



Utgåva

Grupp

Sida

5  
Issue

4

1a

Group

Page

## GRUPP 4

### Kraftöverföring

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## GRUPPE 4

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• Kupplung, Kupplungsbestätigung, M410 182 Ch 30001-32799 .....	6	1-I9
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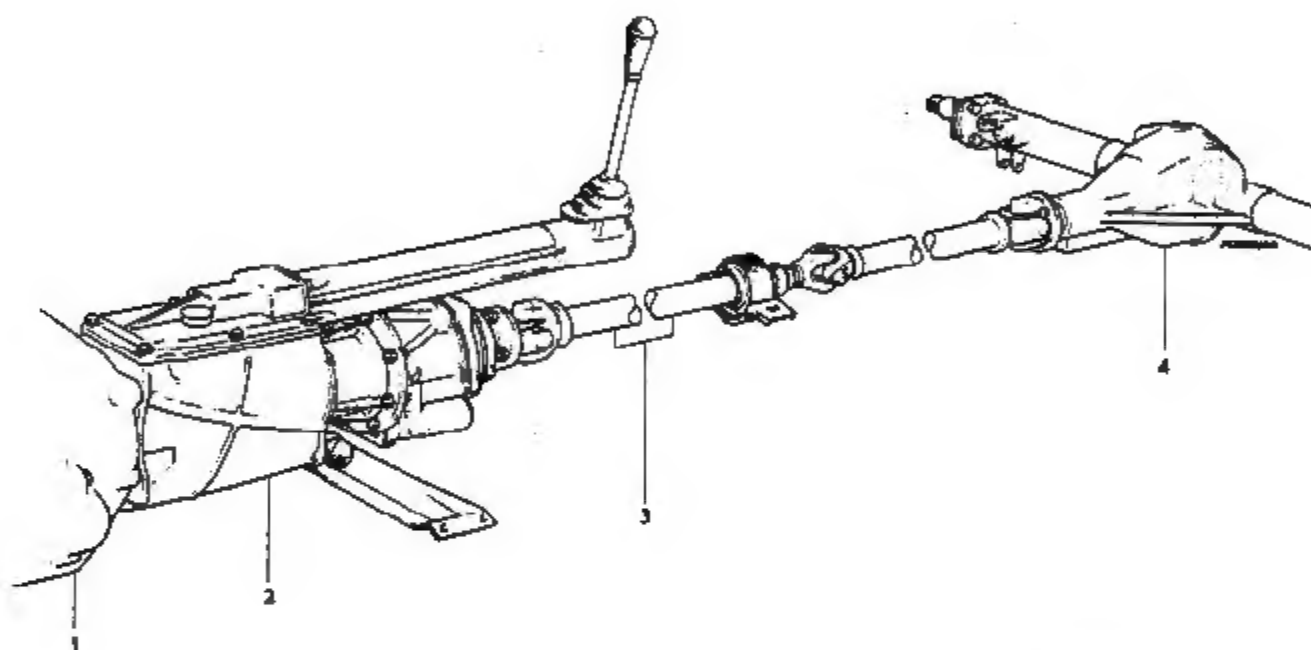
**GRUPO 4**  
**Transmisión**

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• Caja de cambios, suspensión, mandos, M41 182 ch-30000, ch 32800-. 183 .....	8a	1-I11
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2	4				5				
Page	Group				6977 Issue				
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	-	-	-	-		Koppling, kopplings- manövrering, M410. 182 CH 30001-32799.	Clutch, clutch linkage M410. 182 CH 30001-32799		SE SIDA 6
2	-	-	-	-		Växellåda, upphängning, reglage, M41 182 CH-30000, CH 32800- 183	Gearbox, mountings, control, M41 182 CH-30000, CH 32800- 183		SE SIDA 8
	-	-	-	-		Växellåda, upphängning, reglage, M410 182 CH 30001-32799.	Gearbox, mountings, control, M410 182 CH 30001-32799.		SE SIDA 10
	-	-	-	-		Växellåda, upphängning reglage, BW35 182 CH 32800-, 183.	Gearbox, mountings control, BW35 182 CH 32800-, 183		SE SIDA 32
3	-	-	-	-		Oljekylning, BW35 Kardanaxel, stödlager 182 CH-30000.	Oil cooling, BW35 Propeller shaft centre bearing. 182 CH-30000.		SE SIDA 48 SE SIDA 50
	-	-	-	-		Kardanaxel, stödlager 182 CH 30001-, 183.	Propeller shaft centre bearing. 182 CH 30001-, 183		SE SIDA 52
4	-	-	-	-		Bakaxel, upphängning 182 CH-30000	Rear axle mountings 182 CH-30000		SE SIDA 56
	-	-	-	-		Bakaxel, upphängning 182 CH 30001-, 183	Rear axle mountings 182 CH 30001-, 183		SE SIDA 58A
	-	-	-	-		Differential anti-spinn	Differential anti-spinn		SE SIDA 64

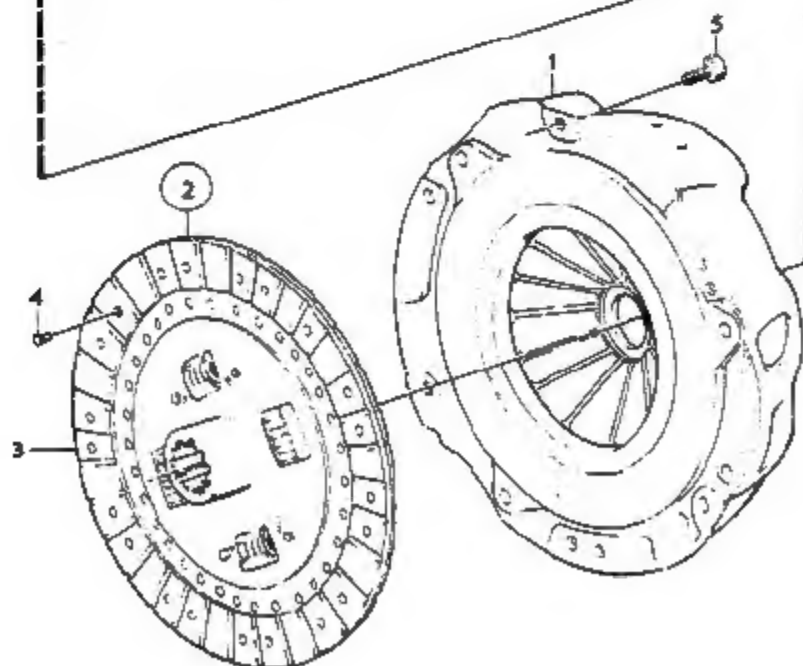
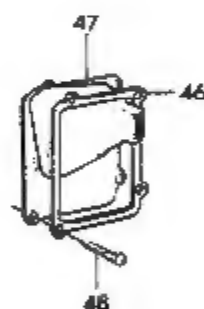
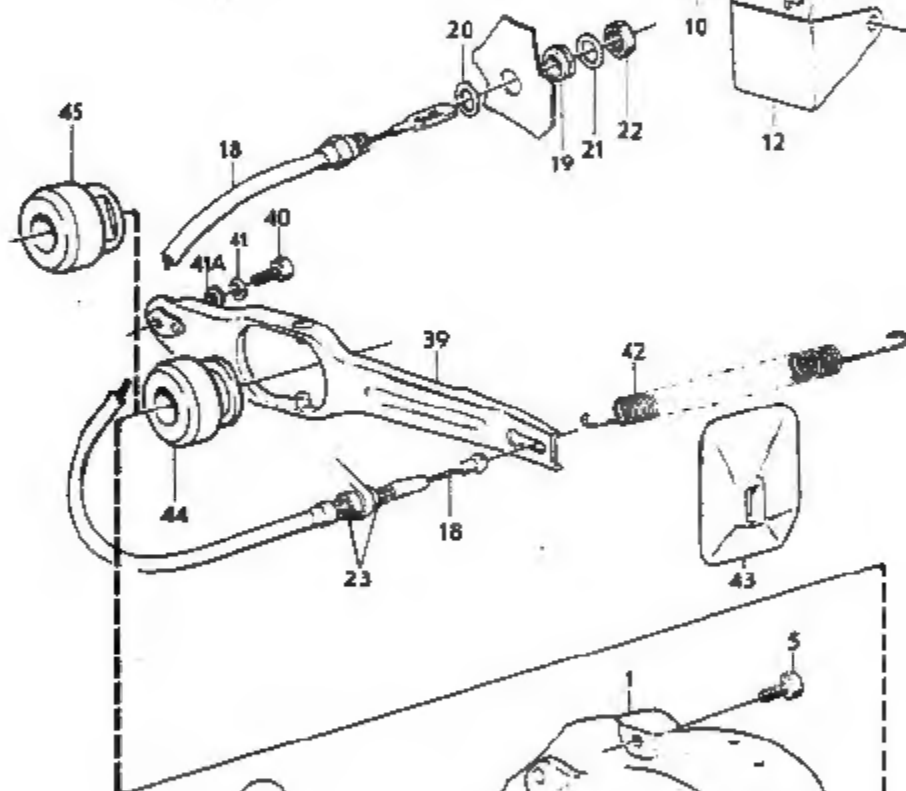
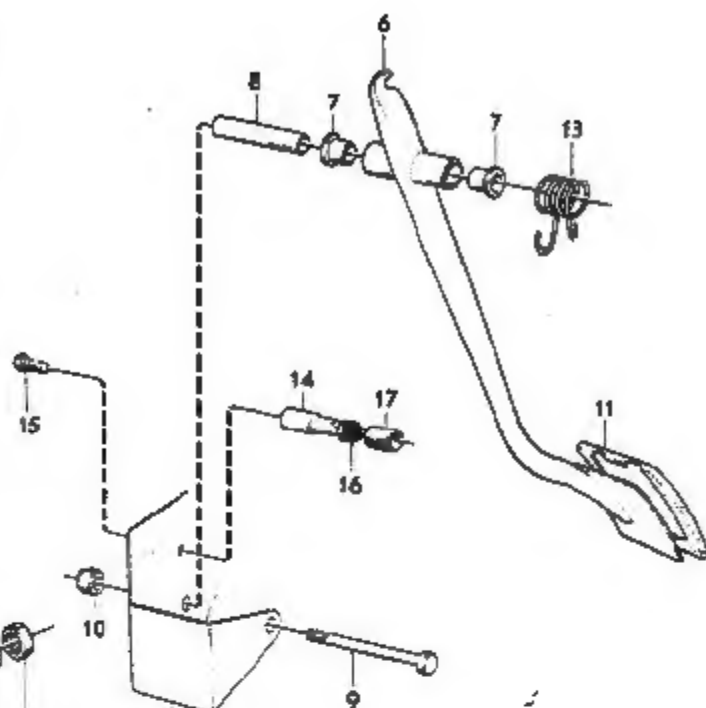
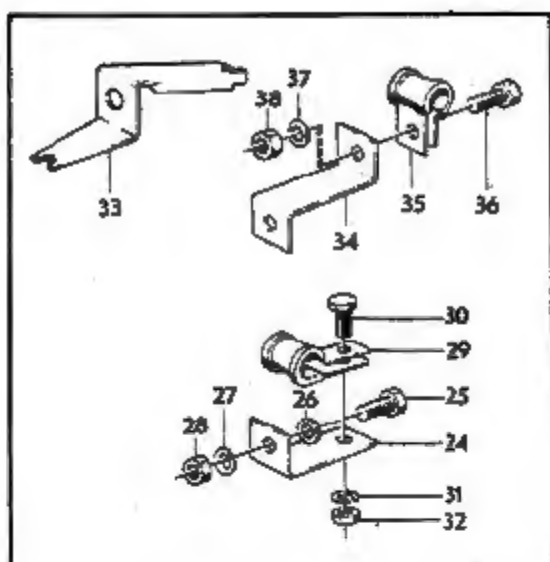


VOLVO  
KA6977



Sida	Grupp	Koppling, kopplingsmanövrering	Clutch, clutch linkage	Illustration Utgåva
4a	4	182 CH-30000, CH 32800-, 183	182 CH-30000, CH 32800-, 183	3
Page	Group	M41	M41	10690 Issue

Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	1	-	-	-	419426-2	Koppling	Clutch		B20B BORG-BECK	010
	1	-	-	-	381219-5	Koppling	Clutch		ERS AV 1 ST 381249-2	020
									B20E,F,VST,BORG-BECK	050
									182 CH 32800-	060
									183 CH-3069.ERS AV	061
									1 ST 381249-2	065
	1	-	-	-	381250-0	Koppling	Clutch		B20E,F,VST,FICHTEL-SACHS	070
									183 CH 3070-	071
									ERS AV 1 ST 381249-2	072
									1 ST 672122-8	073
	1	-	-	-	381249-2	Koppling	Clutch		B20B,E,F,HST, BORG-BECK	081
2	1	-	-	-	419876-6	Lamell	Plate		B20B	082
	1	-	-	-	381266-6	Lamell	Plate		B20E,F	082
	1	-	-	-	275921-5	Lamellbeläggsats	Clutch facing kit		B20B	090
	1	-	-	-	275933-0	Lamellbeläggsats	Clutch facing kit		B20E,F	095
6	1	-	-	-	673866-0	Kopplingspedal	Clutch pedal			100
7	2	-	-	-	675555-7	Bussning	Bushing	3		1
8	1	-	-	-	673559-1	Axel	Shaft			121
9	1	-	-	-	955544-2	Skruv	Bolt	0		130
10	1	-	-	-	950362-4	Mutter	Nut	0		140
11	1	-	-	-	653238-6	Gummiskoning	Rubber pad	2		150
12	1	-	-	-		Pedalkåpa	Pedal casing		SE GRUPP 8	160
13	1	-	-	-	673563-3	Returfjäder	Return spring	3		170
14	1	-	-	-	673560-9	Pedalstopp	Pedal stop	3		180
15	1	-	-	-	955521-0	Skruv	Bolt	0		190
16	1	-	-	-	950364-0	Mutter	Nut	0		200
17	65MM	-	-	-	952958-5	Gummislang	Rubber hose			210
18	1	-	-	-	1206207-1	Kopplingswire	Clutch cable		VST (684772)	230
	1	-	-	-	1206208-9	Kopplingswire	Clutch cable		HST (684773)	240
	1	-	-	-		Mutter	Nut		SE POS 23	243
19	1	-	-	-	677056-4	Bussning	Bushing	3		250
20	1	-	-	-	955902-2	Bricka	Washer	0	VST	260
21	1	-	-	-	955900-6	Bricka	Washer	0		270
22	1	-	-	-	940152-2	Mutter	Nut	0		280
23	2	-	-	-	955859-4	Mutter	Nut	0		290
24	1	-	-	-		Konsol	Bracket	8	VST	300
25	1	-	-	-	940113-4	Skruv	Bolt	0	VST	310
26	1	-	-	-	960141-0	Bricka	Washer	0	VST	320
27	1	-	-	-	941907-8	Fjäderbricka	Spring washer	0	VST	330
28	1	-	-	-	955826-3	Mutter	Nut	0	VST	340
29	1	-	-	-	952627-8	Klammer	Clamp	0		350
30	1	-	-	-	955513-7	Skruv	Bolt	0		360
31	1	-	-	-	955893-3	Bricka	Washer	0		370
32	1	-	-	-	950362-4	Mutter	Nut	0		380
33	1	-	-	-	982129-2	Konsol	Bracket	8	HST	390
34	1	-	-	-		Konsol	Bracket	8	HST	400
35	2	-	-	-	952627-8	Klammer	Clamp	0	HST	410
36	2	-	-	-	955513-7	Skruv	Bolt	0	HST	420
37	2	-	-	-	955893-3	Bricka	Washer	0	HST	430
38	2	-	-	-	950362-4	Mutter	Nut	0	HST	440
39	1	-	-	-	1212189-3	Urkopplingsgaffel	Withdrawal fork	2	(677431)	450
40	1	-	-	-	940135-7	Skruv	Screw	0		460
41	1	-	-	-	941907-8	Låsbricka	Lock washer	0		470
41a	1	-	-	-	955894-1	Bricka	Washer		182.183 CH-5384	480
42	1	-	-	-	677531-6	Returfjäder	Return spring			490
43	1	-	-	-	677465-7	Skydd	Guard			505

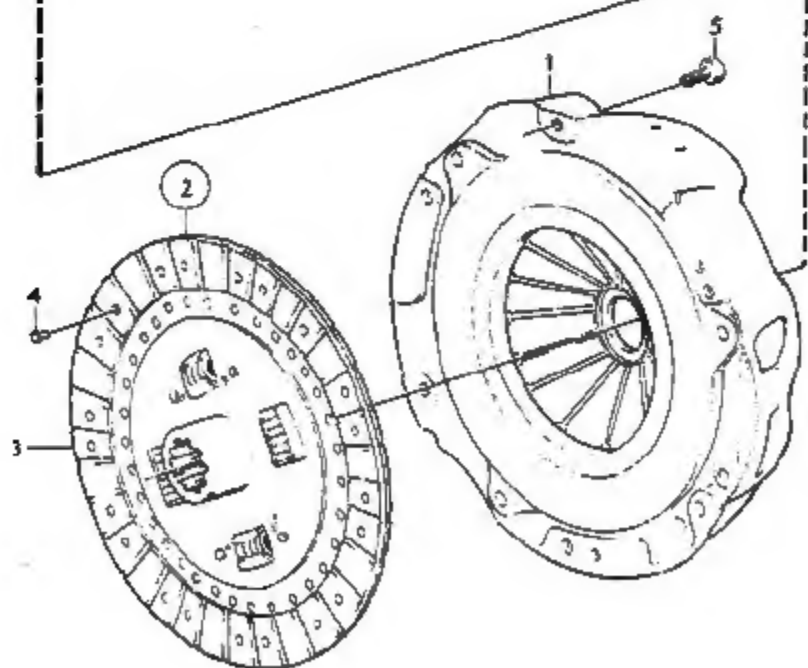
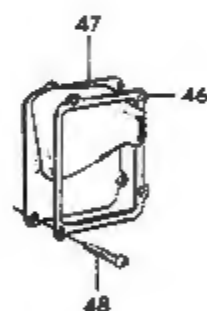
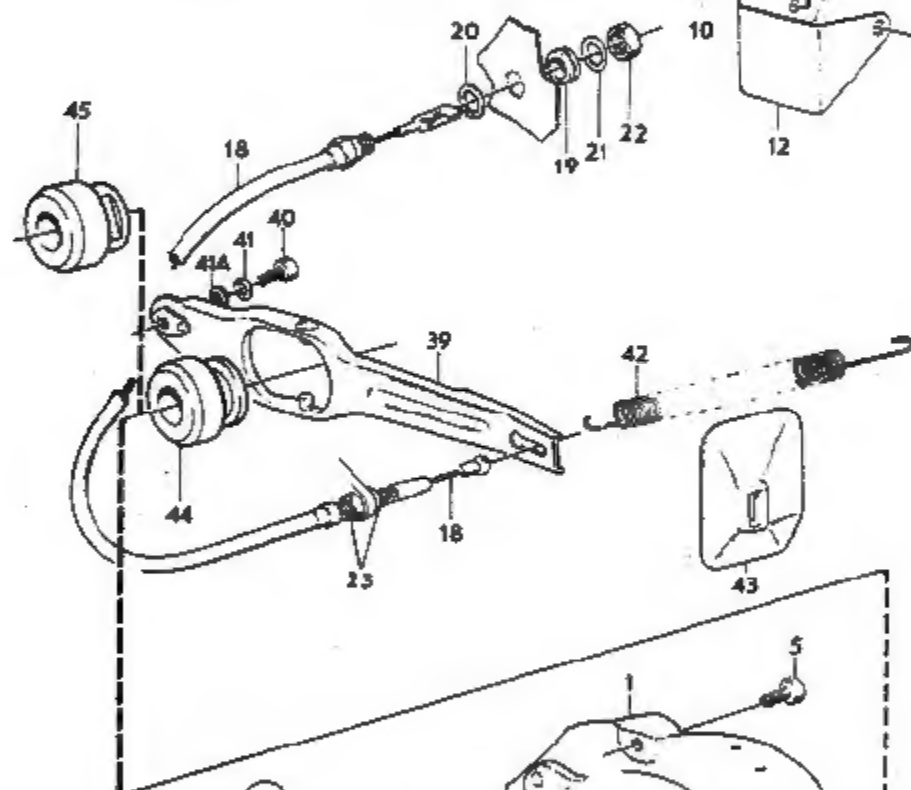
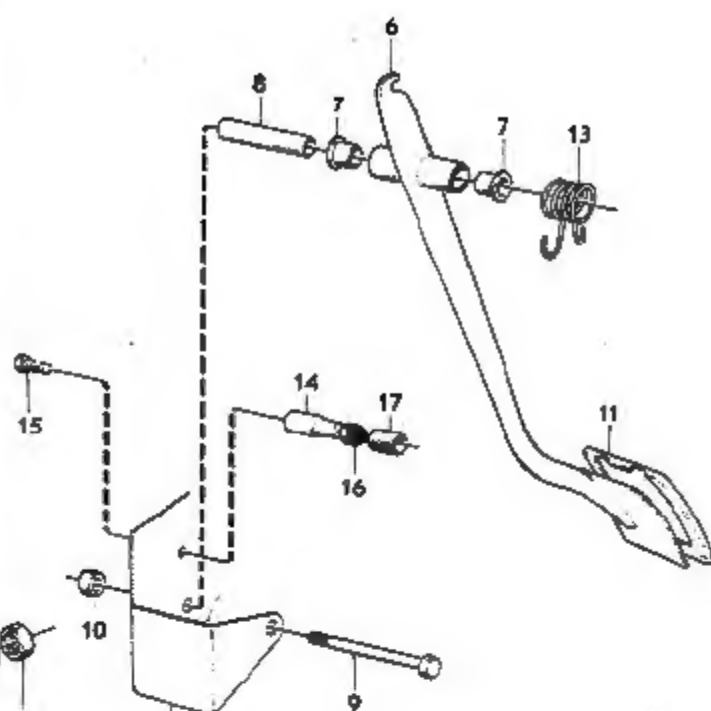
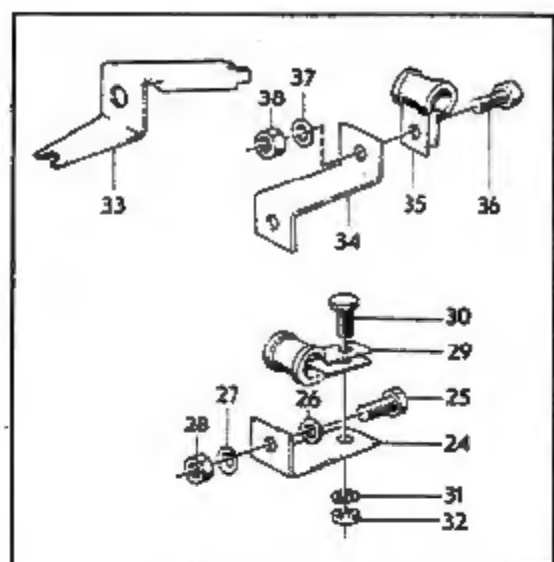


VOLVO PARTS  
1 040 10690



Sida	Grupp	Koppling, kopplingsmanövrering	Clutch, clutch linkage	Illustration	Utgåva				
4c	4	182 CH-30000, CH 32800-. 183	182 CH-30000, CH 32800-. 183		1				
Page	Group	M41	M41	10690 Issue					
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
44	1	—	—	—	380569-4	Utrampningslager .....	Withdrawal bearing .....	1	ALT 1, A 36,5 FICHTEL-SACHS
45	—	—	—	—	672122-8	Utrampningslager .....	Withdrawal bearing .....	1	ALT 2, A 43,0 BORG-BECK
46	1	—	—	—	687339-2	Täckplåt .....	Cover plate .....		182 CH 32800-. 183.
47	1	—	—	—	687338-4	Kåpa .....	Casing .....	2	182 CH 32800-. 183
48	4	—	—	—	950020-8	Skruv .....	Screw .....	0	182 CH 32800-. 183

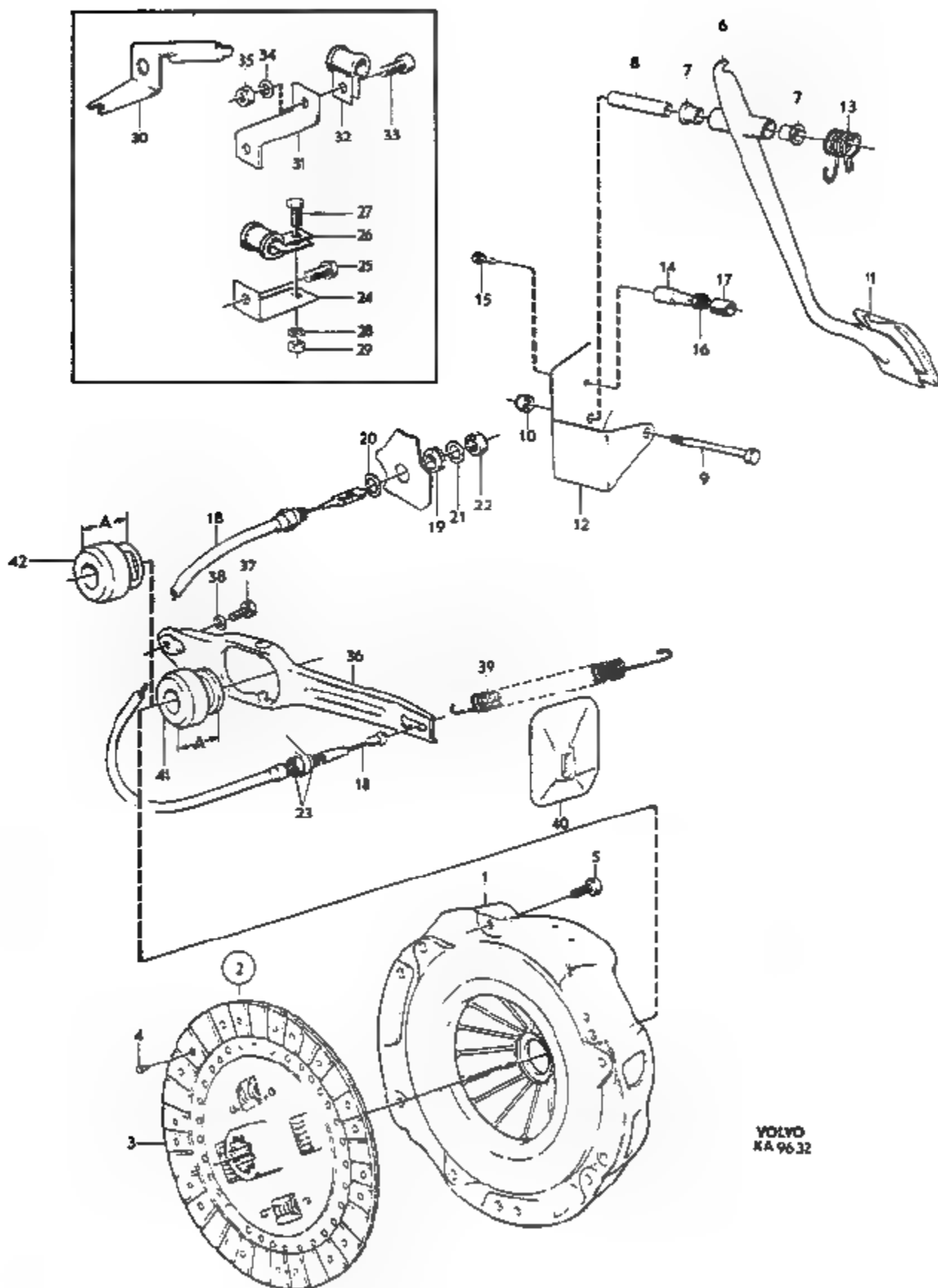




VOLVO PARTS  
1 040 10590



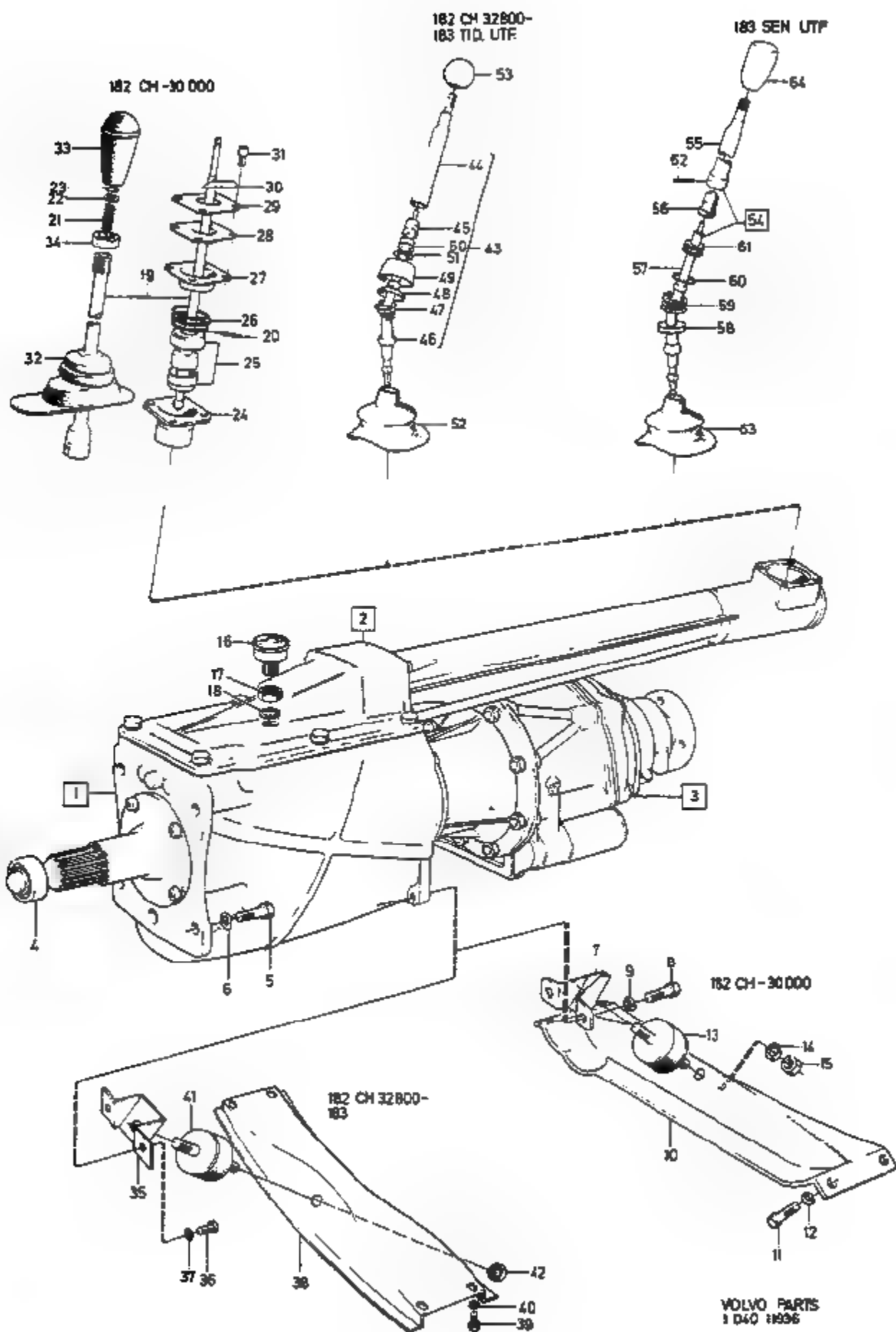
Side	Grupp	Koppling, kopplingsmanövrering	Clutch, clutch linkage	Illustration Utgåva					
6	4	182 CH 30001-32799	182 CH 30001-32799	4					
Page	Group	M410	M410	9632 Issue					
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sets Kit	Anmärkning Notes
1	1	—	—	—	419426-2	Koppling .....	Clutch .....		BORG-BECKERS AV
	1	—	—	—	381250-0	Koppling .....	Clutch .....		1 ST 381249-2
									FICHTEL-SACHS
									ERS AV 1 ST 381249-2,
									1 ST 672122-8
									BORG-BECK
2	1	—	—	—	381249-2	Koppling .....	Clutch .....		
	1	—	—	—	419878-8	Lamell .....	Plate .....		
	1	—	—	—	275921-5	Lamellbeläggsats .....	Clutch facing kit .....	1	
3	2	—	—	—		Belägg .....	Facing .....	8	
4	16	—	—	—		Nit .....	Rivet .....	8	
5	6	—	—	—	940135-7	Skruv .....	Screw .....	0	
6	1	—	—	—	682761-2	Kopplingspedal .....	Clutch pedal .....		
7	2	—	—	—	675555-7	Bussning .....	Bushing .....	3	
8	1	—	—	—	673559-1	Åxel .....	Shaft .....		
9	1	—	—	—	955544-2	Skruv .....	Bolt .....	0	
10	1	—	—	—	950362-4	Mutter .....	Nut .....	0	
11	1	—	—	—	666176-3	Gummiskoning .....	Rubber pad .....	2	
12	1	—	—	—		Pedalkåpa .....	Pedal casing .....		SE GRUPP 8
13	1	—	—	—	673563-3	Returfjäder .....	Return spring .....	3	
14	1	—	—	—	673560-9	Pedalstopp .....	Pedal stop .....	3	
15	1	—	—	—	955521-0	Skruv .....	Bolt .....	0	
16	1	—	—	—	950364-0	Mutter .....	Nut .....	0	
17	65MM	—	—	—	952958-5	Gummisläng .....	Rubber hose .....		
18	1	—	—	—	1206207-1	Kopplingswire .....	Clutch cable .....		VST (684772)
	1	—	—	—	1206208-9	Kopplingswire .....	Clutch cable .....		HST (684773)
	1	—	—	—		Mutter .....	Nut .....		SE P03 23
19	1	—	—	—	677056-4	Bussning .....	Bushing .....	3	
20	1	—	—	—	955902-2	Bricka .....	Washer .....	0	VST
21	1	—	—	—	955900-6	Bricka .....	Washer .....	0	
22	1	—	—	—	940152-2	Mutter .....	Nut .....	0	
23	2	—	—	—	955859-4	Mutter .....	Nut .....	0	
24	1	—	—	—		Konsol .....	Bracket .....	8	
25	1	—	—	—	191390-4	Skruv .....	Screw .....	0	VST
26	1	—	—	—	952627-8	Klammer .....	Clamp .....	0	
27	1	—	—	—	955513-7	Skruv .....	Bolt .....	0	
28	1	—	—	—	955893-3	Bricka .....	Washer .....	0	
29	1	—	—	—	950362-4	Mutter .....	Nut .....	0	
30	1	—	—	—	682128-2	Konsol .....	Bracket .....		HST
31	1	—	—	—		Konsol .....	Bracket .....	8	HST
32	2	—	—	—	952627-8	Klammer .....	Clamp .....	0	HST
33	2	—	—	—	955513-7	Skruv .....	Bolt .....	0	HST
34	2	—	—	—	955893-3	Bricka .....	Washer .....	0	HST
35	2	—	—	—	950362-4	Mutter .....	Nut .....	0	HST
36	1	—	—	—	1212189-3	Urkopplingsgaffel .....	Withdrawal fork .....	2	(677431)
37	1	—	—	—	940135-7	Skruv .....	Screw .....	0	
38	1	—	—	—	941907-8	Låsbricka .....	Lock washer .....	0	
39	1	—	—	—	677531-8	Returfjäder .....	Return spring .....	1	
40	1	—	—	—	680096-5	Skydd .....	Guard .....	2	
41	1	—	—	—	672122-8	Urtrampningslager .....	Withdrawal bearing .....	1	A 43,0 BORG-BECK
42	1	—	—	—	380548-4	Urtrampningslager .....	Withdrawal bearing .....	1	A 36,6 FICHTEL-SACHS



VOLVO  
KA 96.32



Sida	Grupp	Växellåda, M41	Gearbox, M41	Illustration	Utgåva				
8a	4	Upphängning, reglage	Mountings, control		2				
Page	Group	182 CH-30000, CH 32800-183	182 CH-30000, CH 32800-183	11936	Issue				
Pos. Fig.	Antal/Quantity			Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	1	—	—	254585-3	Växellåda	Gearbox	8	182 CH-30000.	010
	1	—	—	254649-7	Växellåda	Gearbox	8	182 CH 32800-37549.	020
	1	—	—	254671-1	Växellåda	Gearbox	8	182 CH 37550-38809	030
								183 CH-938	040
	1	—	—	254700-8	Växellåda	Gearbox	8	B20F 182 CH 38810-	050
								B20F 183 CH 939-3069.	060
	1	—	—	254710-7	Växellåda	Gearbox	8	B20E, 182 CH 38810-	070
								B20E, 183 CH 939-3069.	080
	1	—	—	254729-7	Växellåda	Gearbox	8	B20E, 183 CH 3070-	090
	1	—	—	254727-1	Växellåda	Gearbox	8	B20F 183 CH 3070-	100
	1	—	—	254581-2	Växellåda	Gearbox	8	VXL 254585, ERS AV	11
								1 ST 254742-0	120
	1	—	—	254651-3	Växellåda	Gearbox	8	VXL 254649, 254671,	130
								254700, 254710.	140
								ERS AV 1 ST 254742-0	145
	1	—	—	254742-0	Växellåda	Gearbox	8	VXL 254727 254729.	150
2	—	—	—	—	•Det se sida 12	•Comps. see page 12			16
3	—	—	—	—	•Växellådslock	•Gearbox cover		SE SIDA 16	170
4	1	—	—	—	•Överväxel	•Overdrive		SE SIDA 16	180
5	4	—	—	955601-9	Kulager	Ball bearing		SE GRUPP 2A	190
6	4	—	—	940147-2	Skruv	Screw			200
7	1	—	—	657163-2	Låsbricka	Lock washer			210
8	2	—	—	940114-2	Konsol	Bracket			220
9	2	—	—	940108-4	Skruv	Screw			230
10	1	—	—	940108-4	Fjäderbricka	Spring washer			240
11	4	—	—	663925-0	Balk	Member			250
12	4	—	—	955534-3	Skruv	Screw			260
13	4	—	—	940108-4	Fjäderbricka	Spring washer			270
14	1	—	—	663605-4	Gummikudde	Rubber cushion			280
15	2	—	—	940110-0	Fjäderbricka	Spring washer			290
16	2	—	—	940157-1	Mutter	Nut			300
17	1	—	—	662292-2	Strömbrytare, överväxel	Switch, overdrive			310
18	1	—	—	663048-7	Mutter	Nut			320
19	1	—	—	11996-6	Packning	Packing			330
20	1	—	—	662068-4	Växelspak	Gear lever			340
21	1	—	—	951955-4	Pinne	Pin			350
22	1	—	—	—	•Fjäder	•Spring			360
23	1	—	—	—	•Bricka	•Washer			37
24	1	—	—	951689-1	•Låsring	•Circlip			380
25	1	—	—	662060-3	Lagersäte	Bearing seat			390
26	2	—	—	662058-7	Kulskå	Ball shell			400
27	1	—	—	657892-6	Fjäder	Spring			410
28	1	—	—	662058-5	Fjäderhållare	Spring retainer			420
29	1	—	—	666916-2	Dammtätning	Dust seal			43
30	1	—	—	667179-6	Bricka	Washer			440
31	1	—	—	657887-8	Backspärr	Reverse lock			450
32	4	—	—	—	Skruv	Screw			460
33	1	—	—	667888-2	Gummibalg	Rubber boot			470
34	1	—	—	662068-6	Handgrepp	Knob			480
35	1	—	—	—	Mutter	Nut			490
36	1	—	—	676274-4	Konsol	Bracket			500
37	2	—	—	955534-3	Skruv	Screw			510
38	2	—	—	942336-9	Fjäderande bricka	Resilient washer			520
39	1	—	—	682672-1	Balk	Member			530
40	4	—	—	955534-3	Skruv	Screw			540
41	4	—	—	942336-9	Fjäderande bricka	Resilient washer			550
42	1	—	—	663605-4	Gummikudde	Rubber cushion			560
	2	—	—	950385-7	Mutter	Nut			570



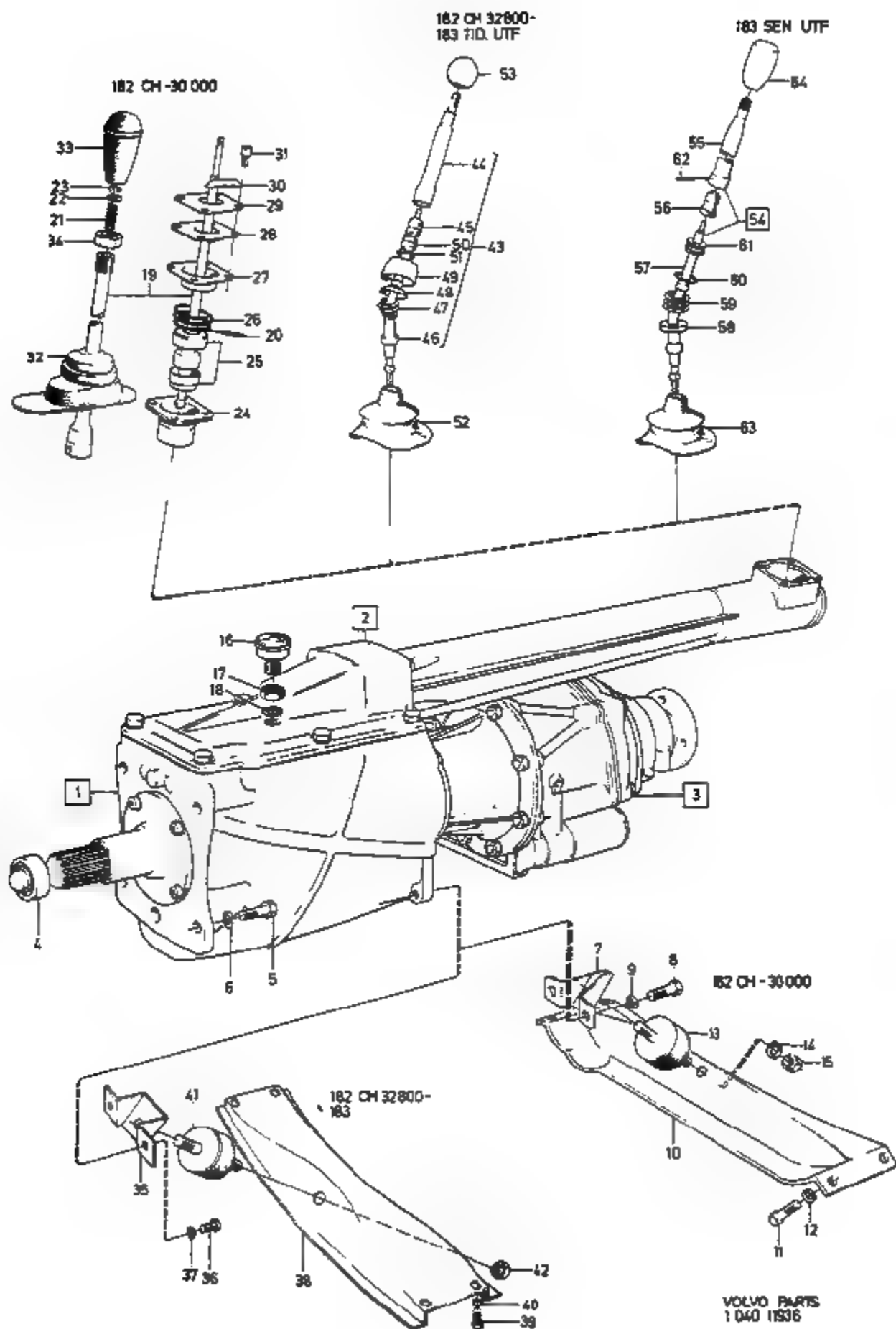


Sida Page	Grupp 8c	Grupp 4	Växellåda, M41 Upphängning, reglage 182 CH-30000.CH 32800- 183	Gearbox, M41 Mountings, control 182 CH-30000.CH 32800- 183	Illustration Utgåva 2 11936 Issue
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Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
43	1	-	-	-	682576-4	Växelspak	Gear lever		9)VST	010
	1	-	-	-	682577-2	Växelspak	Gear lever		9)HST	020
44	1	-	-	-		• Växelspak, övre	• Gear lever, upper	8		030
45	1	-	-	-	680628-5	• Gummibussning	• Rubber bushing			040
46	1	-	-	-		• Växelspak, nedre	• Gear lever, lower	8		050
47	1	-	-	-	380199-0	• Fjäder	• Spring			060
48	1	-	-	-	380198-2	• Kulskål	• Ball socket			070
49	1	-	-	-	380197-4	• Kåpa	• Casing			080
50	1	-	-	-	680629-3	• Gummibussning	• Rubber bushing			090
51	1	-	-	-	943163-6	• Låsring	• Circlip			100
52	1	-	-	-	682586-7	Gummikåpa	Rubber boot			
53	1	-	-	-	680243-3	Handgrepp	Knob			120
x 54	1	-	-	-	381812-1	Växelspak	Gear lever		10)VST, HST	130
x 55	1	-	-	-		• Växelspak, övre	• Gear lever, upper	8		140
x 56	1	-	-	-	680628-5	• Gummibussning	• Rubber bushing			150
x 57	1	-	-	-		• Växelspak, nedre	• Gear lever, lower	8		160
x 58	1	-	-	-	380130-8	• Kulskål	• Ball socket			
x 59	1	-	-	-	380928-2	• Fjäder	• Spring			180
x 60	1	-	-	-	947062-6	• Låsring	• Circlip			190
x 61	1	-	-	-	380997-7	• Gummibussning	• Rubber bushing			200
x 62	1	-	-	-	881958-8	• Rörpinne	• Tensioner pin			210
x 63	1	-	-	-	681980-9	Gummikåpa	Rubber boot			220
x 64	1	-	-	-	380940-7	Handgrepp	Knob			230

9) För tid utf av växellådslock. For early prod. gearbox cover. Pour ancienne version de couvercle de boîte de vitesses. Für frühere Ausführungen von Getriebedeckeln. Para modelos anteriores de tapa de caja de cambios.

10) Endast för växellådslock 254769. Only for gearbox cover 254769. Seulement pour couvercle de boîte de vitesses 254769. Nur für Getriebedeckel 254769. Sólo para tapa de caja de cambios 254769.





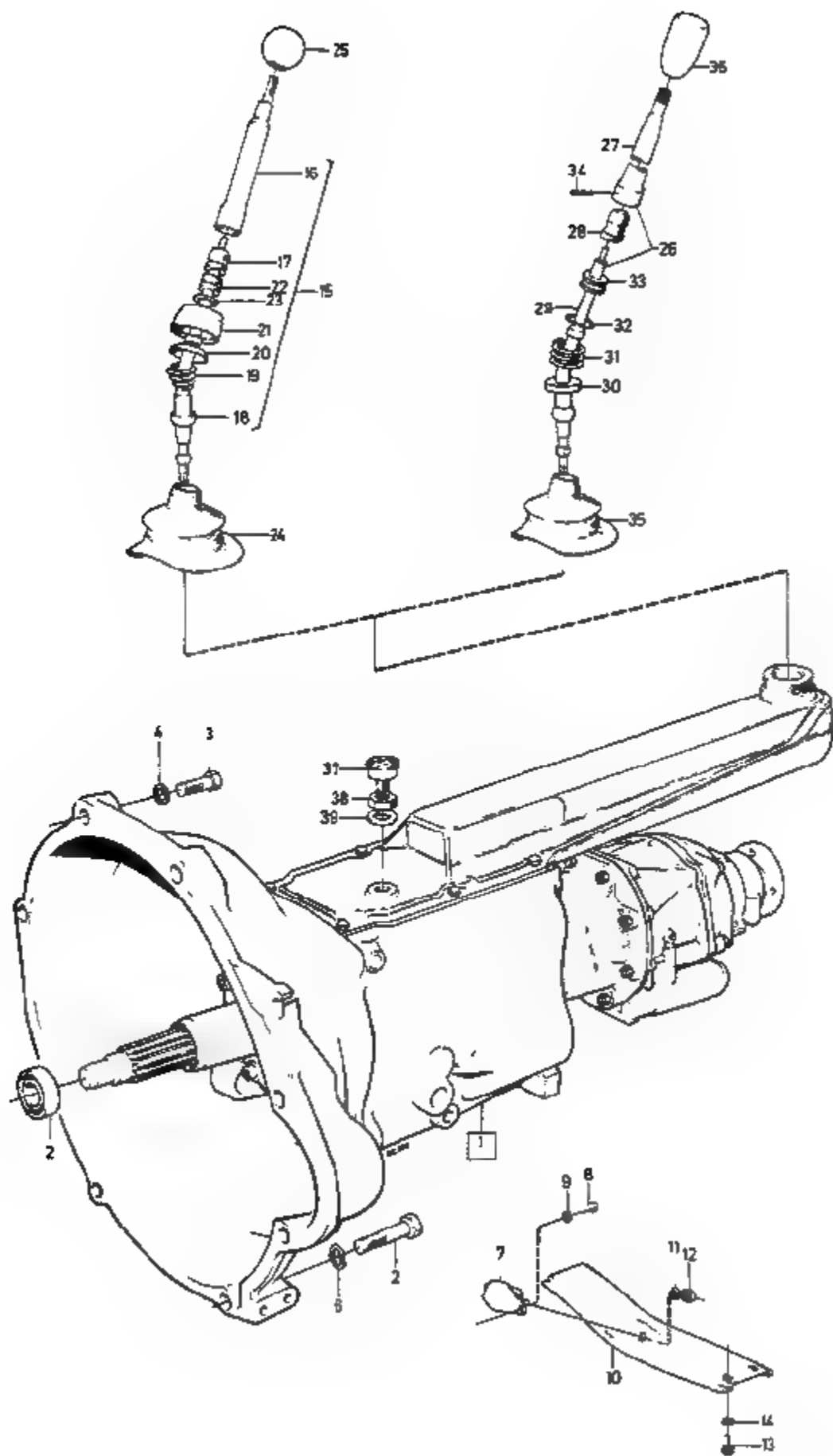
Sida Page	10	Grupp Group	4	Växellåda, M410 Upphängning, reglage 182 CH 30001-32789	Gearbox, M410 Mountings, control 182 CH 30001-32799	Illustration Utgåva 11943 Issue	3
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Pos. Fig.	Antal/Quantity				Detail nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	1	—	—	—	254589-5	Växellåda	Gearbox	8		010
	1	—	—	—	254591-1	Växellåda	Gearbox			015
	—	—	—	—		*Det se sida 20	*Components see page 20			020
2	1	—	—	—		Kullager	Ball bearing		SE GRUPP 2A	030
3	4	—	—	—	940160-5	Skruv	Screw	0		040
4	4	—	—	—	941909-4	Fjädrande bricka	Resilient washer	0		050
5	2	—	—	—	940162-1	Skruv	Screw	0		060
6	2	—	—	—	942336-9	Fjädrande bricka	Resilient washer	0		070
7	1	—	—	—	683711-6	Gummikudde	Rubber cushion	1		080
8	2	—	—	—	955534-3	Skruv	Screw	0		090
9	2	—	—	—	940108-4	Fjädrbricka	Spring washer	0		1
10	1	—	—	—	682872-1	Balk	Member	4		11L
11	1	—	—	—	940110-0	Bricka	Washer	0		120
12	1	—	—	—	940137-1	Mutter	Nut	0		130
13	4	—	—	—	955534-3	Skruv	Screw	0		140
14	4	—	—	—	940108-4	Fjädrbricka	Spring washer	0		150
15	1	—	—	—	682578-4	Växelspak, kmpl	Gear lever, cpl	9) VST		1
	1	—	—	—	682577-2	Växelspak, kmpl	Gear lever, cpl	9) HST		17L
16	1	—	—	—		*Växelspak, övre	*Gear lever, upper	8		180
17	1	—	—	—	680628-5	Gummibussning	Rubber bushing	2		190
18	1	—	—	—		*Växelspak, nedre	*Gear lever, lower	8		200
19	1	—	—	—	380199-0	Fjäder	Spring	3		210
20	1	—	—	—	380198-2	Kulskål	Ball socket	3		220
21	1	—	—	—	380197-4	Kåpa	Casing	3		230
22	1	—	—	—	680629-3	Gummibussning	Rubber bushing	2		240
23	1	—	—	—	943163-6	Låsring	Circlip	0		250
24	1	—	—	—	682968-7	Gummikåpa	Rubber boot	3		260
25	1	—	—	—	680243-3	Handgrepp	Knob	1		270
26	1	—	—	—	381612-1	Växelspak	Gear lever	10) VST, HST		280
27	—	—	—	—		*Växelspak, övre	*Gear lever, upper	8		290
28	1	—	—	—	680628-5	Gummibussning	Rubber bushing			300
29	1	—	—	—		*Växelspak, nedre	*Gear lever, lower	8		310
30	1	—	—	—	380930-8	Kulskål	Ball socket			320
31	1	—	—	—	380928-2	Fjäder	Spring			330
32	1	—	—	—	947062-8	Låsring	Circlip			340
33	1	—	—	—	380997-7	Gummibussning	Rubber bushing			350
34	1	—	—	—	951958-8	Rörpinne	Tensioner pin			36
35	1	—	—	—	681580-9	Gummikåpa	Rubber boot			37
36	1	—	—	—	380940-7	Handgrepp	Knob			380
37	1	—	—	—	662292-2	Strömbrytare	Switch			390
38	1	—	—	—	683045-7	Mutter	Nut			400
39	1	—	—	—	17995-6	Packning	Packing			410

9) För tid utf av växellådslock. For early prod. gearbox cover. Pour ancienne version de couvercle de boîte de vitesses. Für frühere Ausführungen von Getriebedeckeln. Para modelos anteriores de tapa de caja de cambios.

10) Endast för växellådslock 254769. Only for gearbox cover 254769. Seulement pour couvercle de boîte de vitesses 254769. Nur für Getriebedeckel 254769. Solo para tapa de caja de cambios 254769.

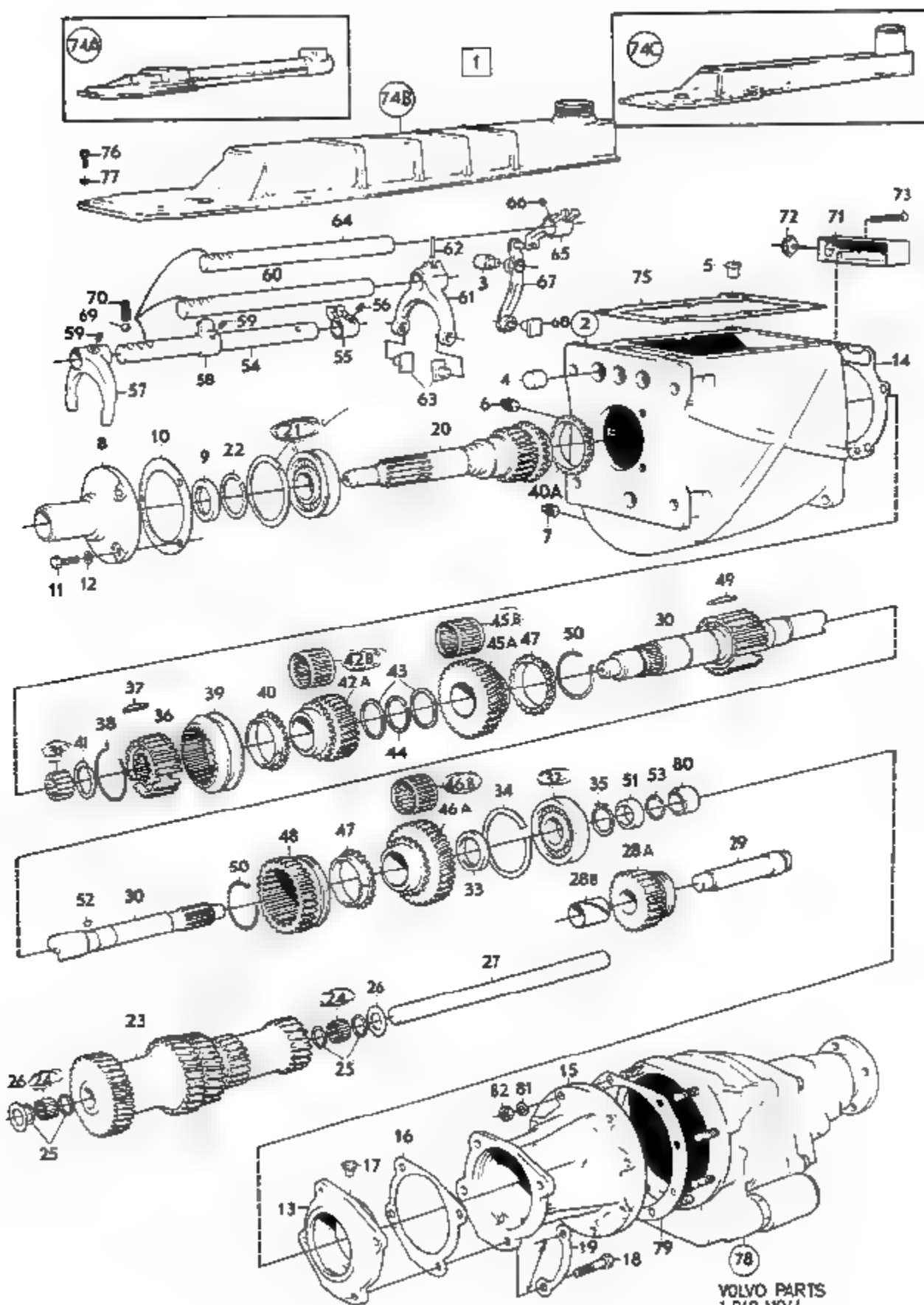




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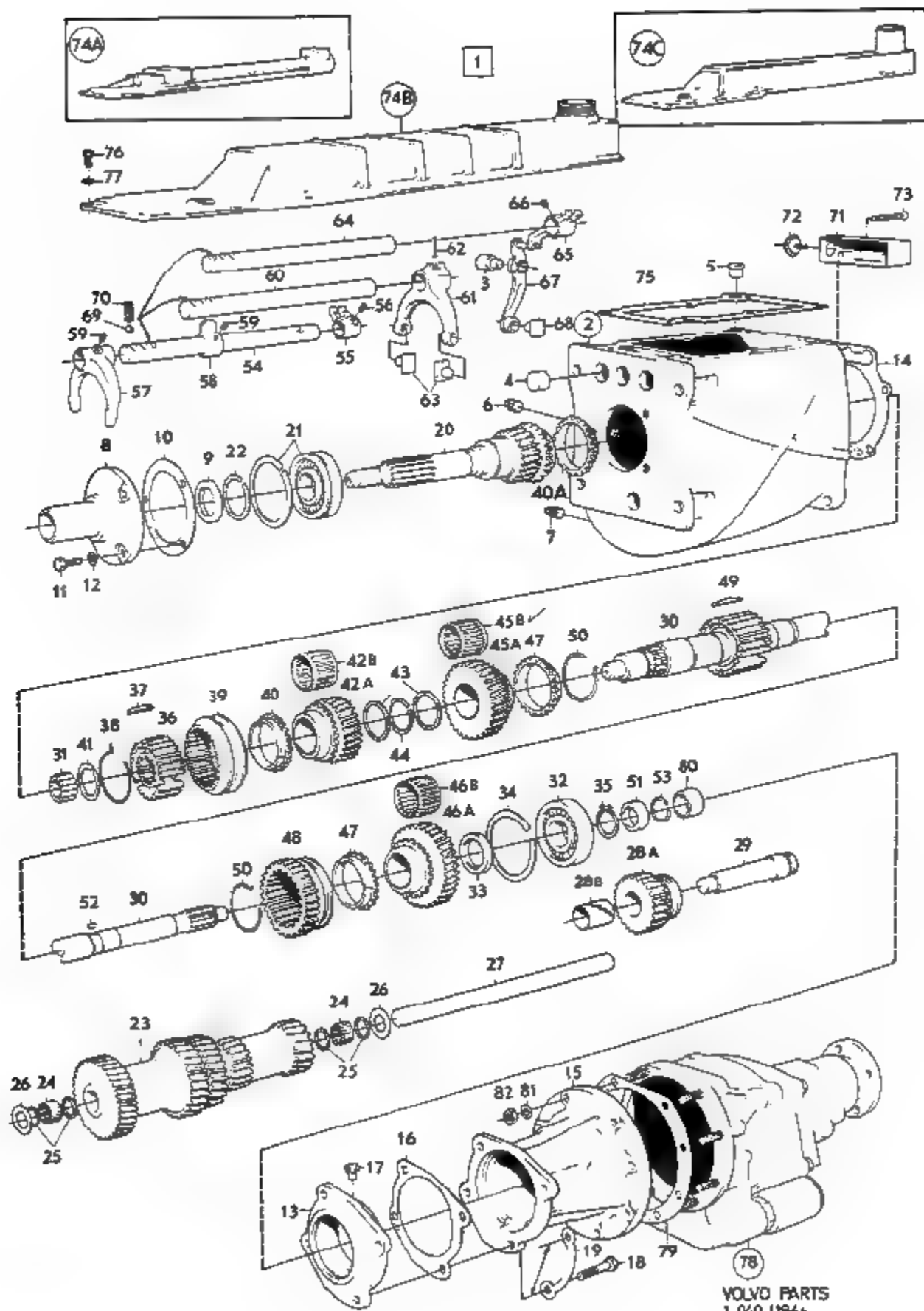
Sida	Grupp	Växellåda	Gearbox	Illustration Utgåva					
12	4	M41	M41	4					
Page	Group			11944 Issue					
Pos. Fig.	Antal/Quantity			Detail nr Part No	Beskrivning	Description	Sets Kit	Anmärkning Notes	
	254 581	254 551	254 742						
1	1	—	—	—	254581-2 Växellåda	Gearbox	4		010
	—	1	—	—	254451-3 Växellåda	Gearbox	4		020
	—	—	1	—	254742-0 Växellåda	Gearbox	4		030
2	1	—	—	—	380805-1 Hus	Housing	4		040
	—	1	1	—	380827-4 Hus	Housing	4	(380805)	050
3	1	1	1	—	858517-0 Lagerstopp	Bearing pin	—		060
4	3	3	3	—	191486-8 Mattplugg	Plug pin	—		070
5	2	2	2	—	191529-7 Pinne	Pin	—		080
6	1	1	1	—	852358-0 Propp	Plug	0		090
7	1	1	1	—	851901-8 Propp	Plug	0		100
8	1	1	1	—	380190-9 Lock	Cover	—	182.183 CH-3058 183 CH 3070-	11
	—	—	1	—	380815-8 Lock	Cover	—		120
9	1	1	1	—	191688-7 Tätningaring	Seal ring	5	(656505)	130
10	1	1	1	—	380914-2 Packning	Gasket	—		140
11	3	3	3	—	192622-8 Skruv	Screw	0		150
12	3	3	3	—	380381-4 Gumring	Rubber ring	5		160
13	1	1	1	—	380445-7 Lock	Cover	3		17
14	1	1	1	—	380800-3 Packning	Gasket	5	(380128)	18
15	1	1	1	—	380570-3 Mellanfläns	Spacer flange	3		190
16	1	1	1	—	380444-5 Packning	Gasket	5		200
17	1	1	1	—	380211-3 Luftningsventil	Air venting nipple	—		210
18	4	4	4	—	855535-0 Skruv	Screw	0		220
19	1	1	1	—	380379-4 Låsbricka	Lock washer	1	A 55,2 A 68,7	230
	1	1	1	—	380380-6 Låsbricka	Lock washer	1		240
20	1	1	1	—	380134-2 Ingående axel	Input shaft	3		250
21	1	1	1	—	11145-0 Kullager	Ball bearing	1		260
22	1	1	1	—	Låsring, alt	Circlip, alt	—		270
	—	—	—	—	190737-7 Th 2,0	Th 2.0	2		280
	—	—	—	—	190614-4 Th 2,1	Th 2.1	3		290
	—	—	—	—	190615-1 Th 2,2	Th 2.2	3		300
	—	—	—	—	191106-4 Th 2,3	Th 2.3	3		310
23	1	—	—	—	380821-3 Kuggjul	Gear	3		320
	—	1	—	—	380807-5 Kuggjul	Gear	3		330
	—	—	1	—	380894-6 Kuggjul	Gear	3		340
24	48	—	—	—	18847-7 Rulle	Roller	1		350
	—	42	42	—	183488-5 Rulle	Roller	1		360
25	4	—	—	—	87178-4 Distansbricka	Spacer ring	1		370
	—	4	4	—	380808-4 Distansbricka	Spacer ring	1		380
26	2	—	—	—	854651-8 Tryckbricka	Thrust washer	1		390
	—	1	1	—	380810-2 Tryckbricka, främre	Thrust washer, front	1		400
	—	1	1	—	380813-6 Tryckbricka, bakre	Thrust washer, rear	1		410
27	1	—	—	—	380157-8 Axel	Shaft	3		420
	—	1	1	—	380808-6 Axel	Shaft	3		430
28a	1	1	1	—	380811-0 Backdrev	Reverse gear	8	(380813)	440
28b	1	1	1	—	Bussning	Bushing	—		450
29	1	1	1	—	380816-8 Axel	Shaft	3		470
30	1	1	1	—	380871-0 Huvudaxel	Main shaft	3		480
31	14	14	14	—	181120-7 Rulle	Roller	1		490
32	1	1	1	—	13024-7 Kullager	Ball bearing	1		500
33	1	1	1	—	380175-0 Distansring	Spacer ring	4		510
34	1	1	1	—	Låsring, alt	Circlip, alt	—		520
	—	—	—	—	914837-4 Th 2,5	Th 2.5	3		530
	—	—	—	—	942339-3 Th 2,6	Th 2.6	3		540
	—	—	—	—	942340-1 Th 2,7	Th 2.7	3		550
35	1	1	1	—	Låsring, alt	Circlip, alt	—		560
	—	—	—	—	190484-1 Th 2,0	Th 2.0	2		570
	—	—	—	—	190485-8 Th 2,10	Th 2.10	2		580
	—	—	—	—	190486-6 Th 2,15	Th 2.15	2		590



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Sida	Grupp	Växellåda	Gearbox	Illustration	Utgåva				
14	4	M41	M41		3				
Page	Group				11944 Issue				
Pos.	Antal/Quantity			Detail nr	Beskrivning	Description	Sets	Anmärkning	
Fig.	254	254	254	Part No			Kit	Notes	
	581	651	742						
36	1	1	1	190687-4	•Tj 2,25	•Th 2, 25	3		004
				190688-2	•Tj 2,30	•Th 2 30	3		005
				380138-8	•Synkroniseringsnav	•Synchronizing hub	3		
37	3	3	3	856514-7	•Medbringare	•Locating key	1	ERS AV 1 ST 254707-3	010
38	2	2	2	86713-5	•Fjäddering	•Clamping ring	1		020
39	1	1	1	656518-8	•Kopplingshylsa	•Engaging sleeve	2		030
40	1	1	1	656138-5	•Synkroniseringskone	•Synchronizing cone	2		035
40a	1	1	1	380821-7	•Synkroniseringskone	•Synchronizing cone	2		040
41	1	1	1		•Låsring, alt	•Circlip, alt	2		050
				191487-7	•Tj 2,0	•Th 2.0	2		060
				191488-5	•Tj 2,1	•Th 2.1	2		070
				191489-3	•Tj 2 2	•Th 2 2	2		075
42a	1	1	1	380819-7	•Kugghjul, 3-an	•Gear, 3rd	3	VXL 254671, 254700, 254727, 254728	080
							8	VXL 254585, 254649, 254710	09
				380761-7	•Kugghjul, 3-an	•Gear 3rd	1	VXL 254585, 254649, 254710	100
42b	1	1	1	181331-0	•Nållager	•Needle bearing	3		110
43	2	2	2	380143-8	•Datansring	•Spacer ring	2		120
44	1	1	1		•Låsring, alt	•Circlip alt	2		130
				191480-6	•Tj 2,55	•Th 2.55	2		140
				191484-4	•Tj 2,65	•Th 2.65	2		150
				191485-1	•Tj 2,75	•Th 2.75	2		160
45a	1	1	1	380174-3	•Kugghjul, 2-an	•Gear, 2nd	3	VXL 254671, 254700, 254727, 254728	170
							8		180
				380218-8	•Kugghjul	•Gear	3	VXL 254585, 254649, 254710	190
45b	1	1	1	181330-2	•Nållager	•Needle bearing	3	VXL 254585, 254649, 254710	200
46a	1	1	1	380150-3	•Kugghjul 1-an	•Gear, 1st	3	VXL 254671, 254700	210
				380885-3	•Kugghjul, 1-an	•Gear, 1st	3	VXL 254727, 254728	220
					•Bussning	•Bushing	8		230
				380217-0	•Kugghjul	•Gear	3	VXL 254585, 254649, 254710	240
46b	1	1	1	181330-2	•Nållager	•Needle bearing	1	VXL 254585, 254649, 254710	250
47	2	2	2	656138-5	•Synkroniseringskone	•Synchronizing cone	1		260
48	1	1	1	380142-0	•Kopplingshylsa	•Engaging sleeve	3		270
49	3	3	3	380141-2	•Medbringare	•Locating key	1		280
50	2	2	2	86713-5	•Fjäddering	•Clamping ring	1		290
51	1	1	1	380652-8	•Kam	•Cam	3		300
52	1	1	1	191882-0	•Kli	•Key	3		310
53	1	1	1	380653-6	•Låsring	•Circlip	3		320
54	1	1	1	380240-2	•Skiftaxel, 3-an, 4-an	•Shift rail, 3rd, 4th	4		330
55	1	1	1	380133-5	•Medbringare	•Dog	4		340
56	1	1	1	656553-5	•Låsskruv	•Lock screw	2		350
57	1	1	1	656537-8	•Skiftgaffel	•Shift fork	2		360
58	2	2	2	380648-6	•Medbringare	•Dog	4		370
59	3	3	3	656553-5	•Låsskruv	•Lock screw	2		380
60	1	1	1	380131-3	•Skiftaxel, 1-an, 2-an	•Shift rail, 1st, 2nd	4		390
61	1	1	1	380132-1	•Skiftgaffel	•Shift fork	4		400
62	1	1	1	951865-3	•Spännstrift	•Tensioner pin	0		410
63	2	2	2	656548-3	•Medbringartapp	•Pin	2		42
64	1	1	1	380231-1	•Skiftaxel, backväxel	•Shift rail, reverse	3		430
65	1	1	1	380134-7	•Skiftgaffel	•Shift fork	3		440
66	1	1	1	656553-5	•Låsskruv	•Lock screw	2		450
67	1	1	1	380822-1	•Hjävarm	•Lever	2		460
68	1	1	1	656549-3	•Medbringartapp	•Pin	2		470
69	3	3	3	67089-3	•Kula	•Ball	2		480
70	3	3	3	381182-5	•Fjäder	•Spring	2		490
71	1	1	1	380135-4	•Skyddskåpa	•Casing	3	VXL 254585, 254649, 254710	500
				380799-7	•Skyddskåpa	•Casing	3	VXL 254671, 254700, 254710	510
72	1	1	1	380380-8	•Backljuskontakt	•Back-up lamp contact	1		520
73	2	2	2	940288-8	•Skriv	•Screw	0		530

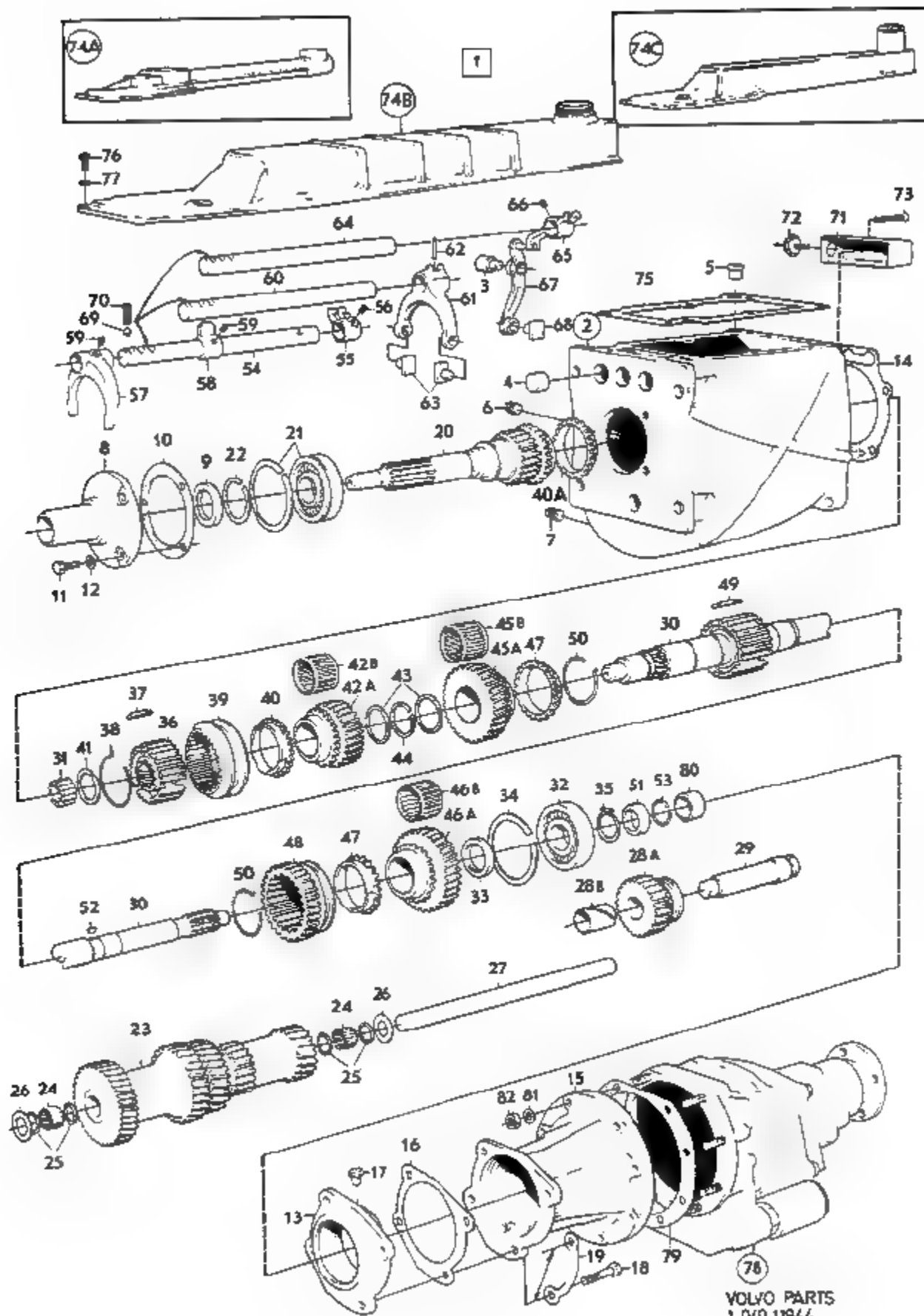


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Sida Page	16	Grupp Group	4	Växellåda M41	Gearbox M41	Illustration Utgåva 11944 Issue	4
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Pos. Fig.	Antal/Quantity				Detail nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	254 581	254 651	254 742							
74a	1	—	—	—	254226-4	Växellådslock .....	Gearbox cover .....	4	VXL 254585	004
	—	—	—	—		•Det se sida 18 .....	•Comps see page 18 .....			005
74b	—	1	—	—	254573-3	Växellådslock .....	Gearbox cover .....		VXL 254649.ERS AV 1 ST	010
	—	1	—	—	254707-3	Växellådslock .....	Gearbox cover .....		254769-3, 1 ST 381612-1	020
	—	1	1	—	254723-0	Växellådslock .....	Gearbox cover .....		VXL 254671.ERS AV 1 ST	030
									254769-3, 1 ST 381612-1	035
									VXL 254700, 254710, 254727	040
									254729. TID. UTF. ERS AV	045
									1 ST 254769-3	050
									1 ST 381612-1	052
74c	—	—	1	—	254769-3	Växellådslock .....	Gearbox cover .....		SEN. UTF.	054
	—	—	—	—		•Det se sida 26 .....	•Comps see page 26 .....			056
75	1	1	1	—	381107-2	Packning .....	Gasket .....			070
76	6	6	6	—	940135-7	Skruv .....	Screw .....			080
77	6	6	6	—	190819-3	Fjäderbricka .....	Spring washer .....			090
78	1	—	—	—	254561-4	Överväxel .....	Overdrive .....		VXL 254585, 254671, 254700	100
	—	1	1	—	254801-8	Överväxel .....	Overdrive .....		254727	110
	—	—	—	—		•Det se sida 28 .....	•Comps see page 28 .....		VXL 254649, 254710, 254729	140
79	1	1	1	—	380618-9	Packning .....	Gasket .....			150
80	1	1	1	—	380654-4	Låsring .....	Circlip .....			160
81	8	8	8	—	955920-4	Fjäderbricka .....	Spring washer .....			170
82	8	8	8	—	955846-1	Mutter .....	Nut .....			180
	1	1	1	—	275416-6	Packningsatts .....	Gasket kit .....			190



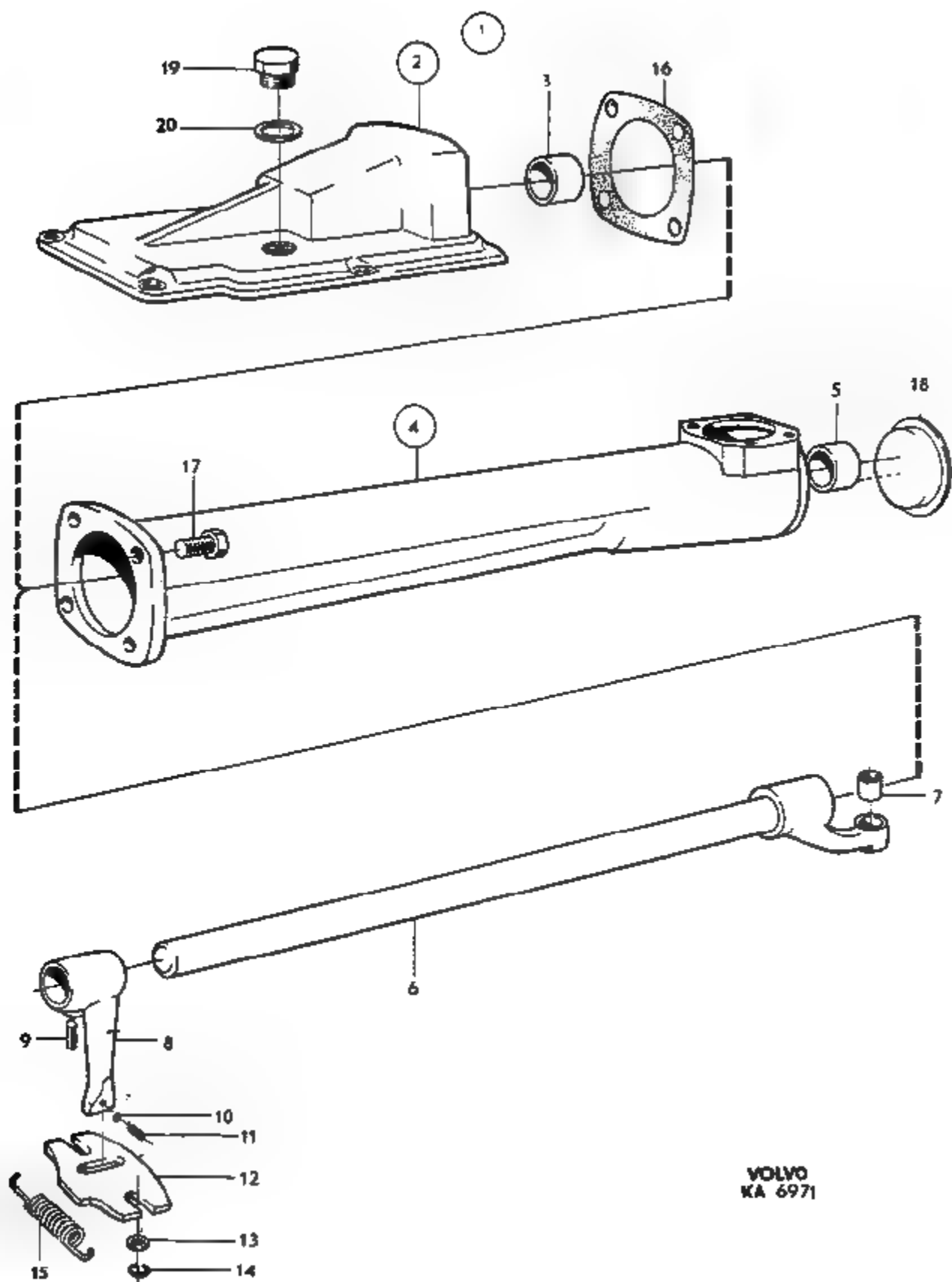
VOLVO PARTS  
1 040 11944



Sida	Grupp	Växellåda, M41	Gearbox, M41	Illustration Utgåva					
18	4	Växellådalock	Gearbox cover	4					
Page	Group	182 CH 30000.	182 CH-30000.	6971 Issue					
Pos. Fig.	Antal/Quantity				Detail nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
2	1	—	—	—	254226-4	Växellådalock	Gearbox cover		
3	1	—	—	—	380207-1	•Lock	•Cover		
4	1	—	—	—	380208-7	•Bussning	•Bushing	8	
5	1	—	—	—	380209-7	•Lagerhylsa	•Bearing cage		
6	1	—	—	—	380353-3	•Bussning	•Bushing	8	
7	1	—	—	—	380311-1	•Axel	•Shaft	4	
8	1	—	—	—	380204-8	•Bussning	•Bushing	3	
9	1	—	—	—	656553-5	Växelförare	•Gear shifter	3	
10	1	—	—	—	31449-2	•Låsskruv	•Lock screw	2	
11	1	—	—	—	380352-5	•Kula	•Ball	3	
12	1	—	—	—	656542-8	•Fjäder	•Spring	3	
13	2	—	—	—	18696-5	•Spärrplåt	•Lock plate	2	
14	2	—	—	—	951669-1	•Bricka	•Washer	0	
15	1	—	—	—	380232-9	•Låsring	•Circlip	0	
16	1	—	—	—	380210-5	•Fjäder	•Spring	3	
17	4	—	—	—	956570-6	•Packning	•Gasket	2	
18	1	—	—	—	380206-3	•Skruv	•Screw		(191771)
19	2	—	—	—	191900-0	•Lock	•Cover		
20	2	—	—	—	11996-6	•Propp	•Plug	0	
						•Packning	•Packing	0	

(191771)





VOLVO  
KA 6971



Sida	Grupp	Växellåda	Gearbox	Illustration	Utgåva
20	4	M410	M410		4
Page	Group				11945 Issue
Pos. Fig.	Antal/Quantity	Detail nr Part No	Beskrivning Description	Sats Kit	Anmärkning Notes
1	1	254588-5	Växellåda, kompl.	Gearbox, cpl	010
2	1	254591-1	Växellåda	Gearbox	020
3	1	381103-1	Hus	Housing	030
4	2	886517-0	Lagerstapp	Bearing pin	040
5	1	191529-7	Pinne	Pin	050
6	1	882358-0	Propp	Plug	060
7	1	881901-8	Propp	Plug	070
8	1	381060-4	Mellanaxel	Counter shaft	080
9	1		Kuggjul	Gear	090
10	1		Kuggjul	Gear	100
11	1	814483-5	Låsring	Circlip	110
12	1	183625-3	Rullager, inre	Roller bearing, cone	120
13	1	183626-1	Rullager, yttre	Roller bearing, cup	125
14	1	183628-7	Rullager, inre	Roller bearing, cone	130
15	1	183629-5	Rullager, yttre	Roller bearing, cup	135
16	1		Justermellanlägg	Shim	140
17	1	845841-5	Tj 0,05	Th 0.05	145
18	1	845842-3	Tj 0,10	Th 0.10	150
19	1	845844-9	Tj 0,20	Th 0.20	155
20	1	845846-4	Tj 0,30	Th 0.30	160
21	1	80493-0	Tj 0,35	Th 0.35	165
22	1	845850-4	Tj 1,00	Th 1.00	170
23	1	381011-8	Backjul	Reverse gear	175
24	1		Bussning	Bushing	180
25	1	381178-1	Axel	Shaft	190
26	2	381180-9	Stopprbricka	Stop washer	200
27	1		Ingående axel, huvudaxel	Input shaft, main shaft	210
28	1	381147-8	Skiftaxel, 3-an, 4-an	Shift rail, 3rd, 4th	220
29	1	381043-9	Medbringare	Dog	230
30	1	851965-3	Spännstift	Tensioner pin	240
31	1	381038-9	Skiftgaffel, 3-an, 4-an	Shift fork, 3rd, 4th	250
32	1	886553-5	Skruv	Screw	260
33	1		Medbringare	Dog	270
34	1		Skruv	Screw	280
35	1	381034-9	Skiftaxel, 1-an, 2-an	Shift rail, 1st, 2nd	290
36	1	381037-1	Skiftgaffel, 1-an, 2-an	Shift fork, 1st, 2nd	300
37	1	851695-8	Spännstift	Tensioner pin	310
38	2	886549-3	Medbringartapp	Flange pin	320
39	1	381038-3	Skiftstäng, back	Shift rail, reverse	330
40	1	381043-9	Medbringare	Companion flange	340
41	1	851695-8	Spännstift	Tensioner pin	350
42	1	381184-1	Skiftgaffel, back	Shift fork, reverse	360
43	1	886553-5	Skruv	Screw	370
44	1	381186-8	Hävarm	Lever	380
45	3	87089-3	Kula	Ball	390
46	3	381182-5	Fjäder	Spring	400
47	1		Kopplingskäpa	Clutch casing	410
48	3	381007-4	Hattplugg	Plug pin	420
49	1	381051-2	Packning	Gasket	430
50	4	840134-0	Skruv	Screw	440
51	4	841909-4	Fjädrande bricka	Resilient washer	450
52	1	381059-5	Lås	Cover	460
53	1		Tätning	Seal ring	470
54	1	381009-0	Packning	Gasket	480
55	4	842733-7	Skruv	Screw	490
56	4	380381-4	Packning	Packing	500

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ERS AV 1 ST 845842-3

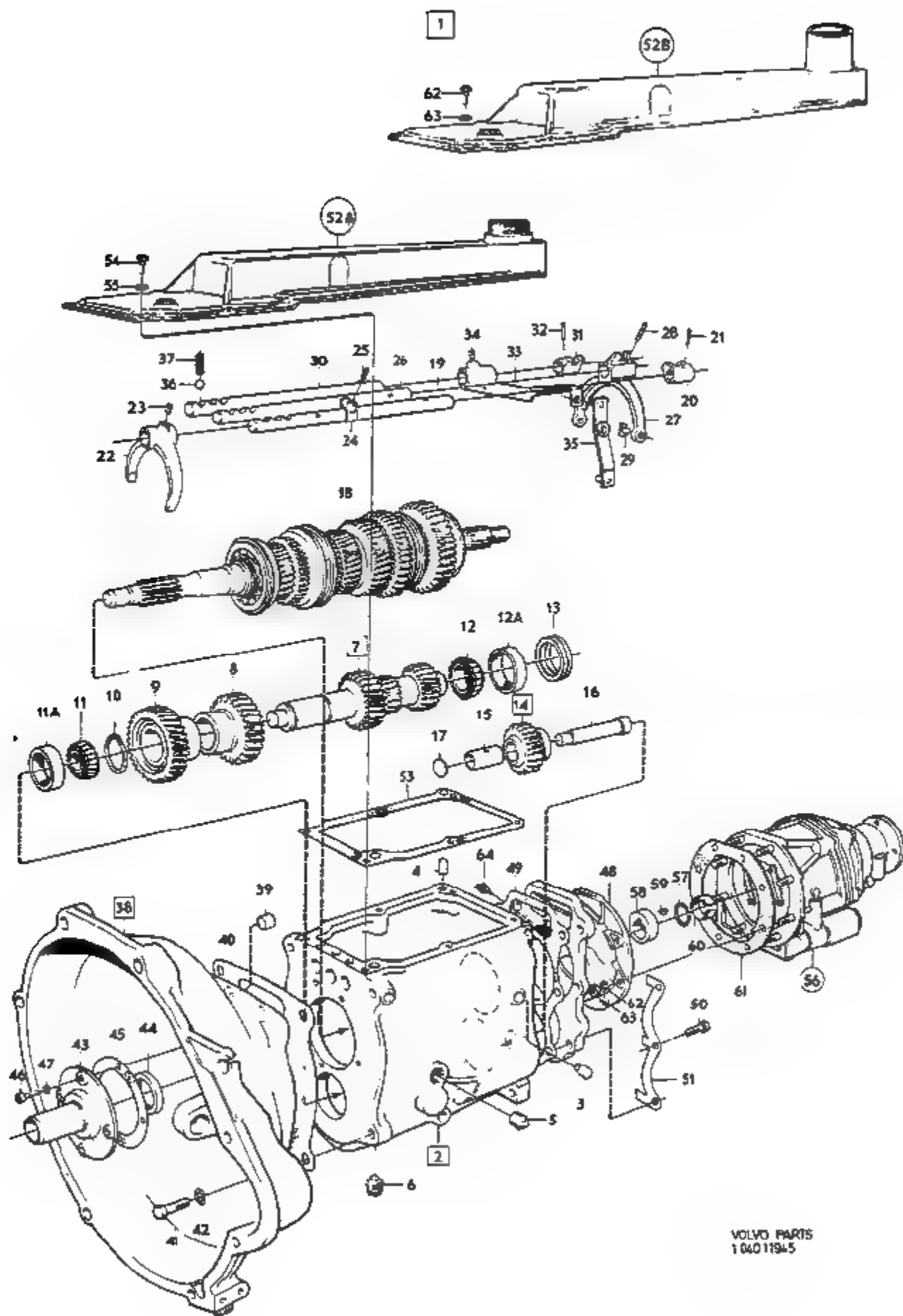
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ERS AV 1 ST 845841-5

1 ST 845842-3

1 ST 845844-9

SE SIDA 24

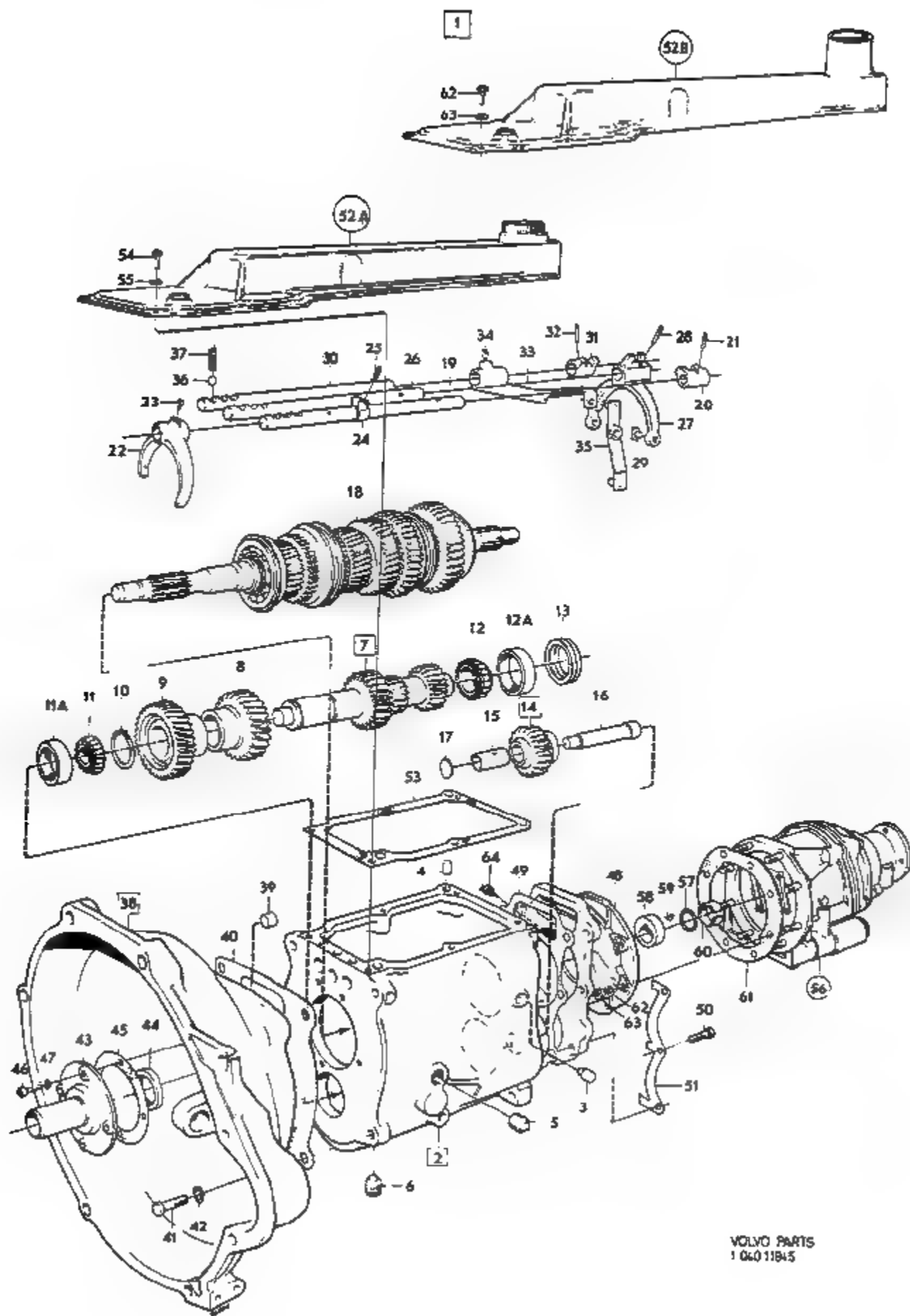


VOLVO PARTS  
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Sida Page	Grupp Group	Växellåda M410	Gearbox M410	Illustration Utgåva 3
22	4			11945 Issue

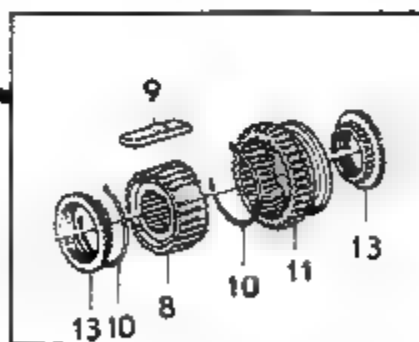
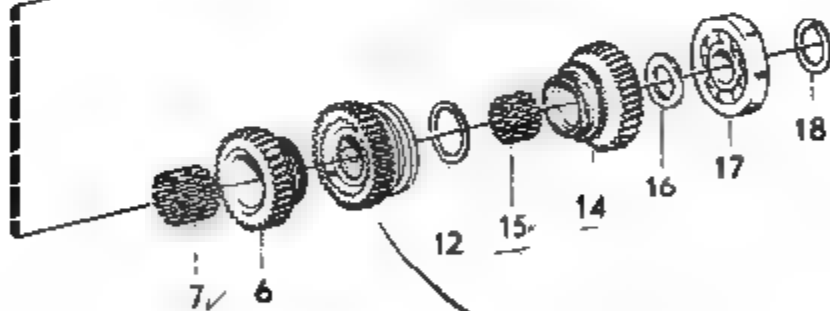
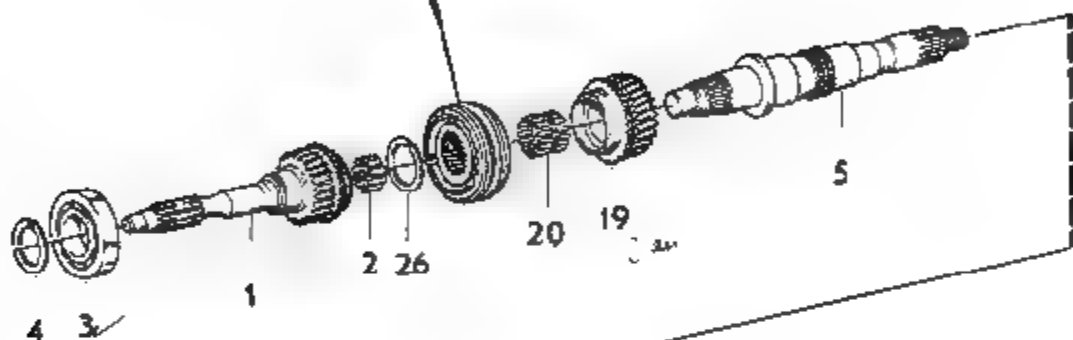
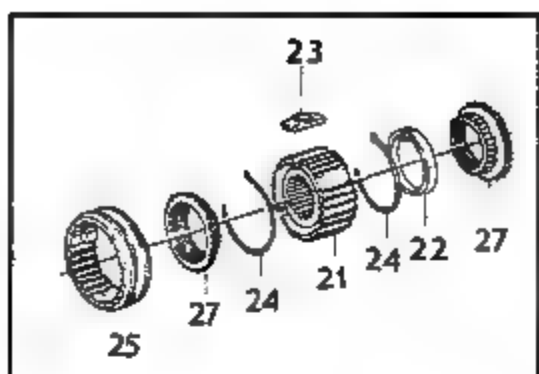
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
48	1	-	-	-	381144-5	••Mellanfläns .....	••Spacer flange .....	3		010
49	1	-	-	-	381146-0	••Packning .....	••Gasket .....	1		020
50	6	-	-	-	190524-9	••Skruv .....	••Screw .....	0		030
51	2	-	-	-	381145-2	••Låsbricka .....	••Lock washer .....	2		040
52a	1	-	-	-	254769-9	••Växellådslock .....	••Gearbox cover .....		TID.U.TF.ERS AV 1 ST 254769-3, 1 ST 381812-1 SEN.U.TF.	050
52b	1	-	-	-	254769-3	••Växellådslock .....	••Gearbox cover .....			051
	-	-	-	-		••Det se sida 26 .....	••Components see page 26 .....			052
53	1	-	-	-	381107-2	••Packning .....	••Gasket .....	1		060
54	6	-	-	-	940135-7	••Skruv .....	••Screw .....	0		070
55	6	-	-	-	190819-3	••Fjäderbricka .....	••Spring washer .....	0		080
56	1	-	-	-	254901-8	••Överväxel .....	••Overdrive .....	4		090
	-	-	-	-		••Det se sida 26 .....	••Components see page 26 .....			100
57	1	-	-	-	380654-4	•Ring .....	•Ring .....			110
58	1	-	-	-	380652-8	•Kam .....	•Cam .....	3		120
59	1	-	-	-	191982-0	•Kil .....	•Key .....	0		130
60	1	-	-	-	380653-6	•Låsring .....	•Circlip .....	3		140
61	1	-	-	-	380618-9	•Packning .....	•Gasket .....	1		150
62	8	-	-	-	955920-4	•Fjäderbricka .....	•Spring washer .....	0		160
63	8	-	-	-	955846-1	•Mutter .....	•Nut .....	0		170
64	1	-	-	-	381044-7	Kontakt för backljus .....	Switch for back-up light .....	1		180





Side	Grupp	Vagn/Motor	Gearbox	Illustration Utgåva					
24	4	M410	M410						
Page	Group	Ingående axel, huvudaxel	Input shaft, main shaft	10433 Issue					
Pos. Fig.	Antal/Quantity				Detail nr Part No	Benämning	Description	Sats Kit	Anmärkning
1	1	—	—	—	183317-7	Ingående axel	Input shaft	3	010
2	1	—	—	—	11108-8	Nålllager	Needle bearing	1	020
3	1	—	—	—	11108-8	Kullager	Ball bearing	1	030
4	1	—	—	—	942723-8	Låsring, alt	Circlip, alt	2	040
	—	—	—	—	942724-8	*Tj 2,0	*Th 2.0	2	050
	—	—	—	—	942725-3	*Tj 2,1	*Th 2.1	2	060
	—	—	—	—	942725-3	*Tj 2,2	*Th 2.2	2	070
	—	—	—	—	942725-3	*Tj 2,3	*Th 2.3	2	080
5	1	—	—	—	38105-6	Huvudaxel	Main shaft	3	090
6	1	—	—	—	381019-8	Kuggjul, 2-an	Gear, 2nd	3	100
7	1	—	—	—	183377-1	Nålllager	Needle bearing	1	
8	1	—	—	—	381023-1	Synkroniseringsnav	Synchronizing hub	3	110
9	3	—	—	—	380141-2	Medbringare	Locating key	1	120
10	2	—	—	—	942726-8	Fjädderring	Clamping ring	1	130
11	1	—	—	—	942726-8	Kopplingshylsa	Engaging sleeve	2	140
12	1	—	—	—	942726-8	Låsring, alt	Circlip, alt	2	150
	—	—	—	—	942731-1	*Tj 2,0	*Th 2.0	2	160
	—	—	—	—	942731-1	*Tj 2,1	*Th 2.1	2	170
	—	—	—	—	942732-9	*Tj 2,2	*Th 2.2	2	180
13	2	—	—	—	942732-9	Synkroniseringskona	Synchronizing cone	1	190
14	1	—	—	—	381073-6	Kuggjul, 1-an	Gear, 1st	3	200
15	1	—	—	—	183285-6	Nålllager	Needle bearing	1	210
16	1	—	—	—	381015-7	Distansring	Spacer ring	3	220
17	1	—	—	—	183573-6	Kullager	Ball bearing	1	230
18	1	—	—	—	183573-6	Låsring, alt	Circlip, alt	2	240
	—	—	—	—	190684-1	*Tj 2,00	*Th 2.00	2	250
	—	—	—	—	190685-6	*Tj 2,10	*Th 2.10	2	260
	—	—	—	—	190686-6	*Tj 2,15	*Th 2.15	2	270
	—	—	—	—	190687-4	*Tj 2,25	*Th 2.20	2	280
	—	—	—	—	190688-2	*Tj 2,30	*Th 2.30	2	290
19	1	—	—	—	381020-7	Kuggjul, 3-an	Gear, 3rd	3	300
20	1	—	—	—	183285-6	Nålllager	Needle bearing	1	310
21	1	—	—	—	381027-2	Synkroniseringsnav	Synchronizing hub	3	320
	1	—	—	—	381202-1	Synkroniseringsnav	Synchronizing hub	3	330
22	1	—	—	—	381201-3	Fjädderring	Clamping ring	1	335
23	3	—	—	—	656514-7	Medbringare	Locating key	1	338
24	2	—	—	—	381024-9	Fjädderring	Clamping ring	1	340
25	1	—	—	—	381029-6	Kopplingshylsa	Engaging sleeve	3	
26	1	—	—	—	942727-9	Låsring, alt	Circlip, alt	2	350
	—	—	—	—	942727-9	*Tj 2,0	*Th 2.0	2	360
	—	—	—	—	942728-7	*Tj 2,1	*Th 2.1	2	370
	—	—	—	—	942729-5	*Tj 2,2	*Th 2.2	2	380
27	2	—	—	—	381030-6	Synkroniseringskona	Synchronizing cone	1	390

ERS AV 1 ST 381202-1,  
1 ST 381201-3.



VOLVO PARTS  
1 040 10433



Sida	26	Grupp	4	Växellåda	M41, M410	Gearbox	M41, M410	Illustration Utgåva	5
Page		Group		Växellådslock		Gearbox cover		11745 Issue	
Pos.	Antal/Quantity				Detail nr	Benämning	Description	Sats	Anmärkning
Fig.	254	254	254	254	Part No			Krt	Notes
	573	707	723	769					
1	1	—	—	—	254573-9	Växellådslock	Gearbox cover		
	—	1	—	—	254707-3	Växellådslock	Gearbox cover		
	—	—	1	—	254723-0	Växellådslock	Gearbox cover		
	—	—	—	1	254769-3	Växellådslock	Gearbox cover		
2	1	1	1	—		•Lock	•Cover	8	
2a	—	—	—	1		•Lock	•Cover	8	
3	1	1	1	1		•Bussning	•Bushing		
4	1	1	1	1	381164-3	•Bussning	•Bushing		
5	1	1	1	1	943644-5	•O-ring	•O-ring		
6	1	1	1	1	191900-0	•Propp	•Plug		
7	1	1	1	1	11996-6	•Packning	•Packing		
8	1	—	1	1	381170-0	•Växelförare	•Gear selector		
	—	1	—	—	381490-5	•Växelförare	•Gear selector		
9	—	1	—	—	380868-4	•Medbringare	•Dog		
10	—	1	—	—	951946-3	•Spännstift	•Tensioner pin		
11	1	1	1	1	381262-8	•Tapp	•Pin	(381105)	
12	1	1	1	1	951671-7	•Låsring	•Circlip		
13	1	1	1	1	31449-2	•Kula	•Ball		
14	1	1	1	1	390352-5	•Fjäder	•Spring		
15	1	1	1	1	381169-2	•Skyddskåpa	•Protector casing		
16	1	1	1	1	381150-2	•Hylsa	•Sleeve		
17	1	1	1	1	181329-4	•Kula	•Ball		
18	1	1	1	1	381178-3	•Fjäder	•Spring		
19	1	1	1	1	656547-7	•Överfall	•Cap		
20	2	2	2	2	952517-1	•Nit	•Rivet		
21	1	1	1	1	656542-8	•Spärrplatta	•Interlock plate		
22	2	2	2	2	18696-5	•Bricka	•Washer		
23	2	2	2	2	951668-1	•Låsring	•Circlip		
24	1	1	1	1	380232-9	•Fjäder	•Spring		
25	1	—	—	—	381189-0	•Låsfjäder	•Lock spring		
26	—	1	—	—	1212591-0	•Elkontakt, 2-stift	•Switch, 2-pin		
27	—	—	1	1	381251-8	•Elkontakt, 3-stift	•Switch, 3-pin		

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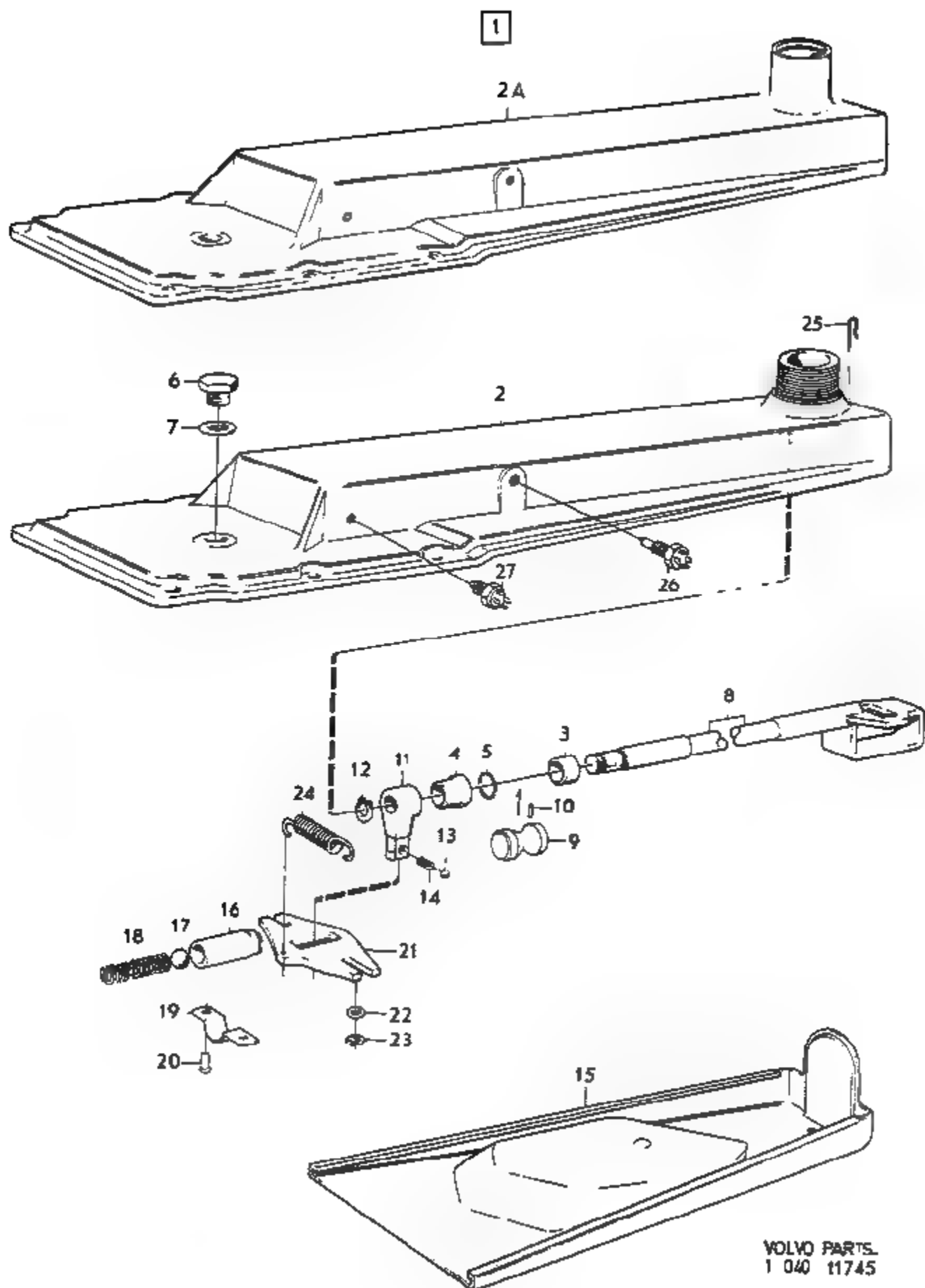
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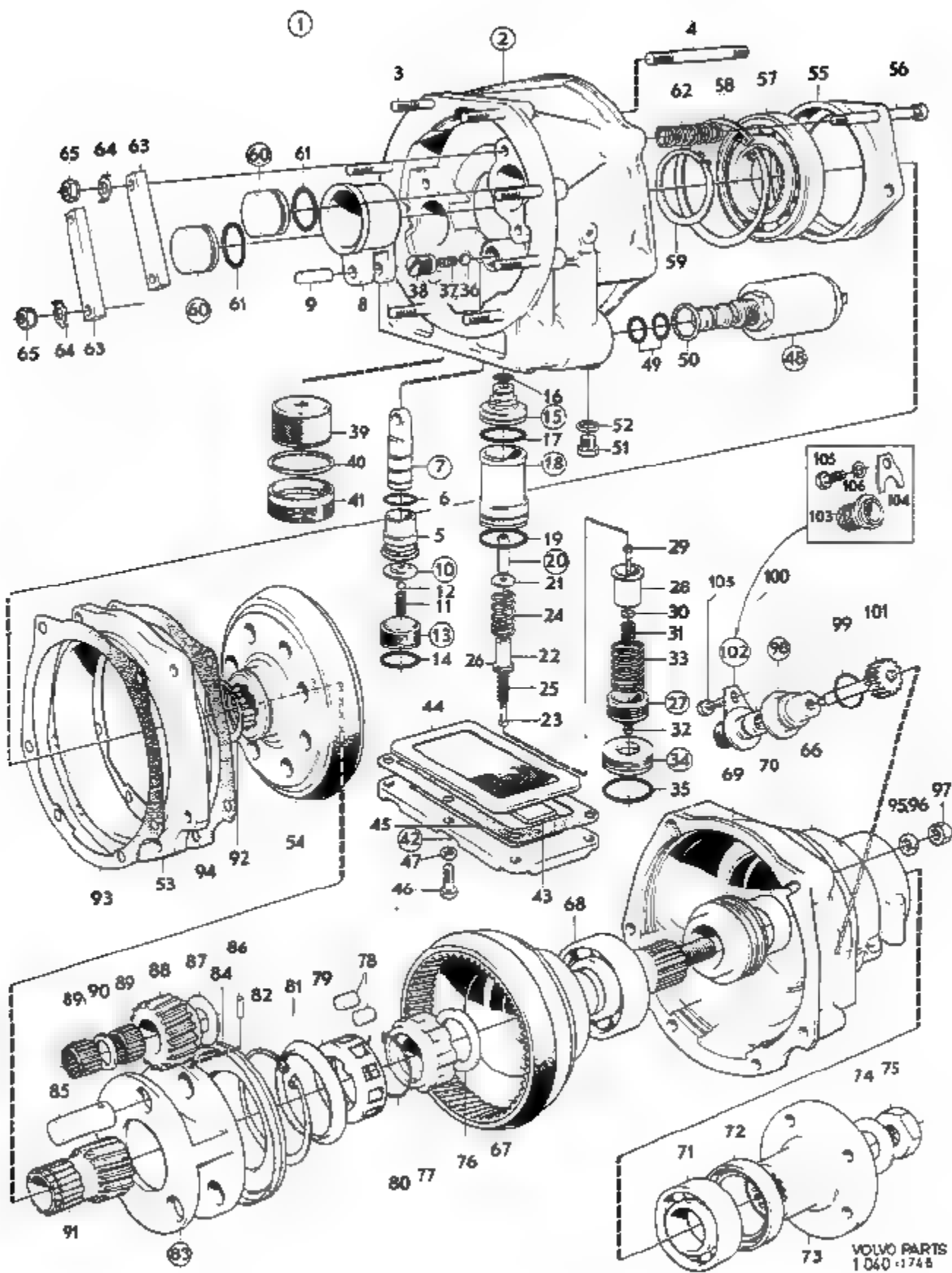




VOLVO PARTS  
1 040 11745



Sida	Grupp	Växellåda	Gearbox	Illustration Utgåva						
28	4	Överväxel	Overdrive	4						
Page	Group			11746 Issue						
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	254 581	254 601								
1	1	—	—	—	254581-4	Överväxel	Overdrive		MÄRKT 115602	010
	—	1	—	—	254601-8	Överväxel	Overdrive		MÄRKT 115814	020
2	1	1	—	—	273133-9	•Hus	•Housing	4		030
3	2	2	—	—	380776-5	•Pinnskruv	•Stud	3 L 32,5		040
	6	6	—	—	380777-3	•Pinnskruv	•Stud	3 L 36,5		050
4	4	4	—	—	380671-8	•Pinnskruv	•Stud	3 L 65,9		060
	2	2	—	—	380670-0	•Pinnskruv	•Stud	3 L 80,2		070
5	1	1	—	—	380725-2	•Hylsa	•Sleeve	2		080
6	1	1	—	—	380766-6	•O-ring	•O-ring	1		090
7	1	1	—	—	380721-1	•Kolv	•Piston	2		100
8	1	1	—	—		•Slid	•Slide	8		
9	1	1	—	—		•Tapp	•Pin	8		120
10	1	1	—	—	273134-7	•Säte	•Seat	3		130
11	1	1	—	—		•Fjäder	•Spring	8		140
12	1	1	—	—	190611-4	•Kula	•Ball	2		150
13	1	1	—	—	380726-0	•Propp	•Plug	4		160
14	1	1	—	—	380767-4	•O-ring	•O-ring	1		
15	1	1	—	—	273135-4	•Säte	•Seat	3		180
16	1	1	—	—	380769-0	•O-ring	•O-ring	1		190
17	1	1	—	—	380768-2	•O-ring	•O-ring	1		200
18	1	1	—	—	380747-6	•Hylsa	•Sleeve	2		210
19	1	1	—	—	380768-2	•O-ring	•O-ring	1		220
20	1	1	—	—	380779-9	•Kolv	•Piston		MÄRKT 115602 NR-18761	230
	1	1	—	—					MÄRKT 115614 NR-25123	232
	1	1	—	—	380835-7	•Kolv	•Piston		MÄRKT 115602 NR 18762-	233
			—	—					MÄRKT 115614 NR 25124-	235
21	1	1	—	—		•Fjädersäte	•Spring seat	8		240
22	1	1	—	—		•Styrhylsa	•Guide sleeve	8		250
23	1	1	—	—		•Skruv	•Screw	8		260
24	1	1	—	—		•Fjäder	•Spring	8		270
25	1	1	—	—		•Fjäder	•Spring	8		280
26	1	1	—	—		•Bricka	•Washer	8		290
27	1	1	—	—	380862-9	•Kolv	•Piston	2 (380778)		300
28	1	1	—	—		•Styrhylsa	•Guide sleeve	8		310
29	1	1	—	—		•Skruv	•Screw	8		320
30	1	1	—	—		•Fjädersäte	•Spring seat	8		330
31	1	1	—	—		•Fjäder	•Spring	8		340
32	1	1	—	—		•Mutter	•Nut	8		350
33	1	1	—	—		•Fjäder	•Spring	8		360
34	1	1	—	—	380748-4	•Propp	•Plug	4		370
35	1	1	—	—	380770-8	•O-ring	•O-ring	1		380
36	1	1	—	—	81177-2	•Kula	•Ball	2		390
37	1	1	—	—	380750-0	•Fjäder	•Spring	2		
38	1	1	—	—	380749-2	•Propp	•Plug	4		
39	1	1	—	—	380729-4	•Oljefilter	•Oil filter	2		420
40	1	1	—	—	380730-2	•Bricka	•Washer	3		430
41	1	1	—	—	380731-0	•Propp	•Plug	4		440
42	1	1	—	—	380716-1	•Oljesump	•Oil pan	8		450
43	1	1	—	—		•Magnet	•Magnet	8		460
44	1	1	—	—	380719-5	•Oljesi	•Oil strainer	3		470
45	1	1	—	—	380720-3	•Packning	•Gasket	1		480
46	6	6	—	—	955638-2	•Skruv	•Screw	0		490
47	6	6	—	—	955920-4	•Fjäderbricka	•Spring washer	0		500
48	1	1	—	—	380771-6	•Solenoid	•Solenoid	2		510
49	2	2	—	—	380772-4	•O-ring	•O-ring	1		520
50	1	1	—	—	380773-2	•Packning	•Packing	1		530
51	1	1	—	—	380672-8	•Propp	•Plug	1		540
52	1	1	—	—	907132-5	•Packning	•Packing	0 (18665)		550
53	1	1	—	—	380910-0	•Bromstrumma	•Brake drum	4 (380675)		560
54	1	1	—	—	380689-0	•Kopplingslamell	•Clutch disc	3 (3)		570
	1	1	—	—	380811-8	•Kopplingslamell	•Clutch disc	3 (4)		580



VOLVO PARTS  
1040-1748



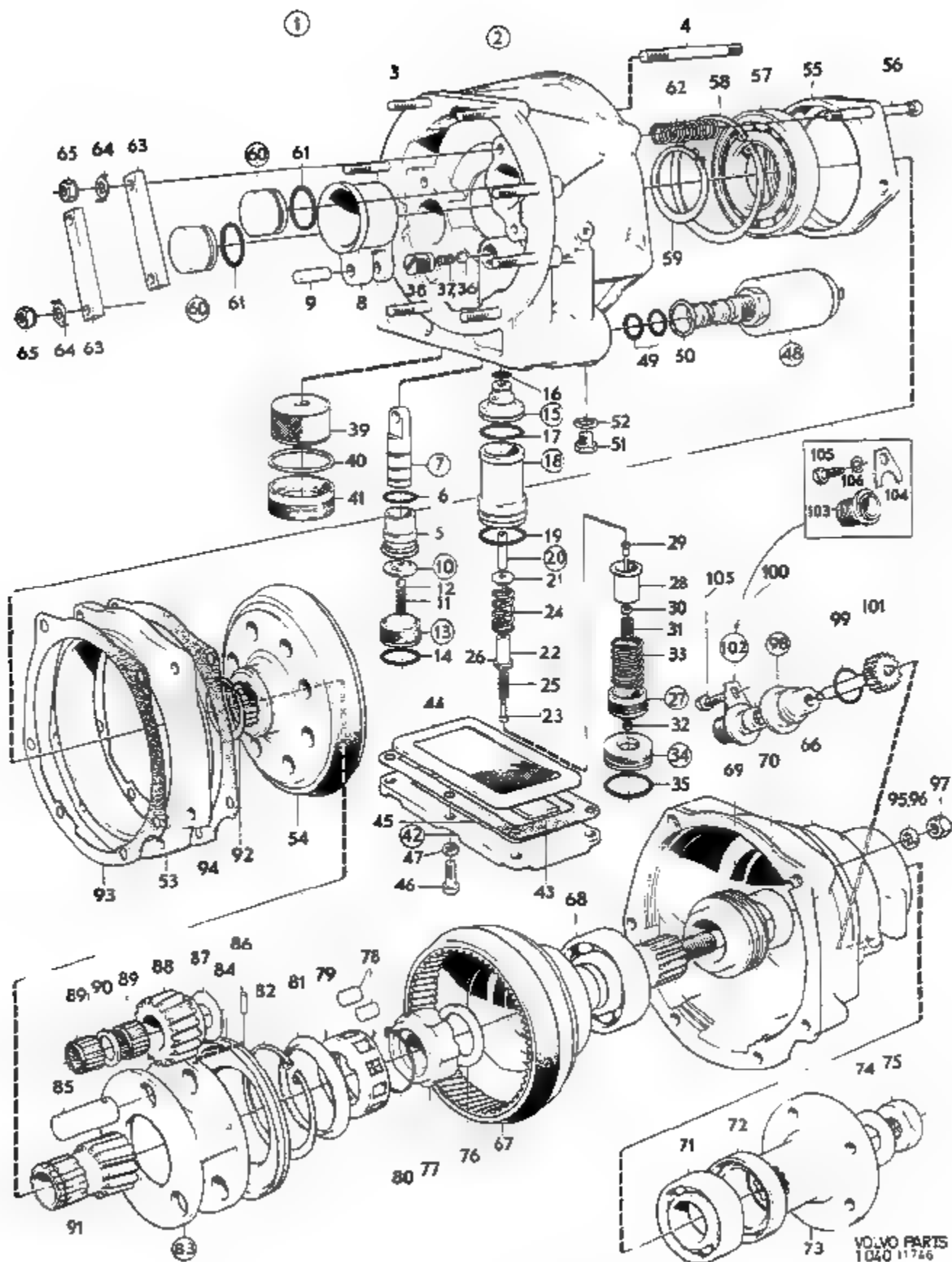
Sida	Grupp	Överväxel	Overdrive	Illustration	Utgåva					
30	4				4					
Page	Group				11746 Issue					
Pos. Fig.	Artel/Quantity				Detail nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	254 551	254 801								
55	1	1	—	—	380684-0	•Lagerhållare .....	•Bearing cage .....			004
56	4	4	—	—	380685-7	•Skruv .....	•Bolt .....	3		005
57	1	1	—	—	380683-2	•Kullager .....	•Ball bearing .....	2		010
58	1	1	—	—	380764-1	•Låsring .....	•Circlip .....	3		030
59	1	1	—	—	380765-8	•Låsring .....	•Circlip .....	3		040
60	2	2	—	—	380688-1	•Kolv .....	•Piston .....	3		050
61	2	2	—	—	380756-7	•O-ring .....	•O-ring .....	1		060
62	1	1	—	—	273151-1	•Fjädersats .....	•Spring kit .....	3		070
63	2	2	—	—	380687-3	•Tryckplatta .....	•Pressure plate .....			080
64	4	4	—	—	380303-8	•Låsbricka .....	•Lock washer .....	8	ERS AV 380687-0 (955846)	090
65	4	4	—	—	380687-0	•Mutter .....	•Nut .....			100
66	1	1	—	—	380673-4	•Hus .....	•Housing .....			1
67	1	1	—	—	380679-1	•Utgående axel .....	•Output shaft .....	4		120
68	1	1	—	—	181082-8	•Kullager .....	•Ball bearing .....	2		130
69	1	1	—	—	380682-5	•Hastighetsmätardrev .....	•Speedometer gear .....	4		140
70	1	1	—	—	380683-3	•Distanshylsa .....	•Spacer sleeve .....			150
71	1	1	—	—	11013-0	•Kullager .....	•Ball bearing .....	2		160
72	1	1	—	—	380684-1	•Tätningring .....	•Seal ring .....	1		170
73	1	1	—	—	380685-8	•Medbringare .....	•Companion flange .....	4		180
74	1	1	—	—	380686-4	•Medbringare .....	•Companion flange .....	4		190
75	1	1	—	—	380688-2	•Bricka .....	•Washer .....			200
76	1	1	—	—	380687-4	•Mutter .....	•Nut .....	3		210
77	1	1	—	—	380715-3	•Tryckbricka .....	•Thrust washer .....	2		220
78	1	1	—	—	380711-2	•Innerring .....	•Bearing cone .....	2		230
79	1	1	—	—	273152-8	•Ruller .....	•Roller kit .....	2		240
80	1	1	—	—	380712-0	•Hållare .....	•Retainer .....	2		250
81	1	1	—	—	380257-6	•Låsring .....	•Circlip .....	3		260
82	1	1	—	—	380713-4	•Oljekastare .....	•Oil slinger .....			270
83	1	1	—	—	380714-4	•Låsring .....	•Circlip .....	3		280
84	1	1	—	—	380705-4	•Planethjul .....	•Planetary gear .....	4		290
85	3	3	—	—	380704-7	•Oljefångare .....	•Oil catcher .....			300
86	3	3	—	—	380708-4	•Lagerstopp .....	•Bearing pin .....	3		310
87	3	3	—	—	380763-3	•Låspinne .....	•Lock pin .....	2		320
88	3	3	—	—	380708-8	•Tryckbricka .....	•Thrust washer .....	2		330
89	3	3	—	—	380706-2	•Kugghjul .....	•Gear .....			340
90	3	3	—	—	380707-0	•Nålåger .....	•Needle bearing .....	2		350
91	1	1	—	—	380710-4	•Distansbricka .....	•Spacer washer .....			360
92	1	1	—	—	380689-8	•Solkjul .....	•Sun wheel .....			370
93	1	1	—	—	380762-6	•Låsring .....	•Circlip .....	3		380
94	1	1	—	—	380674-2	•Packning .....	•Gasket .....	1		390
95	1	1	—	—	380676-7	•Packning .....	•Gasket .....	1		400
96	4	4	—	—	955821-2	•Fjäderbricka .....	•Spring washer .....	0		410
97	2	2	—	—	843383-1	•Bricka .....	•Washer .....	0		420
98	6	6	—	—	955847-8	•Mutter .....	•Nut .....	0		430
99	1	—	—	—	380751-8	•Lagerhylsa .....	•Bearing cage .....			440
100	1	—	—	—	380757-5	•O-ring .....	•O-ring .....	2		450
101	1	1	—	—	380752-6	•Tätningring .....	•Seal ring .....	2		460
102	1	1	—	—	380763-4	•Hastighetsmätardrev .....	•Speedometer gear .....	3		470
103	1	1	—	—	380755-9	•Fläns .....	•Flange .....	11)		480
104	1	1	—	—	381614-7	•Anslutning .....	•Adapter .....	12)		500
105	1	1	—	—	381615-4	•Låsbricka .....	•Lock washer .....	12)		510
106	1	1	—	—	955836-6	•Skruv .....	•Screw .....			520
106	1	1	—	—	955820-4	•Låsbricka .....	•Lock washer .....	12)		530

3, Överväxel 254561 serie nr 115602, -13109 Överväxel 254601 serie nr 115614, -20554. Overdrive 254561 Serial Nos. 115602, -13109. Overdrive 254601 Serial Nos. 115614, -20554. Overdrive 254561 Serie No 115602, -13109. Overdrive 254601 Serie No 115614, -20554. Overdrive 254561 Serienr. 115602 -13109. Overdrive 254601 Serienr. 115614, -20554. Supermarcha 254561 serie No. 115602, -13109. Supermarcha 254601 serie No. 115614, -20554.

4) Överväxel 254561 serie nr 115602, 13110-. Överväxel 254601 serie nr 115614, 20555-. Overdrive 254561 Serial Nos. 115602, 13110-. Overdrive 254601 Serial Nos. 115614, 20555-. Overdrive 254561 Serie No 115602, 13110-. Overdrive 254601 No 115614 20555-. Overdrive 254561 Serienr. 115602, 13110-. Overdrive 254601 Serienr. 115614, 20555-. Supermarcha 254561 serie No. 115602, 13110-. Supermarcha 254601 serie No. 115614, 20555-.

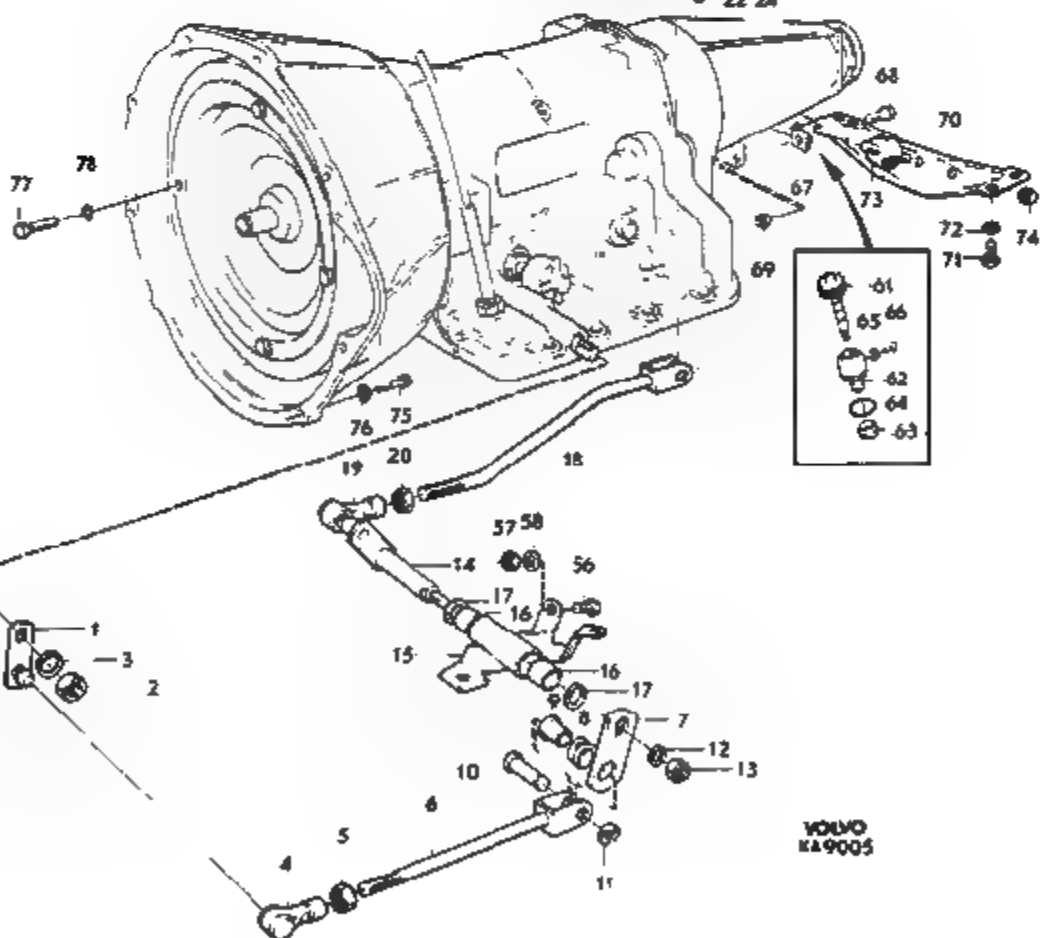
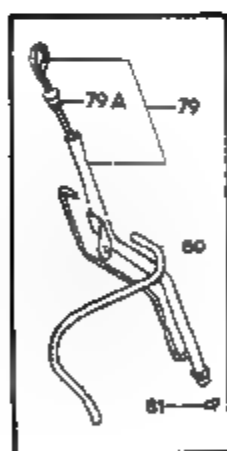
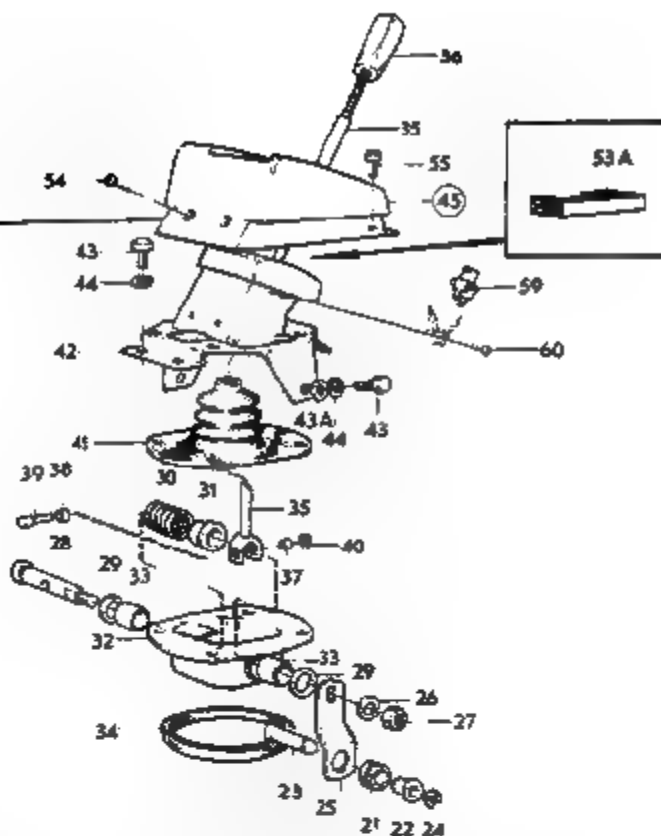
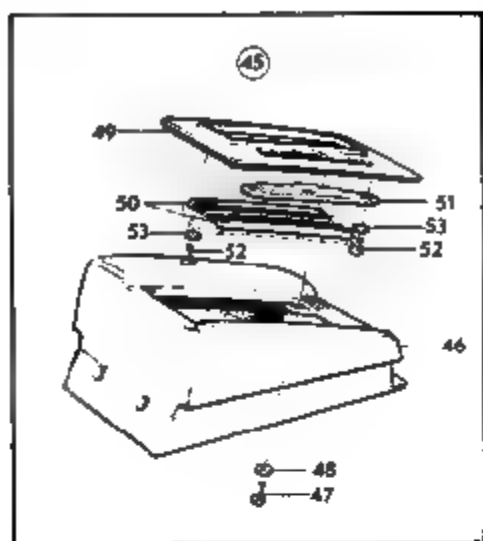
11) Märkt 115602 nr-20829. Märkt 115614 nr-26562.

12) Märkt 115602 nr 20830-. Märkt 115614 nr 26563-.





Sida	Grupp	Växellåda, BW35	Gearbox, BW35	Illustration Udgåve						
32	4	Upphängning	Mountings	3						
Page	Group	Spåkstäl och reglage	Lever housing and control	9005 Issue						
Pos. Fig.	Antal/Quantity				Detail nr Part No	Benämning	Description	Sets Kit	Anmärkning Notes	
	1	—	—	—	254617-4	Växellåda	Gearbox	4	182 CH-37549	010
	1	—	—	—	254677-8	Växellåda	Gearbox	4	182 CH37550-, 183. B20E	020
	1	—	—	—	254708-1	Växellåda	Gearbox	8	182 CH37550-, 183. B20F ERS AV 254677-8	030
	—	—	—	—		*Det se side 36	*Components see page 36			040
1	1	—	—	—	88188-3	Hävern	Lever	3		050
2	1	—	—	—	955847-8	Mutter	Nut	0		060
3	1	—	—	—	941907-8	Fjädrande bricka	Resilient washer	0		070
4	1	—	—	—	888218-5	Kulskål	Ball socket	3		080
5	1	—	—	—	955847-8	Mutter	Nut	0		090
6	1	—	—	—	888222-8	Länkstäng	Toggle link	4		100
7	1	—	—	—	888224-5	Hävern	Lever	3		110
8	1	—	—	—	679923-3	Bussning	Bushing	3		120
9	1	—	—	—	679924-1	Bussning	Bushing	3		130
10	1	—	—	—	883182-8	Spårskruv	Bolt	3		140
11	1	—	—	—	851870-8	Spårmyttare	Circlip	0		150
12	1	—	—	—	942336-9	Fjädrande bricka	Resilient washer	0		160
13	1	—	—	—	955827-1	Mutter	Nut	0		170
14	1	—	—	—	884881-4	Mellanaxel	Middle axle	4		180
15	1	—	—	—	884886-3	Konsol	Bracket	200		190
16	2	—	—	—	942913-5	Bussning	Bushing	3		200
17	2	—	—	—	679348-3	Bricka	Washer	3		210
18	1	—	—	—	884220-3	Reglerstäng	Control rod	4		220
19	1	—	—	—	888218-5	Kulskål	Ball socket	3		230
20	1	—	—	—	955847-8	Mutter	Nut	0		240
21	1	—	—	—	679923-3	Bussning	Bushing	3		250
22	1	—	—	—	679924-1	Bussning	Bushing	3		260
23	1	—	—	—	883182-8	Spårskruv	Bolt	3		270
24	1	—	—	—	851870-8	Spårmyttare	Circlip	0		280
25	1	—	—	—	884878-0	Hävern	Lever	3		290
26	1	—	—	—	942336-9	Fjädrande bricka	Resilient washer	0		300
27	1	—	—	—	955827-1	Mutter	Nut	0		310
28	1	—	—	—	884708-5	Axel	Shaft	3		320
29	2	—	—	—	679348-3	Bricka	Washer	3		330
30	1	—	—	—	884707-3	Tryckfjäder	Trust spring	3	VST	340
	1	—	—	—	381784-8	Tryckfjäder	Tryckfjäder		HST	350
31	1	—	—	—	884708-7	Hytta	Sleeve		VST	360
	1	—	—	—	381786-3	Hytta	Sleeve		HST	370
32	1	—	—	—	884710-7	Lagerhus	Bearing bush			380
33	2	—	—	—	942913-5	Bussning	Bushing	3		390
34	1	—	—	—	884708-1	Tätningaring	Seal ring	2		400
35	1	—	—	—	884974-8	Växelspak	Gear lever	4	VST	410
	1	—	—	—	381782-2	Växelspak	Gear lever		HST	420
36	1	—	—	—	884886-3	Knopp	Knob	2		430
37	1	—	—	—	942911-8	Bussning	Bushing	3		440
38	1	—	—	—	942912-4	Bussning	Bushing	3		450
39	1	—	—	—	884704-0	Låspinne	Lock pin	3		460
40	1	—	—	—	851867-5	Spårmyttare	Circlip	0		470
41	1	—	—	—	884708-9	Bälge	Rubber boot	3		480
42	1	—	—	—	884876-4	Kuliss	Selector gating		VST	490
	1	—	—	—	381780-6	Kuliss	Selector gating		HST	500
43	4	—	—	—	955512-9	Skruv	Screw	0	L 13	510
	5	—	—	—	840100-1	Skruv	Screw	0	L 18	
43a	2	—	—	—	955883-3	Bricka	Washer	0		
44	9	—	—	—	941908-0	Fjädrande bricka	Resilient washer	0		



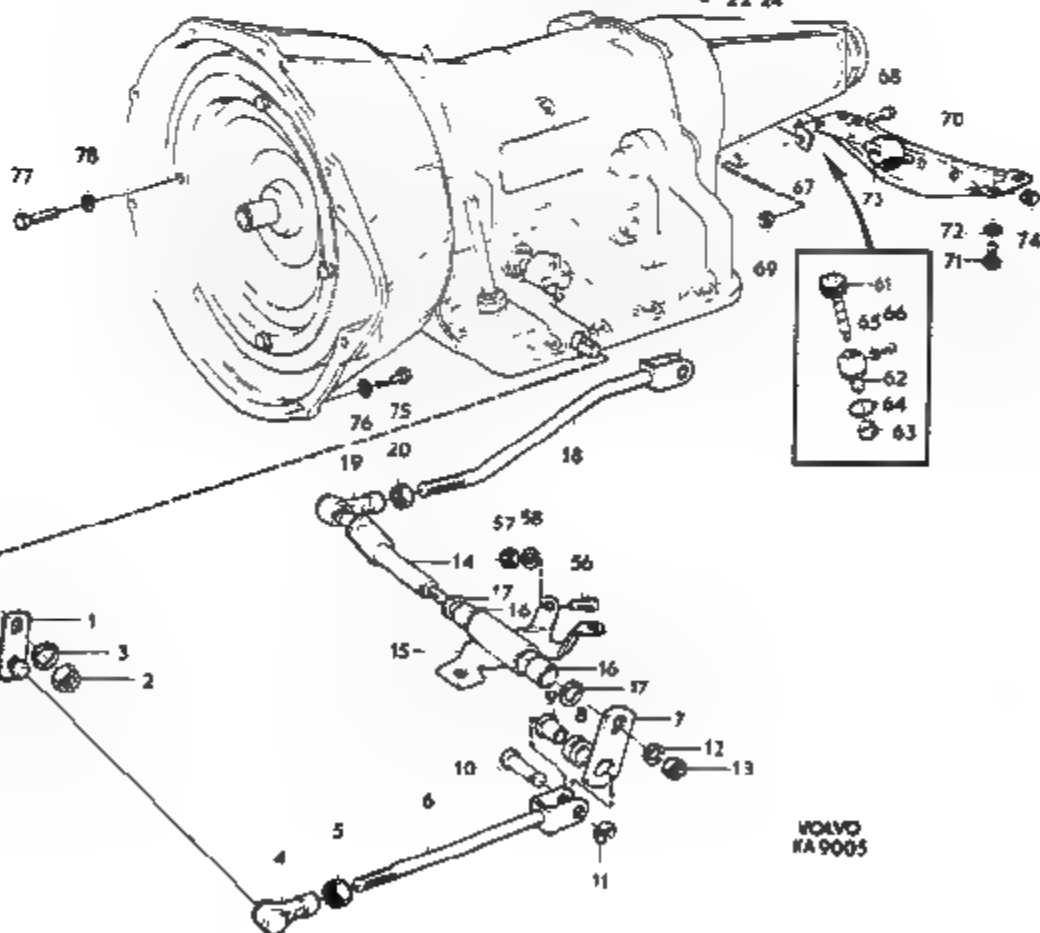
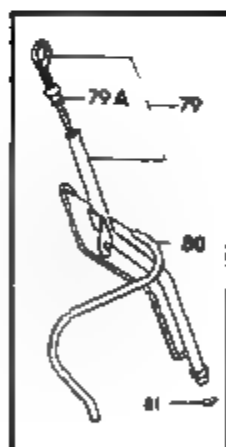
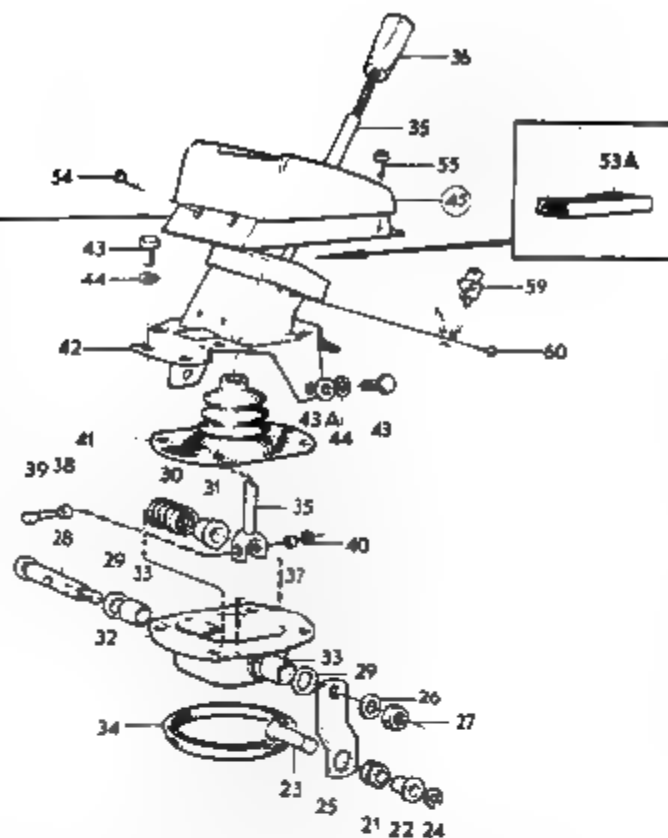
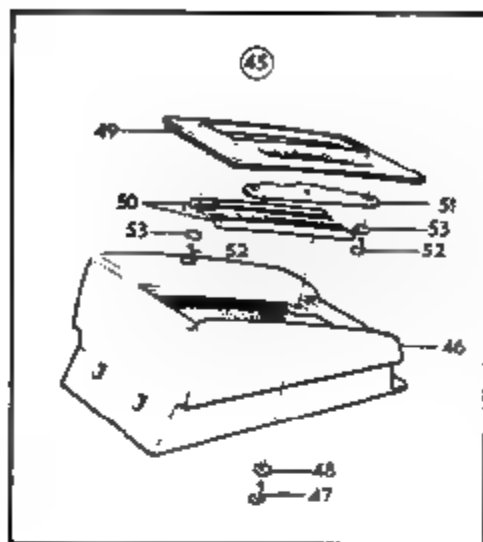
VOLVO  
K49005



Sida	34	Grupp	4	Växellåda, BW35	Gearbox BW35	Illustration Utgåva	3	
Page		Group		Upphängning	Mountings			
				Spakställ och reglage	Lever housing and control	9005 Issue		
Pos. Fig.	Antal/Quantity			Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
45	1	—	—	687438-2	Kåpa kmpl.	Casing cpl	8	ERS AV 1 ST 687365-7 1 ST 687431-7, VST
46	1	—	—	687365-7	Kåpa	Kåpa	0	
47	4	—	—	950003-4	Skruv	Screw	0	
48	4	—	—	940121-7	Låsbricka	Lock washer	0	
49	1	—	—	687431-7	Lock	Cover	0	VST
	1	—	—	1210756-1	Lock	Cover	0	HST
50	2	—	—	687434-1	•Borste	•Brush	0	
51	1	—	—	687433-3	•Växelindikator	•Indicator	3	VST
	1	—	—	1210743-9	•Växelindikator	•Indicator	0	HST
52	4	—	—	950001-8	•Skruv	•Screw	0	
53	4	—	—	940121-7	•Låsbricka	•Lock washer	0	
53a	1	—	—		Lusskydd	Guard	0	182 CH 32800-, 183.
54	2	—	—	951126-8	Skruv	Screw	0	
55	2	—	—	944201-3	Skruv	Screw	0	
56	1	—	—	955534-3	Skruv	Screw	0	
57	1	—	—	955827-1	Mutter	Nut	0	
58	1	—	—	942338-9	Fjädrande bricka	Resilient washer	0	
59	1	—	—		Lamphållare	Bulb socket	0	
60	2	—	—		Skruv	Screw	0	SE GRUPP 3
61	1	—	—	380164-4	Hastighetsmätarhjul	Speedometer gear	3	182 CH-37549.
	1	—	—	380861-5	Hastighetsmätarhjul	Speedometer gear	3	182 CH-37550- 183.
62	1	—	—	380435-8	Lagerhylsa	Bearing sleeve	2	
63	1	—	—	191117-1	Tätningssring	Seal ring	2	
64	1	—	—	380192-5	O-ring	O-ring	0	
65	1	—	—	111710-1	Låsskruv	Lock nut	0	
66	1	—	—	11992-5	Packning	Packning	0	
67	1	—	—	657163-2	Konsol	Bracket	4	
68	2	—	—	955535-0	Skruv	Screw	0	
69	2	—	—	955827-1	Mutter	Nut	0	
70	1	—	—	682672-1	Balk	Member	4	
71	1	—	—	955534-3	Skruv	Bolt	0	
72	1	—	—	942338-9	Fjäderbricka	Spring washer	0	
74	2	—	—	950365-7	Mutter	Nut	0	
75	4	—	—	940160-5	Skruv	Bolt	0	
	1	—	—	940162-1	Skruv	Bolt	0	
76	4	—	—	941909-4	Fjädrande bricka	Resilient washer	0	
	2	—	—	942338-9	Fjädrande bricka	Resilient washer	0	
77	1	—	—	955672-1	Skruv	Screw	0	
78	1	—	—	940106-4	Fjäderbricka	Spring washer	0	
79	1	—	—	1210225-9	Rör-oljemätsticka	Tube dipstick	3	182 CH-37550-, 183.
	1	—	—	1210223-2	Rör-oljemätsticka	Tube dipstick	3	182 CH-37549. (681710-0)
79a	1	—	—	925054-8	•O-ring	•O-ring	2	
80	470	—	—	192034-7	Gummislang	Rubber hose	2	
81	1	—	—	943308-5	O-ring	O-ring	2	

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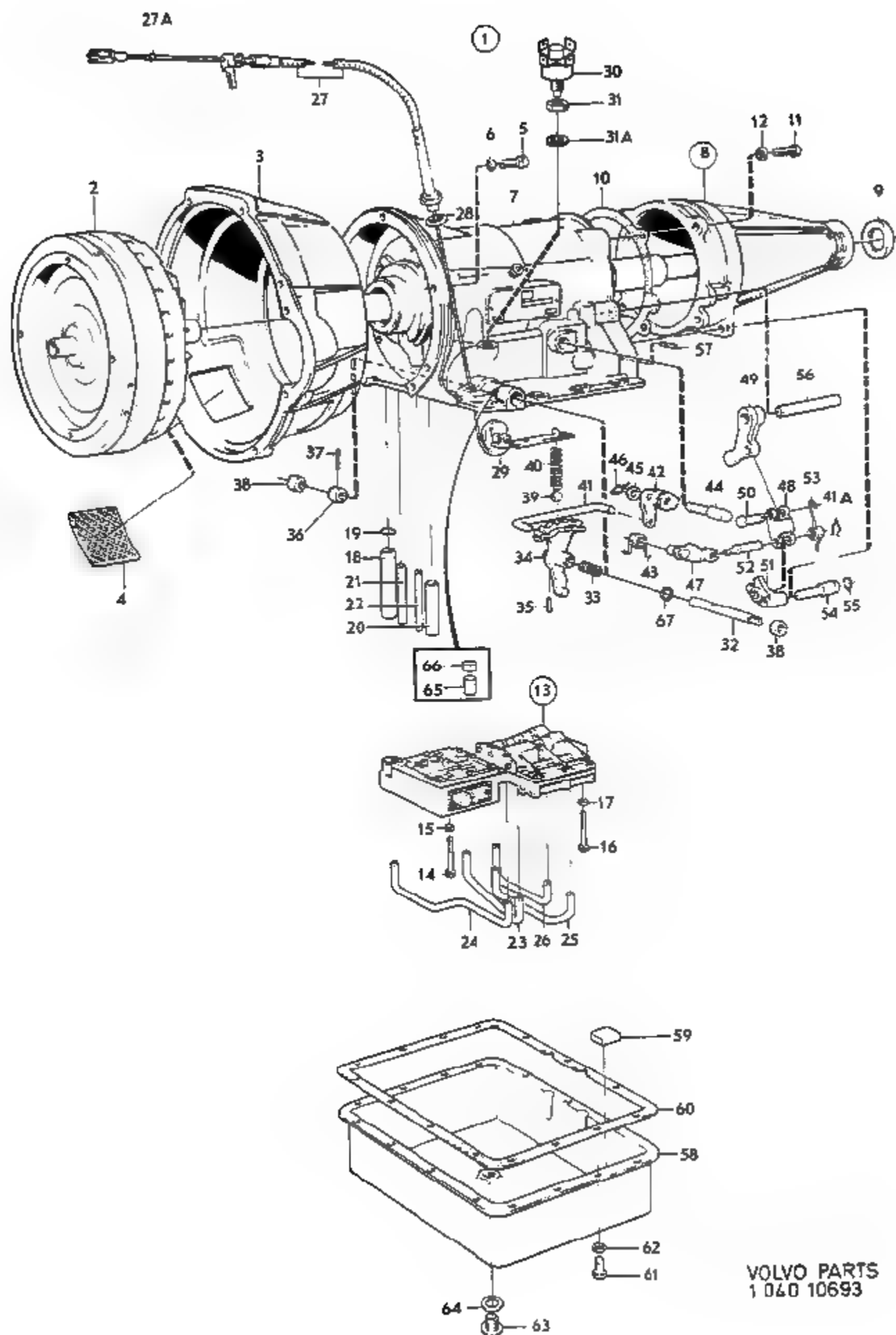


VOLVO  
KA 9005



Sida	Grupp	Växellåda	Gearbox	Illustration Uthålls
36	4	BW35	BW35	5
Page	Group			10883 Issue

Pos. Fig.	Antal/Quantity			Detail nr Part No	Benämning	Description	Sets Kit	Anmärkning Notes	
	254 617	254 877	254 708						
1	1	—	—	254817-4	Växellåda	Gearbox	4	182 CH-37548	010
	—	1	—	254877-8	Växellåda	Gearbox	4	182 CH37550-, 183. 820E	020
	—	—	1	254708-1	Växellåda	Gearbox	8	182 CH37550-, 183. 820F ERS AV 254877-8	030
2	1	1	1	235879-4	•Konverter	•Converter	4	(235854)	040
3	1	1	1	235738-6	•Konverterkåpa	•Converter housing			050
4	2	2	2	235814-1	•Skyddsnät	•Stone guard			070
5	6	6	6	840135-7	•Skruv	•Screw	0		080
6	6	6	6	865821-2	•Fjäderbricka	•Spring washer	0		090
7	1	1	1		•Hus med planetväxel	•Planet cover	0	SE SIDA 40	100
8	1	1	1	235822-2	•Bakre gavel	•Extension housing	4		110
9	1	1	1	235728-3	•Tätningssring	•Oil seal	5		120
10	1	1	1		•Packning	•Gasket	5		140
11	4	4	4	235818-8	•Skruv	•Bolt			150
12	4	4	4	840110-0	•Fjäderbricka	•Spring washer	0		160
13	1	—	—	235902-4	•Kontrollsystem	•Valve bodies	4		170
	—	1	1	235883-4	•Kontrollsystem	•Valve bodies	4		180
	—	—	—		•Det se sida 44	•Components see page 44			190
14	1	1	1	840117-6	•Skruv	•Bolt	0		200
15	1	1	1	865920-4	•Fjäderbricka	•Spring washer	0		210
16	2	2	2	865516-0	•Skruv	•Bolt	0		220
17	2	2	2	865920-4	•Fjäderbricka	•Spring washer	0		230
18	1	1	1	235705-1	•Utlöppsrör, främre pump	•Tube front pump inlet	3		240
19	1	1	1	235527-9	•O-ring	•O-ring	5		250
20	1	1	1	235704-4	•Utlöppsrör, främre pump	•Tube front pump outlet	3		260
21	1	1	1	235708-9	•Inloppsrör, konverter	•Tube converter inlet	3		270
22	1	1	1	235848-8	•Utlöppsrör, konverter	•Tube converter outlet	3		280
23	1	1	1	235701-0	•Rör främre servo	•Tube front servo	3		290
24	1	1	1	235663-8	•Rör främre servo	•Tube front servo	3		300
25	1	1	1	235703-8	•Rör bakre koppling	•Tube rear clutch	3		310
26	1	1	1	235707-7	•Rör bakre servo	•Tube rear servo	3		320
27	1	—	—	872993-8	•Raglagewire	•Cable	2		330
	—	1	1	235885-8	•Raglagewire	•Cable	2		340
27a	1	1	1	1220612-4	•Kabelstopp	•Cable stop			345
28	1	1	1	235812-6	•Packning	•Packing	1		350
29	1	1	1		•Kam	•Cam		SE SIDA 44	360
30	1	1	1	1220848-8	•Startspär- och back- ljuskontakt, 6-stift	•Inhibitor-and back- lamp switch, 6-pin		(235945, 1220808) (1220508)	380
31	1	1	1	941442-6	•Låsmutter	•Lock nut	0	TD UTF	390
31a	1	1	1	235812-5	•Packning	•Packing		SEM UTF.	395
32	1	—	—	235808-3	•Axel	•Manual valve lever shaft			400
	—	1	1	235907-3	•Axel	•Manual valve lever shaft			410
33	1	—	—	235711-8	•Fjäder	•Spring	3		420
34	1	—	—	235836-4	•Hävare	•Manual valve lever			430
	—	1	1	235873-2	•Hävare	•Manual valve lever			440
35	1	1	1	235845-5	•Låspinne	•Slotted spring pin			450
36	1	—	—	235712-7	•Ring	•Collar			460
37	1	—	—	235713-5	•Låspinne	•Slotted spring pin			470
38	2	1	1		•Tätningssring	•Seal ring		SE SIDA 40	480
39	1	1	1	80308-2	•Kula	•Ball	3		490
40	1	1	1	235714-3	•Fjäder	•Spring	3	(235908)	500
41	1	—	—	235827-3	•Dragstång	•Linkage rod	4		510
	—	1	1	235672-7	•Dragstång	•Linkage rod	4		520

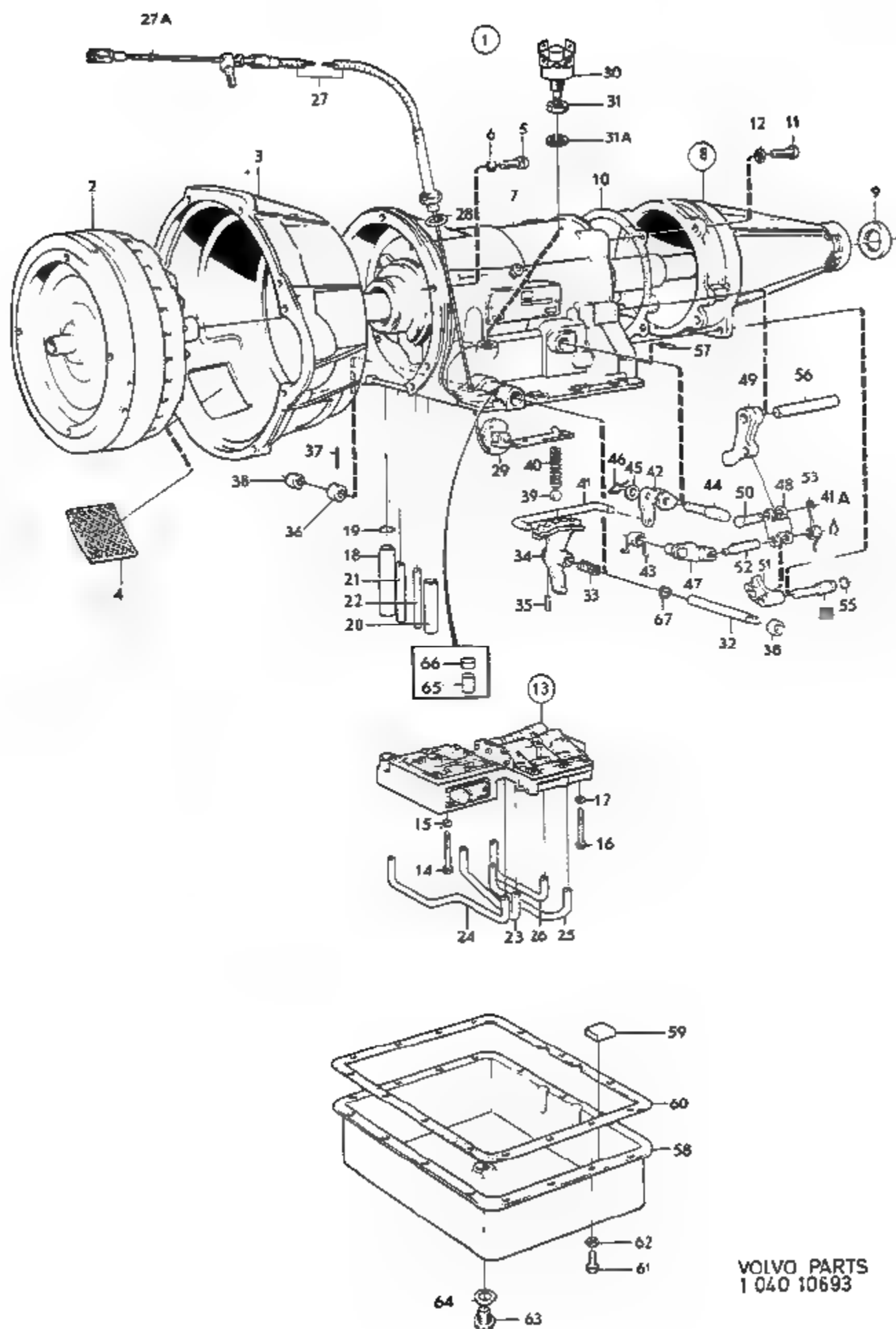


VOLVO PARTS  
1 040 10693



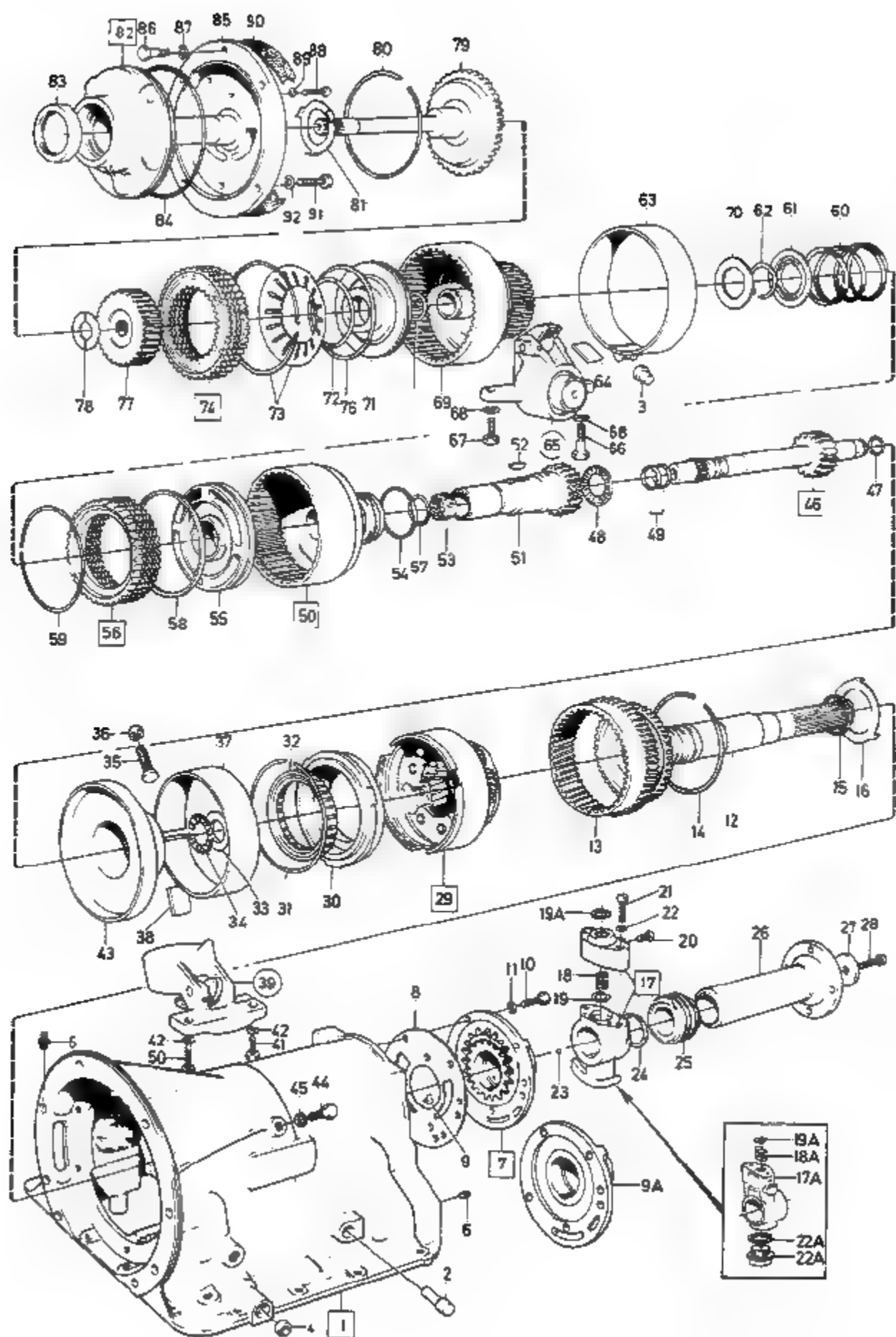
Sida Page	38	Grupp Group	4	Växellåda BW35	Gearbox BW35	Illustration Utgåva Issue	3
						10693 Issue	

Pos. Fig.	Antal/Quantity				Detail nr Part No	Benämning	Description	Sets Kit	Anmärkning Notes	
	254 517	254 677	254 708							004 005
41	2	2	2	—	235656-6	•Låsfjäder .....	•Retaining spring .....	3	SE SIDA 40	010
42	1	1	1	—	235626-5	•Håvarm .....	•Torsion lever .....	4		020
43	1	1	1	—	235652-6	•Fjäder .....	•Toggle lever spring .....	3		030
44	1	1	1	—		•Lagertapp .....	•Pivot pin .....			040
45	1	1	1	—	41581-2	•Bricka .....	•Washer .....			050
46	1	1	1	—	235654-1	•Låsfjäder .....	•Retaining spring .....	3		060
47	1	1	1	—	235651-7	•Håvarm .....	•Toggle lift lever .....	4		070
48	1	1	1	—	235641-8	•Hänke .....	•Toggle link .....	3		080
49	1	1	1	—	235640-0	•Håvarm .....	•Pawl .....	4		090
50	1	1	1	—	235642-6	•Tapp .....	•Pin .....	3		100
51	1	1	1	—	235643-4	•Håvarm .....	•Toggle lever .....	4		110
52	1	1	1	—	235792-9	•Tapp .....	•Pin .....	3		120
53	1	1	1	—	235793-7	•Fjäder .....	•Release spring .....	3		130
54	1	1	1	—	235648-3	•Lagertapp .....	•Toggle pin .....	4		140
55	1	1	1	—	235649-1	•O-ring .....	•O-ring .....	5		150
56	1	1	1	—	235650-8	•Pinne .....	•Anchor pin .....	4		160
57	1	1	1	—	851956-2	•Låspinne .....	•Slotted spring pin .....	0		170
58	1	1	1	—	235657-0	•Oljesump .....	•Oil pan .....	4		180
59	1	1	1	—	235739-0	•Magnet .....	•Magnet .....			190
60	1	1	1	—		•Packning .....	•Gasket .....	5		200
61	15	15	15	—	865523-8	•Skruv .....	•Screw .....	0		210
62	1	1	1	—	235669-8	•Avtappningspropp .....	•Drain plug .....	1		230
63	1	1	1	—	235655-8	•Packning .....	•Packing .....	1		240
64	1	1	1	—	235927-1	•Låspinne .....	•Lock pin .....			250
65	—	1	1	—	235743-8	•Hattplugg .....	•Plug .....			260
66	—	1	1	—	285928-9	•Låring .....	•Snap ring .....			270
67	1	1	1	—	276501-4	Gummi- och tätningssats .....	Rubber and seal ring kit .....	2		280
	1	1	1	—	272211-2	•Packningsats .....	Gasket kit .....	1		290 300





Side	Grupp		Växellåda, BW35		Gearbox, BW35		Illustration Utgåva	
40	4		Hus med planetväxel		Planet cover		5	
Page	Group						11946 Issue	
Pos.	Antal/Quantity		Detail nr	Benämning	Description	Sats	Anmärkning	
Fig.	273	273	Part No			Kit	Notes	
	217	267						
1	1	—	—	273217-0 Hus	Housing	4	VXL 254617 182 CH-37649	010
	—	1	—	273267-5 Hus	Housing	4	VXL 254677, 254708 182 CH 37555-183.	020
2	1	1	—	•Lagertapp	•Stop shaft	8		025
3	1	1	—	•Anligningstapp	•Contact pin	8		030
4	2	1	—	235611-3 •Tätningssring	•Seal ring	S		040
5	2	2	—	235651-3 •Anslutning	•Connector	S		050
6	1	1	—	18324-8 •Propp	•Plug		(940375)	060
7	1	—	—	278507-1 Oljepump, baksida	Oil pump, rear	3		070
8	1	—	—	235602-0 •Plåt	•Plate	S		080
9	1	—	—	235605-3 •Medbringsartapp	•Pin	S		090
9a	—	1	—	235952-9 Flans	Flange	4		100
10	5	5	—	941458-2 Skruv	Screw	0		110
11	5	5	—	955920-4 Fjäderbricka	Spring washer	0		120
12	1	1	—	235920-6 Utgående axel	Driven shaft	3		130
13	1	1	—	235611-1 Kugghjul	Gear	3		140
14	1	1	—	235612-9 Låsring, tj 0,555 tum	Snap ring, th 0.555 in	2		150
15	3	3	—	235617-8 Oliering	Oil ring	S		160
16	1	1	—	235618-0 Bricka	Washer	S		170
17	1	—	—	235910-7 Regulator	Governor		VXL 254617, ERS AV 1 ST 1220559-7	180
	—	1	—	235910-7 Regulator	Governor		ERS AV 1 ST 1220559-7, VXL 254677 VXL NR 321, -3721	190
							VXL 254708 VXL NR 351, -3562	191
17a	—	1	—	1220559-7 Regulator	Governor		VXL 254677 VXL NR 321, 3722-	192
							VXL 254708 VXL NR 351 3563-	193
18	1	1	—	235916-4 •Fjäder	•Spring	5	5)	194
18a	—	1	—	1220656-3 •Fjäder	•Spring	5	6)	195
19	1	1	—	•Fjäderhållare	•Spring retainer	5		196
19a	1	1	—	235996-6 •Låsring	•Snap ring	2		197
20	2	2	—	235724-2 •Skruv	•Screw	5		198
21	2	2	—	941458-0 •Skruv	•Screw	5		199
22	2	2	—	955920-4 •Fjäderbricka	•Spring washer	5		200
22a	—	1	—	1220551-4 •Fjäderbricka	•Spring washer	5		201
22b	—	1	—	•Propp	•Plug	6		202
23	1	1	—	61177-2 Kula	Ball	2		203
24	1	1	—	941378-0 Låsring	Circlip	2		204
25	1	1	—	381106-4 Hastighetsmätardrev	Speedometer gear	4		205
26	1	1	—	235876-0 Medbringsare	Flange	4	B20E	206
	—	1	—	235877-8 Medbringsare	Flange	4	B20F	207
27	1	1	—	190772-4 Bricka	Washer	0		208
28	1	1	—	235787-9 Skruv	Screw	3		209
29	1	—	—	235988-1 Planetväxel	Planetary gear		ERS AV 1 ST 1220519-1, 1 ST 1220543-1	210
							1 ST 1220565-4	211
	—	1	—	235989-1 Planetväxel	Planetary gear		VXL 254677 NR 321 -9578 VXL 254708 NR 351-1015	212
							ERS AV 1 ST 1220519-1, 1 ST 1220543-1,	213
							1 ST 1220565-4.	214
	—	1	—	1220543-1 Planetväxel	Planetary gear		VXL 254677 NR 321, 9579- VXL 254708 NR 351, 1016-	215
30	1	1	—	1220510-0 •Hållare	•Race		(235595)	216
31	1	1	—	1220512-5 •Låsring	•Snap ring	3	(235542)	217
32	1	1	—	235599-8 Frihjul	One-way clutch	4		218
33	1	1	—	235752-3 Tryckbricka	Thrust washer	S		219

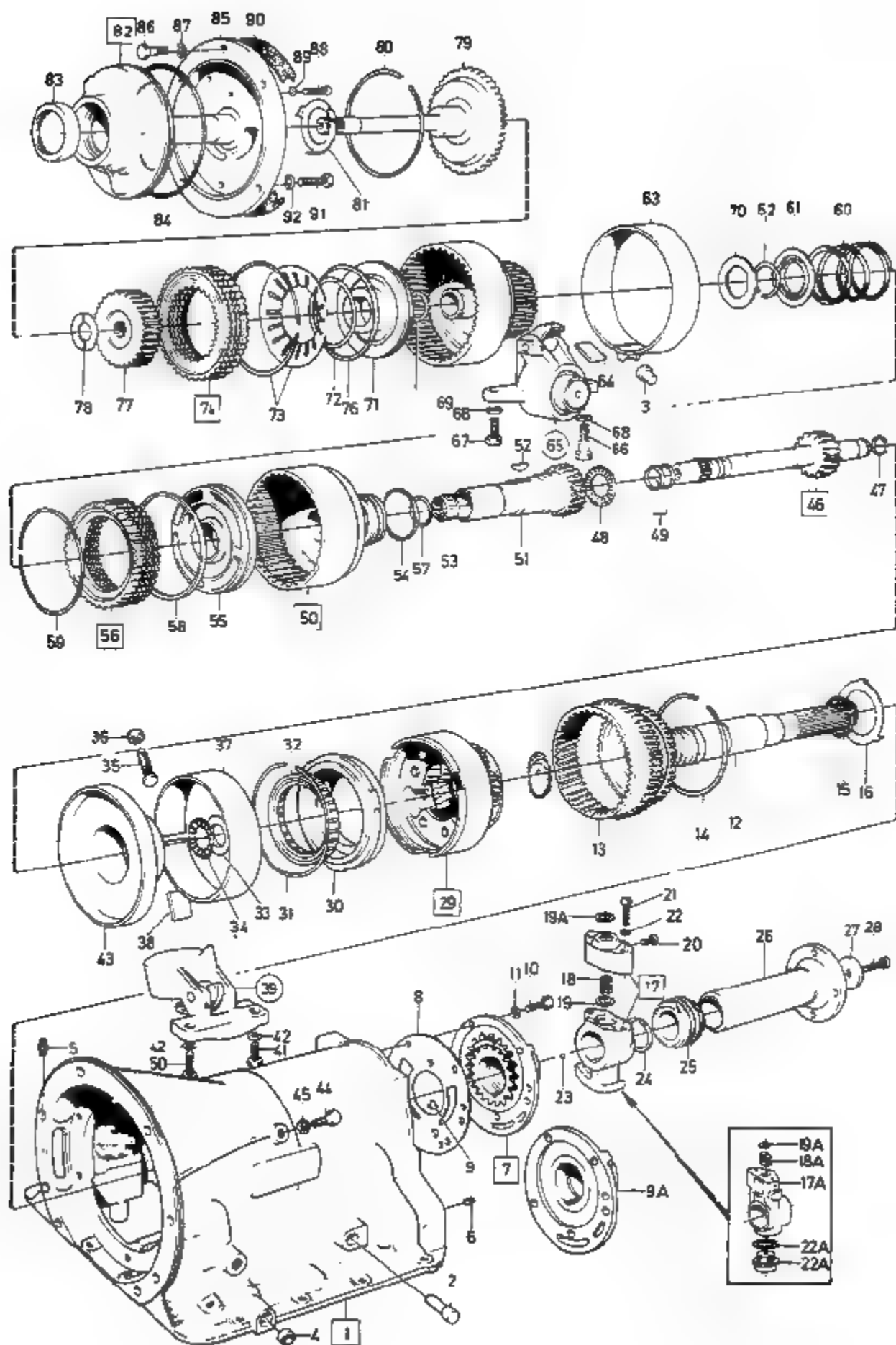


VOLVO PARTS  
1040 11946



Sida	Grupp	Växellåda, BW35	Gearbox, BW35	Illustration Utgåva					
42a	4	Hus med planetväxel	Planet cover	2					
Page	Group	11946 Issue							
Pos. Fig.	Antal/Quantity				Detal, nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	273	273							
	217	267							
34	1	1	1	1	181543-0	Nållagerskruva	Needle thrust bearing	S	
	1	1	1	1	181543-0	Nållagerskruva	Needle thrust bearing	S	VXL 254677 VXL NR 321 -9578.
									VXL 254708 VXL NR 351, -1015.
									VXL 254677 VXL NR 321, 9579-.
									VXL 254708 VXL NR 351, 1016-.
					1220519-1	Nållagerskruva	Needle thrust bearing		
35	1	1	1	1	235740-8	Justerskruv	Adjuster screw	3	
36	1	1	1	1	235741-6	Mutter	Nut	3	
37	1	1	1	1	235657-4	Bromsband	Brake band	2	
38	1	1	1	1	235658-2	Trycklänk	Strut servo	3	
39	1	1	1	1	235744-0	Manövercylinder, bakre	Rear servo	3	
						*Det se sida 46	*Components see page 46		
40	1	1	1	1	235698-2	Skruv	Screw	0	
41	1	1	1	1	840162-1	Skruv	Screw	0	
42	1	1	1	1	840109-2	Fjäderbricka	Spring washer	0	
43	1	1	1	1	235678-2	Stödlager	Centre bearing	4	
44	2	2	2	2	235681-6	Skruv	Screw	3	
45	2	2	2	2	191555-2	Låsbricka	Lock washer	0	
46	1	1	1	1	235661-2	Axel	Forward sun gear		
					235661-2	Axel	Forward sun gear		VXL 254677 VXL NR 321 -9578.
									VXL 254708 VXL NR 351, -1015.
									VXL 254677 VXL NR 321, 9579-.
									VXL 254708 VXL NR 351 1016-.
					1220585-4	Axel	Forward sun gear		
47	1	1	1	1	235576-6	*Oljering	*Oil ring	S	
48	1	1	1	1	181543-0	Nållagerskruva	Needle thrust bearing		
49	2	2	2	2	235577-4	Oljering	Oil ring	S	
50	1	1	1	1	235553-5	Kopplingshus 1 spår	Front drum 1 groove	8	TID UTF ERS AV 1 ST 235568-5
									SEN UTF.
					235568-5	Kopplingshus 3 spår	Front drum 3 grooves	3	
					235568-5	Kopplingshus	Front drum	3	
51	1	1	1	1	*Kugghjul	*Reverse sun gear		8	
52	1	1	1	1	*Woodruffkil	*Woodruff key		8	
53	1	1	1	1	*Nållager	*Needle bearing		8	
54	3	3	3	3	235662-3	Oljering	Oil ring	5	
55	1	1	1	1	235948-7	Kolv	Piston	3	(235554)
56	1	1	1	1	273298-0	Lamellsats	Plate kit	7	(276506) TID UTF
					273298-1	Lamellsats	Plate kit	8	SEN UTF
57	1	1	1	1	235557-6	*O-ring	*O-ring	S	
58	1	1	1	1	235542-8	Låsring	Snap ring		
59	1	1	1	1	235566-7	Fjäder	Spring	3	
60	1	1	1	1	235567-5	Fjäderfäste	Spring seat	3	
61	1	1	1	1	941379-0	Låsring	Snap ring	2	
62	1	1	1	1	235657-4	Bromsband	Brake band	2	
63	1	1	1	1	235555-2	Bromsband	Brake band	2	
					235658-2	Trycklänk	Strut	3	
64	1	1	1	1	235942-0	Manövercylinder, främre	Front servo	3	
						*Det se sida 46	*Components see page 46		
66	1	1	1	1	941381-6	Skruv	Screw	0	
67	1	1	1	1	955525-1	Skruv	Screw	0	
68	2	2	2	2	955921-2	Fjäderbricka	Spring washer	0	
69	1	1	1	1	235537-8	Kopplingshus	Front clutch cylinder	3	
70	1	1	1	1	1220580-5	Lagerbricka	Thrust washer	S	(235565, 235570)





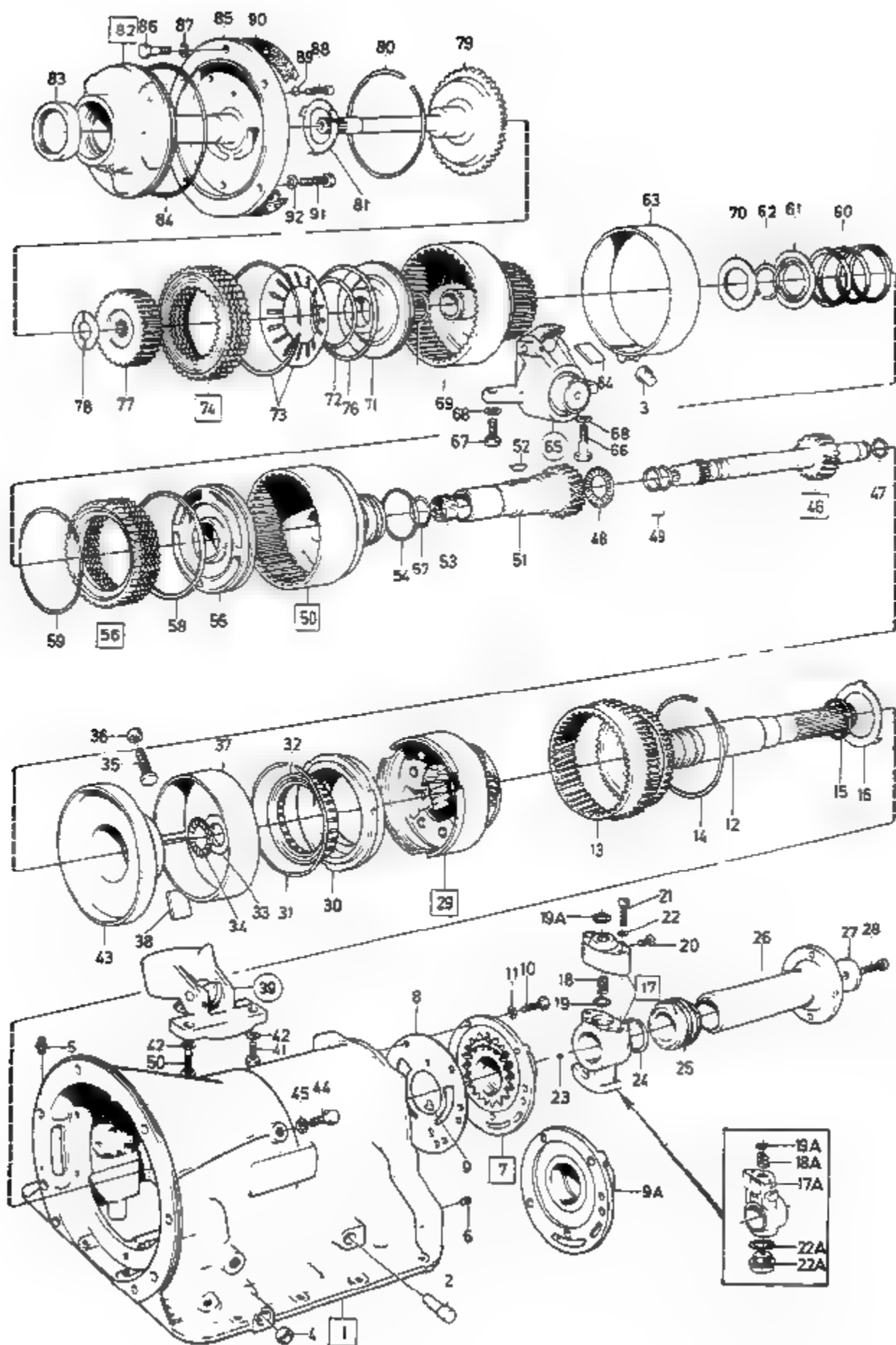
VOLVO PARTS  
7 040 11946



Sida Page	Grupp Group	Växellåda, BW35 Hus med planetväxel	Gearbox, BW35 Planet cover	Illustration Utgåva 11946 Issue
42c	4			2

Pos. Fig.	Anta./Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	273	273								
	217	267								
71	1	1	—	—	235945-3	Kolv .....	Piston .....			004
72	1	1	—	—	235540-2	Ring .....	Ring .....			005
73	1	1	—	—	273203-0	Reparationssats .....	Repair kit .....			010
74	1	1	—	—	276505-5	Lame lsats .....	Disc kit .....			020
75	1	1	—	—	235538-5	O-ring .....	O-ring .....			030
76	1	1	—	—	235539-4	Kolvring .....	Piston ring .....			040
77	1	1	—	—	235546-8	Nav .....	Hub .....			050
78	1	1	—	—	235547-7	Tryckbricka .....	Thrust washer .....			060
79	1	1	—	—	235548-5	Axel .....	Input shaft .....			070
80	1	1	—	—	235542-8	Låsring .....	Snap ring .....			080
81	1	1	—	—	235529-5	Tryckbricka t; 0,062 tum .....	Thrust washer th 0.062 in .....			090
82	1	1	—	—	235513-9	Oljepump främre .....	Front pump .....			100
83	1	3	—	—	235517-0	Tätningring .....	Seal ring .....			120
84	1	1	—	—	235522-0	O-ring .....	O-ring .....			130
85	1	1	—	—		Hus .....	Housing .....			140
86	5	—	—	—	940135-7	Skruv .....	Screw .....			150
	—	5	—	—	955524-4	Skruv .....	Screw .....			160
87	5	5	—	—	955921-2	Fjäderbricka .....	Spring washer .....			170
88	1	1	—	—	950207-1	Skruv .....	Screw .....			180
89	1	1	—	—	955918-8	Fjäderbricka .....	Spring washer .....			190
90	1	1	—	—	273221-2	Packning .....	Gasket .....			200
91	6	6	—	—	940135-7	Skruv .....	Screw .....			210
92	6	6	—	—	955921-2	Fjäderbricka .....	Spring washer .....			220
	—	—	—	—	276501-4	Gummi-och tätningssats .....	Rubber-and seal ring kit .....			230
	—	—	—	—	276504-8	Tryckbrickssats .....	Thrust washer kit .....			240
	—	—	—	—	273268-3	Oljeringsats .....	Oil ring kit .....		(276503)	250
	—	—	—	—						260
	—	—	—	—						270

- 5) För regulator nr 235910 For regulator No. 235910 Pour régulateur No 235910 Für Regler Nr 235910 Para el regulador No. 235910
- 6) För regulator nr 1220559 For regulator No. 1220559 Pour régulateur No 1220559 Für Regler Nr 1220559 Para el regulador No. 1220559
- 7) Monteras tillsammans med 235553 som har ett låsringsspår. Fit together with 235553, which has one circlip groove. Doit être monté avec 235553 ayant une rainure de blocage. Wird zusammen mit 235553 (nur eine Verriegelungsringnut) montiert. Montar juntamente con 235553, el que tiene un anillo de seguridad ranurado.
- 8) Monteras tillsammans med 235968, som har tre låsringsspår. Fit together with 235968, which has three circlip grooves. Doit être monté avec 235968 ayant trois rainures de blocage. Wird zusammen mit 235968 (drei Verriegelungsringnuten) montiert. Montar juntamente con 235968, el que tiene tres anillos de seguridad ranurados.

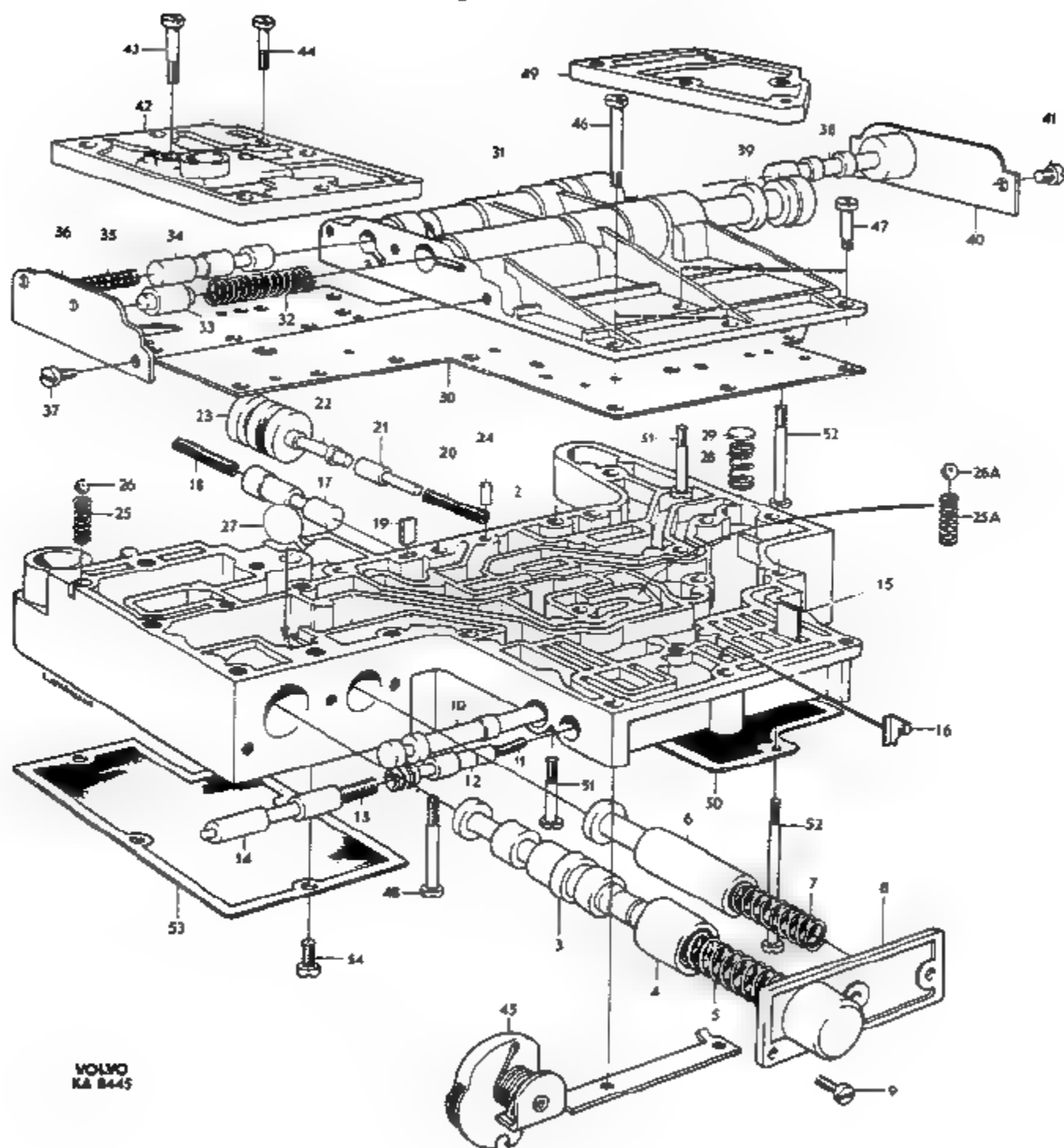


VOLVO PARTS  
1040 11946



Sida	Grupp	Växelåda, BW35		Gearbox, BW35		Illustration Utgåva			
44	4	Kontrollsystem		Valve bodies		2			
Page	Group					8445 Issue			
Pos. Fig.	Antal/Quantity			Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	235 902	235 983							004 005
1	1	—	—	235902-4	Kontrollsystem	Valve bodies	4		010
2	1	1	—	235983-4	Kontrollsystem	Valve bodies	4		020
3	1	1	—		•Ventilhus	•Valve body	8		030
4	1	1	—		•Primär- tryck- reglerventil	•Primary regulator valve	8		040
5	1	1	—	235865-4	•Fjäder	•Spring	5		050
6	1	1	—		•Sekundär- tryck- reglerventil	•Secondary regulator valve	8		060
7	1	1	—	235666-5	•Fjäder	•Spring	5		070
8	1	1	—		•Lock	•Plate	8		080
9	3	3	—	950022-4	•Skruv	•Screw	0		090
10	1	1	—		•Väljarslid	•Manual control valve	8		100
11	1	1	—	235672-3	•Fjäder	•Spring	5		110
12	1	1	—		•Trottelventil	•Throttle valve	8		120
13	1	1	—	235670-7	•Fjäder	•Spring	5		130
14	1	1	—		•Kick-down vent	•Downshift valve	8		140
15	1	1	—	235671-5	•Stopplänk	•Stop	5		150
16	1	1	—	235794-5	•Stopplänk	•Stop	5		160
17	1	1	—		•Strypventil	•Servo gripes control valve	8		170
18	1	1	—	235674-9	•Fjäder	•Spring	5		180
19	1	1	—	235675-6	•Stopplänk	•Stop	5		190
20	1	1	—	235678-0	•Fjäder	•Spring	5		200
21	1	1	—		•Distansstapp	•Spacer pin	8		210
22	1	1	—		•Modulatorventil	•Modulator valve	8		220
23	1	1	—		•Plugg	•Plug	8		230
24	1	1	—		•Låstapp	•Cowel pin	8		240
25	1	—	—	235574-1	•Fjäder	•Spring	3		250
26	1	—	—	235904-0	•Fjäder	•Spring	3		260
27	1	—	—	235873-7	•Nylonkula	•Nylon ball	5		270
28	1	1	—	61177-2	•Stålkula	•Steel ball	3		280
29	1	—	—	235680-8	•Backventil	•Check valve	3		290
30	1	—	—	235682-2	•Fjäder	•Spring	5		300
31	1	1	—	235681-4	•Backventil	•Check valve	3		310
32	1	1	—		•Mellanplåt	•Plate	8		320
33	1	1	—		•Ventilhus	•Valve body	8		330
34	1	1	—	235688-7	•Fjäder	•Spring	5		340
35	1	1	—		•Kolv	•Piston	8		350
36	1	1	—		•Kolv	•Piston	8		360
37	1	1	—	235692-1	•Fjäder	•Spring	5		370
38	1	1	—		•Lock	•Plate	8		380
39	3	3	—	950020-8	•Skruv	•Screw	0		390
40	1	1	—		•Ventil	•Valve	8		400
41	1	1	—		•Ventil	•Valve	8		410
42	1	1	—		•Lock	•Plate	8		420
43	3	3	—	950020-8	•Skruv	•Screw	0		430
44	1	1	—		•Lock	•Plate	8		440
45	2	2	—	950024-0	•Skruv	•Screw	0		450
46	6	6	—	950022-4	•Skruv	•Screw	0		460
47	1	1	—	235698-8	•Kam	•Cam	0		470
48	2	2	—	941427-7	•Skruv	•Screw	0		480
49	2	2	—	950022-4	•Skruv	•Screw	0		490
50	1	1	—	950026-5	•Skruv	•Screw	0		500
51	1	1	—		•Lock	•Plate	8		510
52	1	—	—	235700-2	•Sil	•Strainer	4		520
53	7	7	—	950024-0	•Skruv	•Screw	0		530
54	2	2	—	950029-9	•Skruv	•Screw	0		540
55	1	1	—	235695-8	•Sil	•Strainer	4		550
56	4	4	—	950020-8	•Skruv	•Screw	0		560
57	1	—	—	273235-2	Fjädersats	Spring kit	3		570
58	1	—	—	273271-7	Fjädersats	Spring kit	3		580

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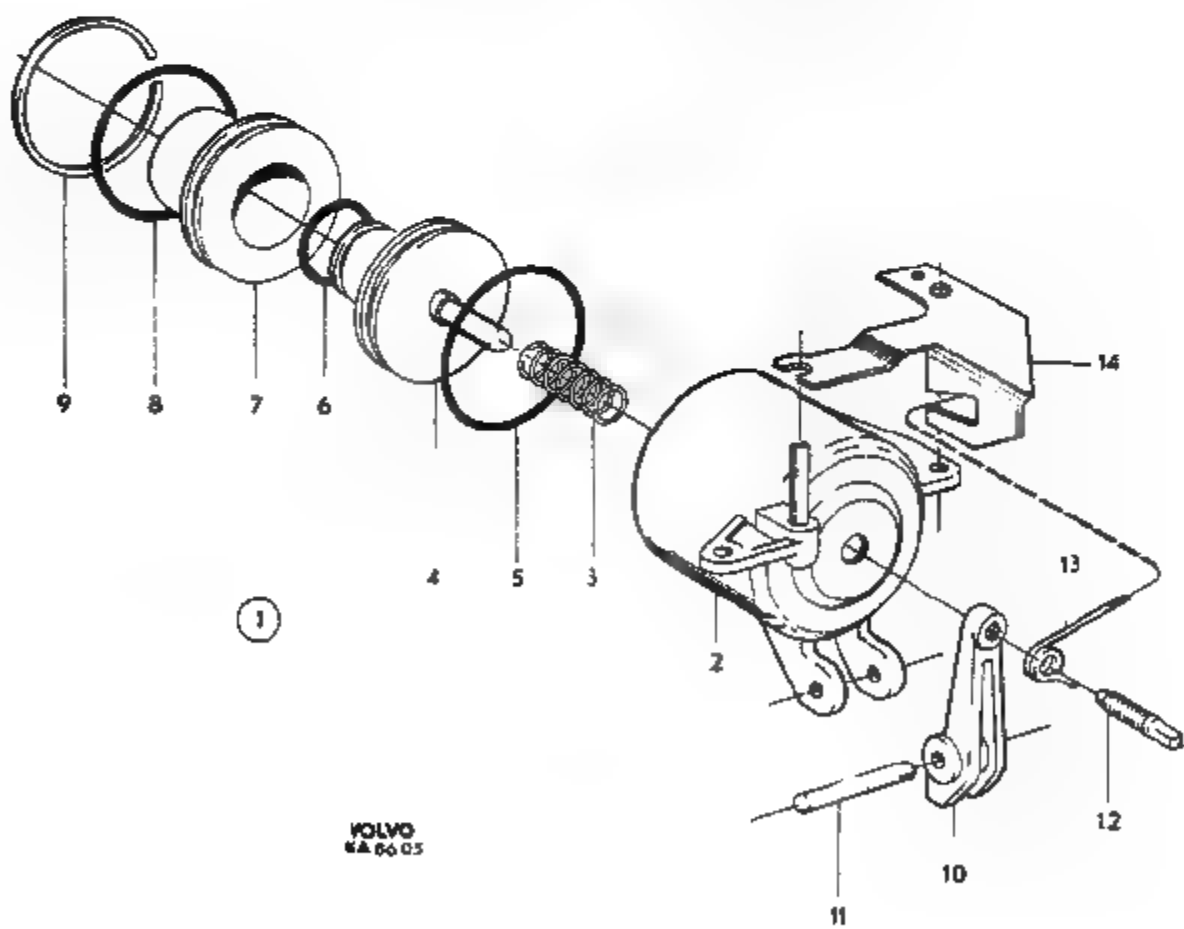
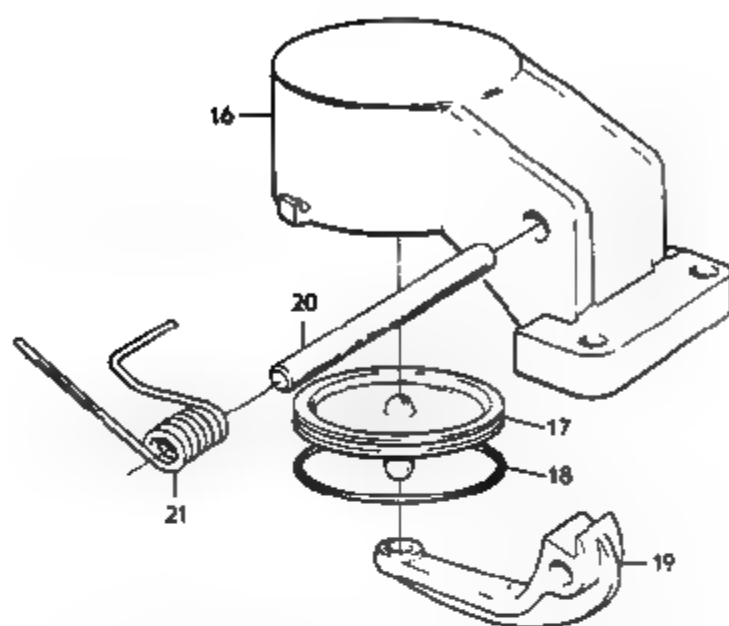
VOLVO  
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Sida Page	46	Grupp Group	4	Växellåda, BW35 Hus med planetväxel Manövercylindrär	Gearbox, BW35 Planet cover Front and rear servo	Illustration Utgåva 8005 Issue	2
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Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
1	1	—	—	—	235842-0	Manövercylinder, främre	Front servo	3	010
2	1	—	—	—		•Hus	•Body	8	020
3	1	—	—	—	235840-4	•Fjäder	•Spring	3	030
4	1	—	—	—	235555-0	•Kol	•Piston		040
5	1	—	—	—	235623-6	•O-ring	•O-ring	5	050
6	1	—	—	—	235626-8	•O-ring	•O-ring	5	060
7	1	—	—	—	235625-7	•Hylsa	•Sleeve		070
8	1	—	—	—	235623-6	•O-ring	•O-ring	5	080
9	1	—	—	—	941380-8	•Låsring	•Snap ring	2	090
10	1	—	—	—	235627-7	•Hävar	•Lever	4	100
11	1	—	—	—	235754-9	•Axel	•Pivot pin	4	110
12	1	—	—	—	235924-8	•Justerskruv	•Adjuster screw	3	120
13	1	—	—	—	235894-3	•Fjäder	•Spring		130
14	1	—	—	—	235893-5	•Kam	•Spring retainer		140
15	1	—	—	—	235744-0	Manövercylinder, bakre	Rear servo	3	150
16	1	—	—	—		•Hus	•Body	8	160
17	1	—	—	—	235746-5	•Kol	•Piston		170
18	1	—	—	—	235634-3	•O-ring	•O-ring	5	180
19	1	—	—	—	235638-4	•Hävar	•Lever	4	190
20	1	—	—	—	235747-3	•Axel	•Pivot pin	4	200
21	1	—	—	—	235748-1	•Fjäder	•Spring	4	210
	1	—	—	—	276501-4	Gummi-och tätning- ringsets	Rubber and seal ring kit	2	220 230

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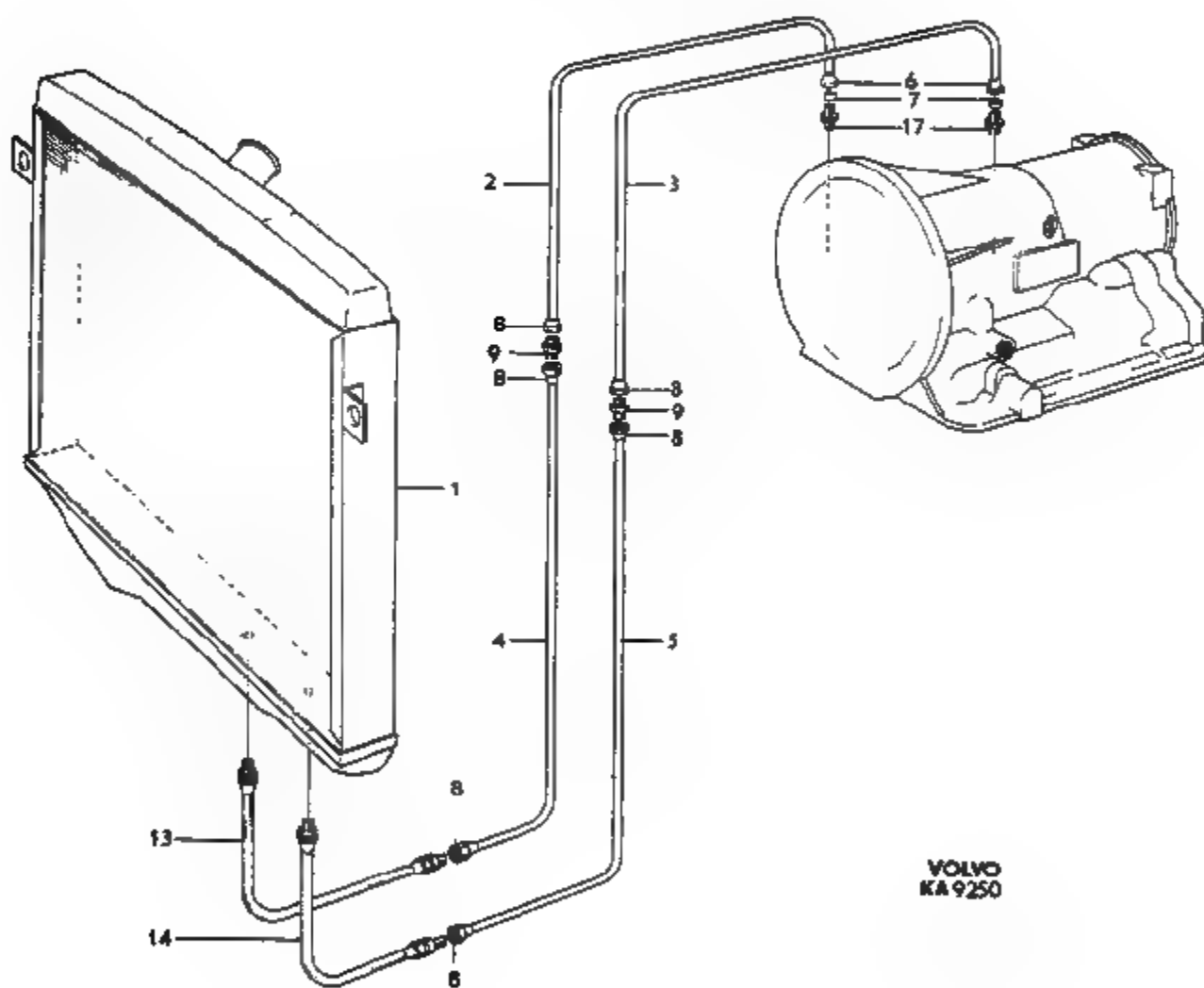
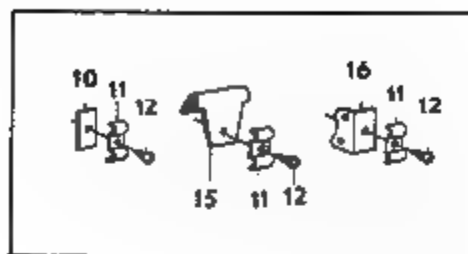
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Sida Page	48	Grupp Group	4	Oljekylning BW35	Oil cooling BW35	Illustration Utgåva Issue	3
9250 issue							

Pos. Fig.	Antal/Quantity				Delar nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	1	-	-	-		Kylarelement .....	Radiator unit .....		SE GRUPP 2B	010
2	980	-	-	-	954315-3	Bundyrör .....	Bundy piping .....			020
3	710	-	-	-	954315-3	Bundyrör .....	Bundy piping .....			030
4	880	-	-	-	954315-3	Bundyrör .....	Bundy piping .....			040
5	670	-	-	-	954315-3	Bundyrör .....	Bundy piping .....			050
6	2	-	-	-	954350-5	Överfallsmutter .....	Cap nut .....	0		060
7	2	-	-	-	954365-3	Kona .....	Fitting .....	0		070
8	6	-	-	-	954322-4	Överfallsmutter .....	Cap nut .....	0		080
9	2	-	-	-	954329-9	Skarvrippel .....	Screw union .....			090
10	1	-	-	-	682144-1	Fästplåt .....	Bracket .....			100
11	3	-	-	-	943815-1	Klammer .....	Clamp .....	0		110
12	3	-	-	-	180885-0	Skruv .....	Screw .....	0		120
13	1	-	-	-	686001-9	Gummislang .....	Rubber hose .....	2		130
14	1	-	-	-	686348-4	Gummislang .....	Rubber hose .....	2		140
15	1	-	-	-	460813-0	Fästplåt .....	Bracket .....			150
16	2	-	-	-	460112-8	Fästplåt .....	Bracket .....			160
17	1	-	-	-		Skarvrippel .....	Screw union .....		SE SIDA 40 POS 5	170



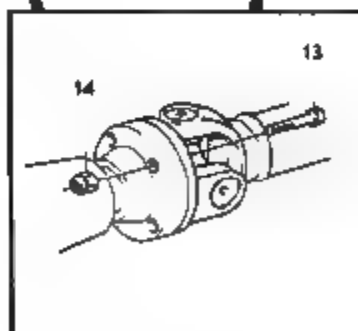
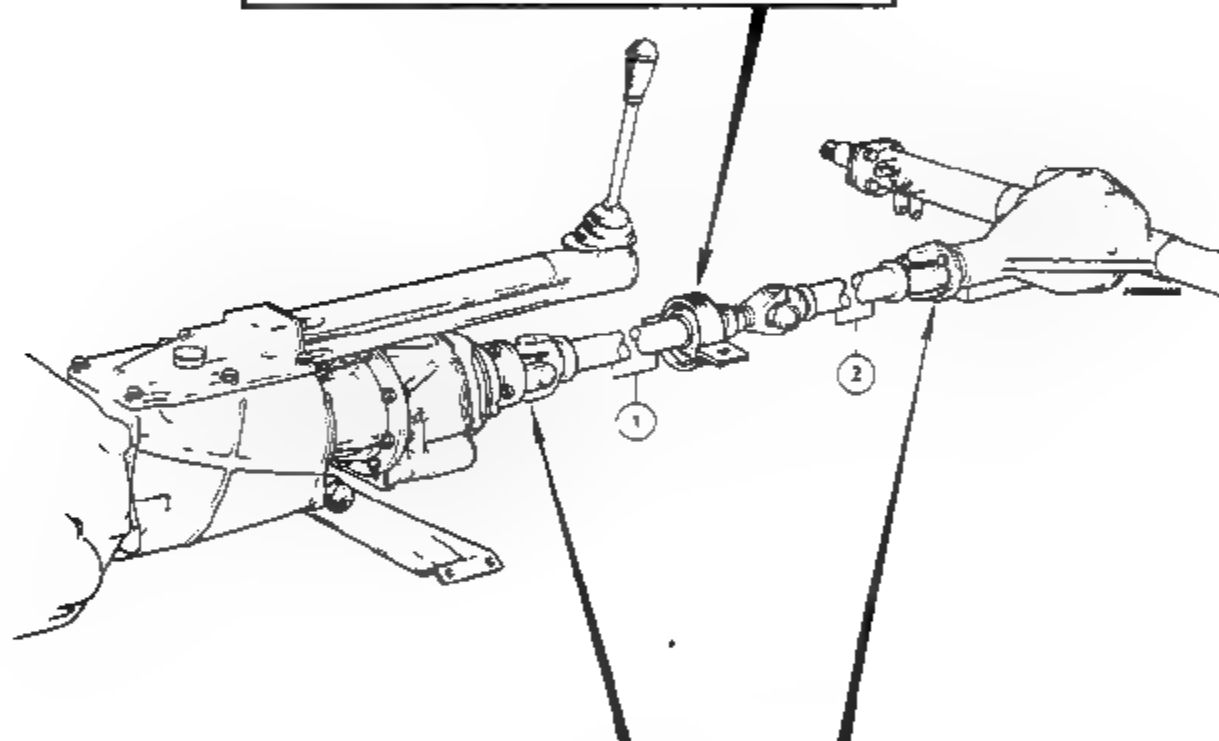
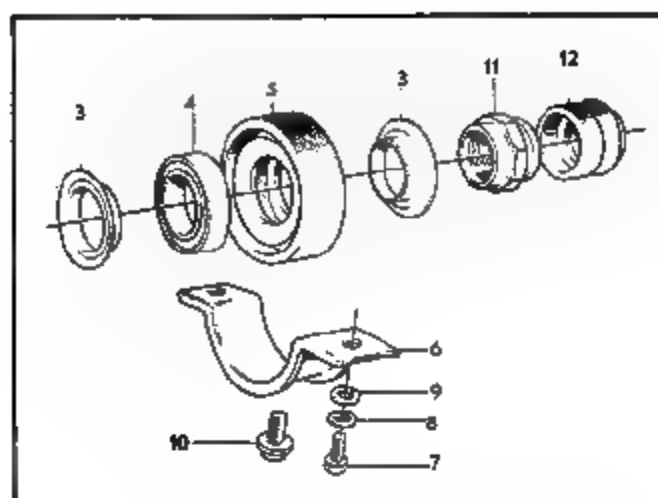


VOLVO  
KA 9250



Sida	Grupp	Kardanaxel, stödlager				Propeller shaft				Illustration Utgåva			
50	4	182 CH-30000.				182 CH-30000.				1			
Page	Group									9226 Issue			
Pos. Fig.	Antal/Quantity				Detail nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes				
1	1	-	-	-	677627-2	Kardanaxel .....	Propeller shaft .....	4					
2	1	-	-	-	672174-0	Kardanaxel .....	Propeller shaft .....	4					
	-	-	-	-		•Det se sida 54 .....	•Components see page 54 .....						
3	2	-	-	-	673582-1	Stänkskydd .....	Baffle .....	4					
4	1	-	-	-	181549-7	Kuliager .....	Ball bearing .....	2					
6	1	-	-	-	675367-7	Lagerhållare .....	Bearing cage .....	3					
6	1	-	-	-	671004-3	Överfall .....	Cap .....	3					
7	2	-	-	-	965523-6	Skruv .....	Bolt .....	0	TID UTF				
8	2	-	-	-	965921-2	Fjäderbricka .....	Spring washer .....	0	TID UTF				
9	2	-	-	-	965884-1	Bricka .....	Washer .....	0	TID UTF				
10	2	-	-	-	942402-9	Flänskruv .....	Flange bolt .....	0	TID UTF				
11	1	-	-	-	672551-1	Nut .....	Nut .....	3					
12	1	-	-	-	675587-0	Gummitätning .....	Rubber seal .....	2					
	2	-	-	-	273202-2	Skrivsats .....	Bolt kit .....						
13	2	-	-	-	942257-6	•Skruv .....	•Bolt .....	0					
14	2	-	-	-	960373-1	•Mutter .....	•Nut .....	0					

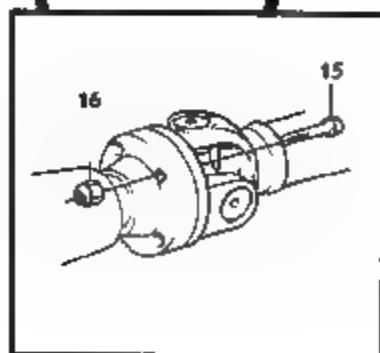
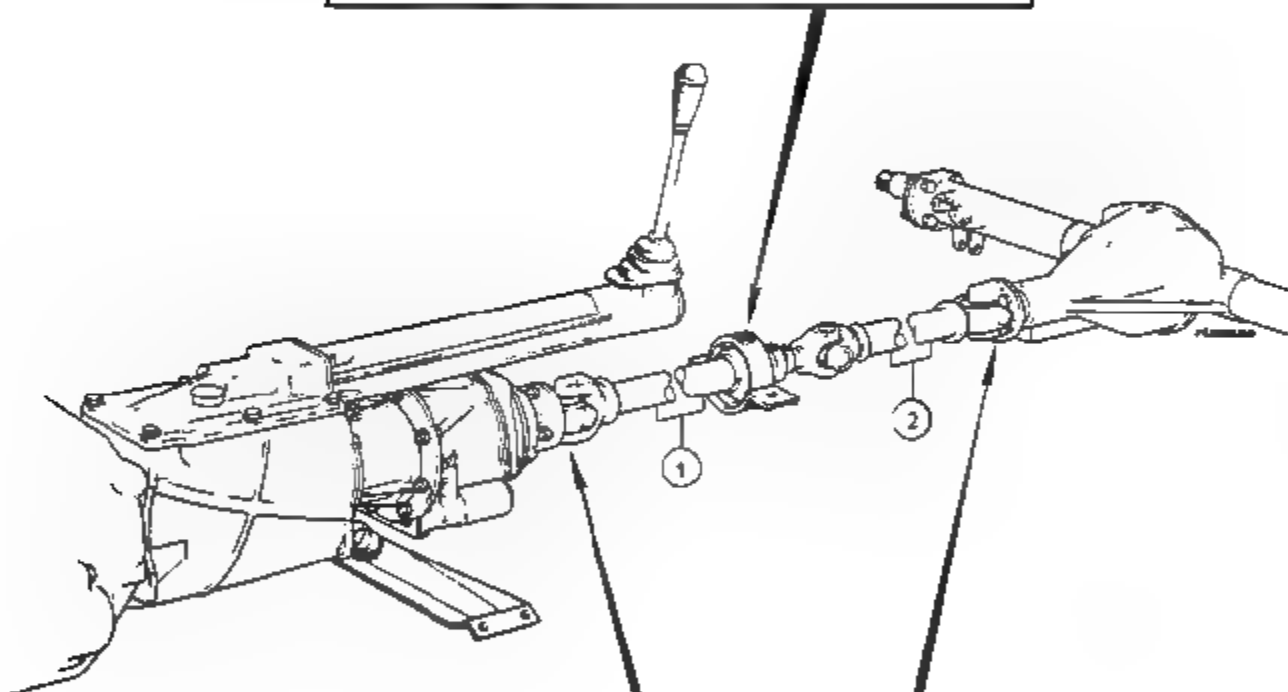
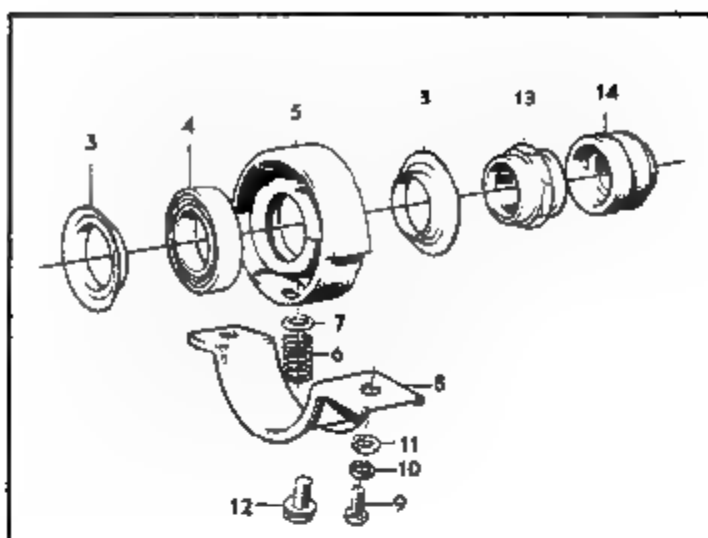
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Sida 52	Grupp 4	Kardanaxel, stödlager 182 CH 30001-, 183.	Propeller shaft centre bearing 182 CH 30001-, 183.	Illustration Utgåva 1
Page	Group			9225 Issue

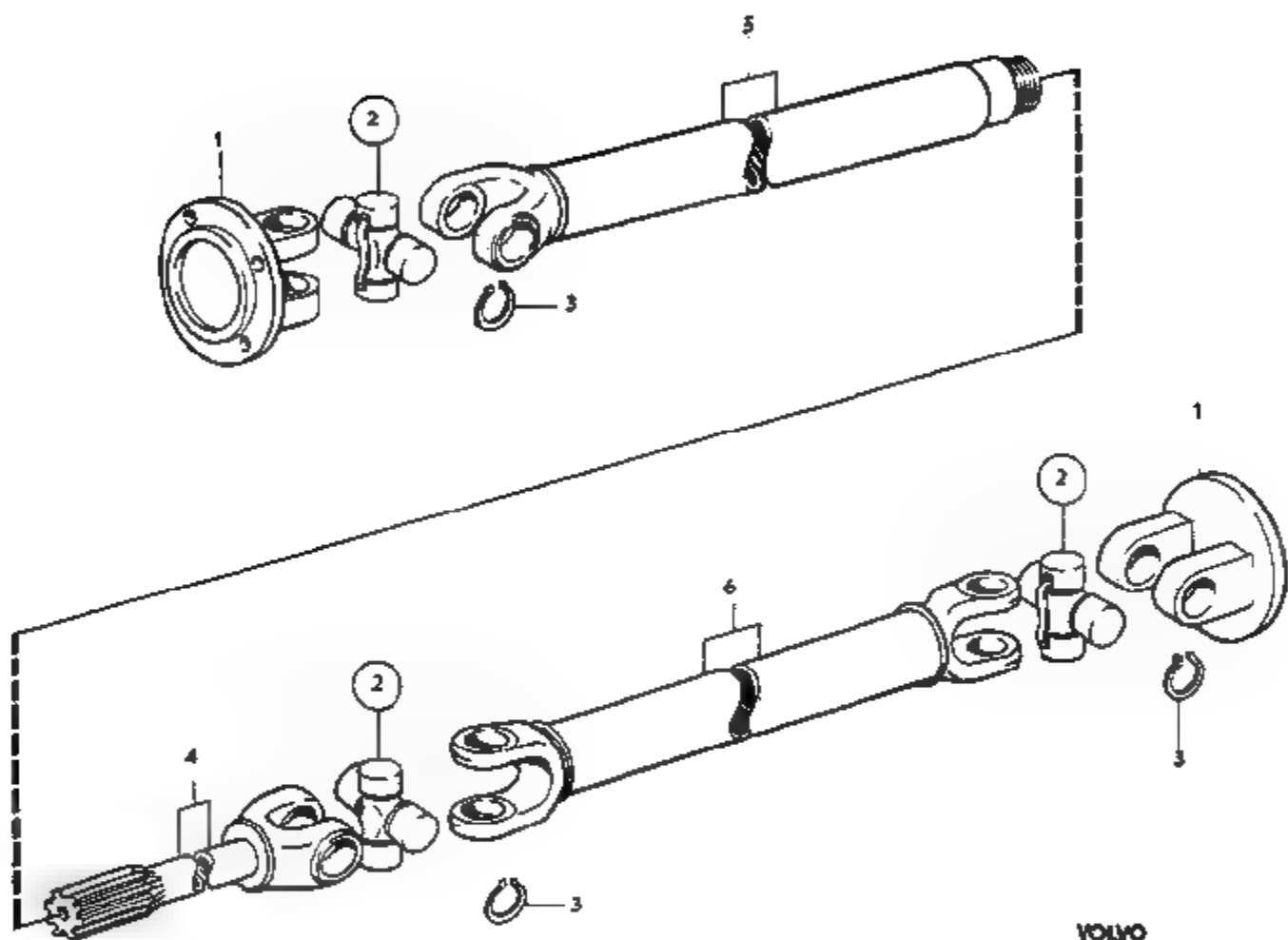
Pos. Fig.	Antal/Quantity				Del nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	1	—	—	—	67553-3	Kardanaxel	Propeller shaft	4	EXCL BW35 B20E	010
	1	—	—	—	677627-2	Kardanaxel	Propeller shaft	4	EXCL BW35 B20F	020
	1	—	—	—	687337-6	Kardanaxel	Propeller shaft	4	BW35 B20E	030
	1	—	—	—	687335-0	Kardanaxel	Propeller shaft	4	BW35 B20F	040
2	1	—	—	—	67557-4	Kardanaxel	Propeller shaft	4	B20E	050
	1	—	—	—	672174-0	Kardanaxel	Propeller shaft	4	B20F	060
					*Det se sida 54					070
3	2	—	—	—	67595-2	Stänkskydd	Baffle	4	B20E	080
	2	—	—	—	67552-1	Stänkskydd	Baffle	4	B20F	090
4	1	—	—	—	183245-8	Kullager	Ball bearing	2	B20E	100
	1	—	—	—	181549-7	Kullager	Ball bearing	2	B20F	110
5	1	—	—	—	68668-5	Lagerhållare	Bearing cage	3	B20E	120
	1	—	—	—	68652-5	Lagerhållare	Bearing cage	3	B20F	130
6	1	—	—	—	683537-5	Fjäder	Spring	2		140
7	1	—	—	—	682707-5	Bricka	Washer	3		150
8	1	—	—	—	683534-2	Överfall	Cap	3		160
9	2	—	—	—	955523-6	Skruv	Bolt	0	TID UTF	170
10	2	—	—	—	955921-2	Fjäderbricka	Spring washer	0	TID UTF	180
11	2	—	—	—	955894-1	Bricka	Washer	0	TID UTF	190
12	2	—	—	—	942402-9	Flänsskruv	Flange bolt	0	SEM UTF	200
13	1	—	—	—	675825-1	Mutter	Nut	3	B20E	210
	1	—	—	—	675365-1	Mutter	Nut	3	B20F	220
14	1	—	—	—	674824-4	Gummitätning	Rubber seal	2	B20E	230
	1	—	—	—	675587-0	Gummitätning	Rubber seal	2	B20F	240
15	8	—	—	—	942603-8	Skruv	Screw	0		250
16	8	—	—	—	950364-8	Mutter	Nut	0		260



VOLVO  
NA 9225



Sida	Grupp	Kardanaxel	Propeller shaft	Illustration Utgåva					
54	4			2					
Page	Group			8976 Issue					
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	577	672							
	627	174							
1	1	1	1	1	677827-2	Kardanaxel	Propeller shaft	4	182 CH-30000.
2	1	2	1	1	672174-0	Kardanaxel	Propeller shaft	4	182 CH-30000.
3	4	8	1	1	87941-1	•Flänsgeffell	•Flange yoke	3	
4	1	1	1	1	672037-8	•Axelkors	•Joint cross	1	
5	1	1	1	1	118006-8	•Låsring	•Circlip	0	
	1	1	1	1	886768-3	•Gaffeltapp	•Yoke pin	8	
	1	1	1	1		•Röraxel	•Tubular shaft	8	
	1	1	1	1		•Röraxel	•Tubular shaft	8	
	678	687	678	1	678853-3	Kardanaxel	Propeller shaft	4	182 CH 30001-, 183. B20E EXCL BW35
	853	337	857	1	687337-6	Kardanaxel	Propeller shaft	4	182 CH 32800-, 183 B20E BW35
	1	1	1	1	678857-4	Kardanaxel	Propeller shaft	4	182 CH 30001- 183. B20E
1	1	1	1	1	231313-8	•Flänsgeffell	•Flange yoke	3	
2	1	1	2	1	231311-2	•Axelkors	•Joint cross	1	
3	4	4	8	1	24383-2	•Låsring	•Circlip	2	
4	1	1	1	1	231312-0	•Gaffeltapp	•Yoke pin	8	
5	1	1	1	1		•Röraxel	•Tubular shaft	8	
6	1	1	1	1		•Röraxel	•Tubular shaft	8	
	677	687	672	1	677827-3	Kardanaxel	Propeller shaft	4	182 CH37550-, 183. B20F EXCL BW35
	627	336	174	1	687338-0	Kardanaxel	Propeller shaft	4	182 CH 37550-, 183. B20F BW35
	1	1	1	1	672174-0	Kardanaxel	Propeller shaft	4	182 CH 37550-, 183 B20F
1	1	1	1	1	87941-1	•Flänsgeffell	•Flange yoke	3	
2	1	1	2	1	672037-8	•Axelkors	•Joint cross	1	
3	4	4	8	1	118006-8	•Låsring	•Circlip	0	
4	1	1	1	1	886768-3	•Gaffeltapp	•Yoke pin	8	
5	1	1	1	1		•Röraxel	•Tubular shaft	8	
	1	1	1	1		•Röraxel	•Tubular shaft	8	



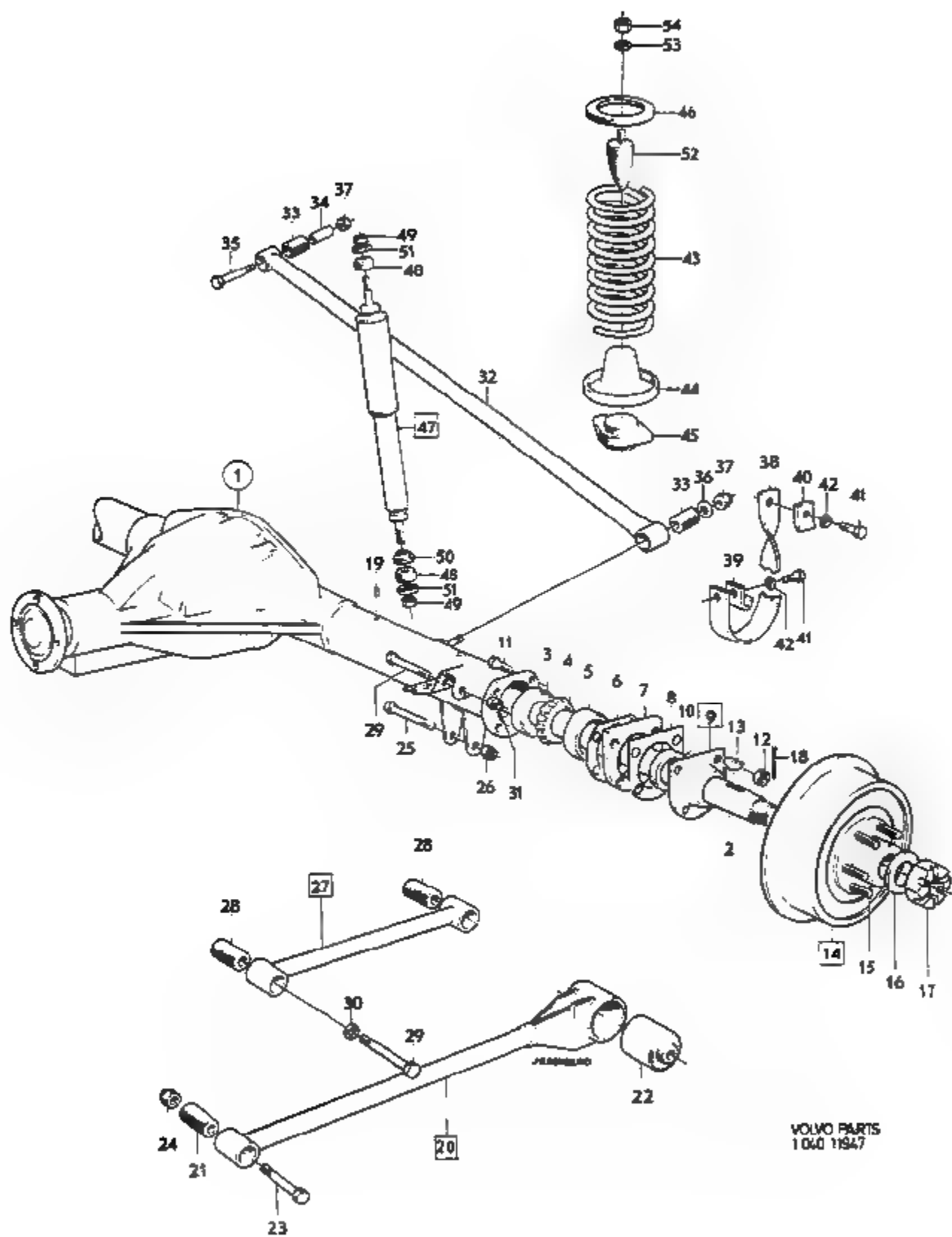
VOLVO  
MA 6975



Sida	Grupp	Bakaxel	Rear axle	Illustration Utgåva					
56	4	Upphängning	Mountings	3					
Page	Group	182 CH-30000.	182 CH-30000.	1 1947 Issue					
Pos. Fig	Antal/Quantity				Detail nr Part No	Benämning	Description	Sets Kit	Anmärkning Notes
1	1	—	—	—	255600-9	Bakaxel, utv 4,30/1 ...	Rear axle, ratio 4,30/1		MARKT 255600
	—	—	—	—		•Det se sida 60	•Components see page 60		
2	2	—	—	—	83679-5	Drivaxel	Drive shaft	3	
3	2	—	—	—	192550-2	Tätningsskiva	Seal ring	1	
4	2	—	—	—	181217-1	Rullager innerring	Roller bearing cone	1	
5	2	—	—	—	181189-2	Rullager ytterring	Roller bearing cup	1	
6	—	—	—	—		Lastermellanlägg	Shim		
	ERF	—	—	—	86891-9	•Tj 0,10	•Th 0.10	1	
	ERF	—	—	—	86890-1	•Tj 0,35	•Th 0.35	1	
	ERF	—	—	—	86889-3	•Tj 1,00	•Th 1.00	2	
	ERF	—	—	—	861794-0	•Tj 1,50	•Th 1.50	2	
7	2	—	—	—	87683-8	Distansbricka	Spacer washer	8	
8	4	—	—	—	873788-6	Packning	Gasket	1	
9	2	—	—	—	673791-0	Oljetätning	Oil seal	1	
10	2	—	—	—	19246-8	•Filtring	•Felt ring	1	
11	8	—	—	—	955676-2	Skruv	Bolt	0	
12	8	—	—	—	955848-7	Mutter	Nut	0	
13	2	—	—	—	160553-4	Nil	Key	0	
14	2	—	—	—	673797-7	Näv	Hub	3	
15	10	—	—	—	654490-2	•Hjulbull	•Wheel stud	2	
16	2	—	—	—	120267-0	Bricka	Washer	0	
17	2	—	—	—	153031-0	Mutter	Nut	0	
18	2	—	—	—	191174-2	Saxpinne	Split pin	0	
19	1	—	—	—	862014-0	Urluftningsnippel	Air venting nipple	3	
20	2	—	—	—	672610-3	Momentstag	Torque rod	1	
21	2	—	—	—	662797-0	•Gummibussning	•Rubber bushing	1	
22	2	—	—	—	678687-1	•Bussning	•Bushing	2	
23	2	—	—	—	955569-9	Skruv	Bolt	0	
24	2	—	—	—	950356-6	Mutter	Nut	0	
25	2	—	—	—	941858-3	Skruv	Bolt	0	
26	2	—	—	—	950377-2	Mutter	Nut	0	
27	2	—	—	—	672616-0	Bärestag	Support arm	3	
28	4	—	—	—	678790-7	•Gummibussning	•Rubber bushing	1	
29	4	—	—	—	955569-9	Skruv	Bolt	0	
30	2	—	—	—	940280-1	Låsbricka	Lock washer	0	
31	2	—	—	—	950356-6	Mutter	Nut	0	
32	1	—	—	—	653280-0	Tvärstag	Anti-roll bar	3	
33	2	—	—	—	87033-7	Gummibussning	Rubber bushing	1	
34	1	—	—	—	653361-6	Distanshylsa	Spacer sleeve	2	
35	1	—	—	—	955565-7	Skruv	Bolt	0	
36	1	—	—	—	120802-4	Bricka	Washer	0	
37	2	—	—	—	950356-5	Mutter	Nut	0	
38	2	—	—	—	671991-8	Stötdämparband	Damper band	1	
39	2	—	—	—	671939-7	Bricka	Washer	2	
40	2	—	—	—	39818-9	Bricka	Washer	2	
41	4	—	—	—	940115-9	Skruv	Screw	0	
42	4	—	—	—	942336-9	Låsbricka	Lock washer	0	
43	2	—	—	—	857843-9	Fjäder	Spring	2	
44	2	—	—	—	859154-9	Fjadersäte	Spring seat	1	
45	2	—	—	—	867686-0	Gummikudde	Rubber cushion	3	
46	2	—	—	—	658325-5	Gummimellanlägg	Rubber spacer	3	
47	2	—	—	—	216563-5	Stötdämparsats	Shock absorber kit	1	
	—	—	—	—		•Stötdämpare	•Shock absorber	8	
48	8	—	—	—	870129-6	•Gummibussning	•Rubber bushing	1	
49	4	—	—	—	956848-7	•Mutter	•Nut	0	
50	2	—	—	—	39328-8	Bricka	Washer	1	
51	8	—	—	—	37741-5	Bricka	Washer	1	
52	2	—	—	—	43108-1	Gummibuffert	Rubber cushion	3	
53	2	—	—	—	955922-0	Fjäderbricka	Spring washer	0	
54	2	—	—	—	955783-6	Mutter	Nut	0	

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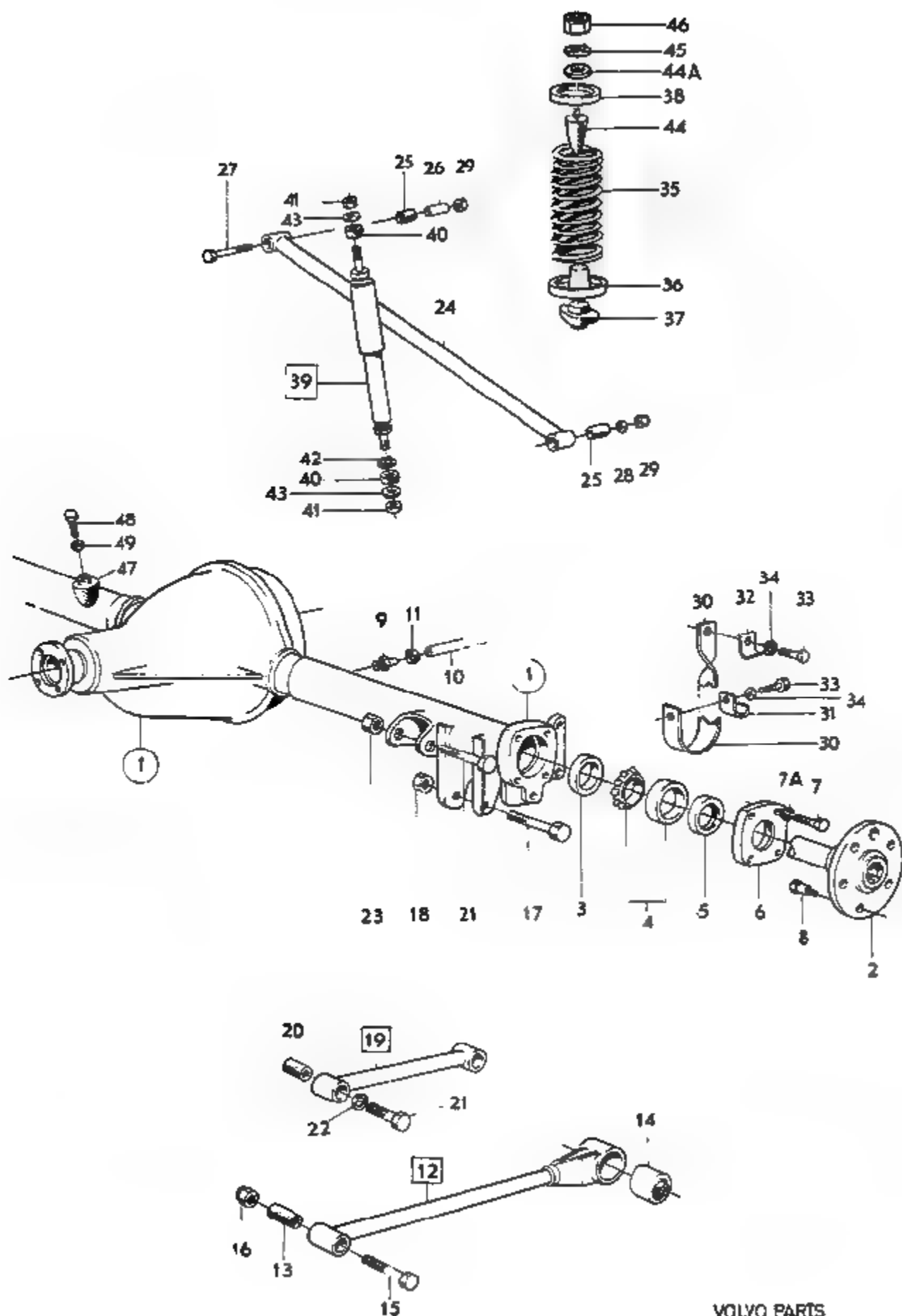


VOLVO PARTS  
10&0 11947



Sida	Grupp	Bakaxel	Rear axle	Illustration					
58a	4	Upphängning	Mountings	Utgåva					
Page	Group	182 CH 30001- 183.	182 CH 30001- 183	11948 Issue					
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sets Kit	Anmärkning Notes
1	1	-	-	-	255753-4	Bakaxel, utv 3,91/1	Rear axle, ratio 3,91/1	8	13)MÄRKT 255753.B20E BW35.182 CH 37550- 183 CH-4279.ERS AV 1 ST 255788-2, 13)MÄRKT 255788.B20E BW35.183 CH 4280- 13)MÄRKT 255756.B20F. BW35.182 CH 37550- 183 CH-4568.
	1	-	-	-	255755-2	Bakaxel, utv 3,91/1	Rear axle, ratio 3,91/1		13)MÄRKT 255787.B20F BW35.183 CH 4569- ERS AV 1 ST 255788-2, 1 ST 384281-2.
	1	-	-	-	255756-9	Bakaxel, utv 3,91/1	Rear axle, ratio 3,91/1		13)MÄRKT 255692.BW35 182 CH 32800-37549 ERS AV 1 ST 255788-2, 1 ST 380861-5.
	1	-	-	-	255787-4	Bakaxel, utv 3,91/1	Rear axle, ratio 3,91/1	8	13)MÄRKT 255687.B20E. M41.M410.182 CH 30001-183 CH-4796 ERS AV 1 ST 255789-0 13)MÄRKT 255789.B20E M41 183 CH 4797- 13)MÄRKT 255757.B20F M41 182 CH 37550- 183 CH-4427
	1	-	-	-	255892-4	Bakaxel, utv 4,10/1	Rear axle, ratio 4,10/1	8	13)MÄRKT 255798.B20F M41 183 CH 4428- ERS AV 1 ST 255789-0, 1 ST 384281-2
	1	-	-	-	255687-6	Bakaxel, utv 4,30/1	Rear axle, ratio 4,30/1		
	1	-	-	-	255789-0	Bakaxel, utv 4,30/1	Rear axle, ratio 4,30/1		
	1	-	-	-	255757-7	Bakaxel, utv 4,30/1	Rear axle, ratio 4,30/1		
	1	-	-	-	255798-1	Bakaxel, utv 4,30/1	Rear axle, ratio 4,30/1		
	-	-	-	-		*Det se sida 62	*Comps see page 62		
2	2	-	-	-	384732-4	Drivaxel	Drive shaft		
3	2	-	-	-	383168-2	Låsring	Circlip	(384707)	
4	2	-	-	-	384728-2	Rullager	Roller bearing		
5	2	-	-	-	384710-0	Tätningssring	Seal ring		
6	2	-	-	-	384706-8	Tryckplåt	Pressure plate		
7	8	-	-	-	944209-6	Flänsskruv	Flange screw	(840115)SEN.UTF.	
7a	8	-	-	-	942336-9	Låsbricka	Lock washer	TID.UTF	
8	10	-	-	-	676338-7	Hjulbult	Wheel stud	STD D	
	10	-	-	-	676354-3	Hjulbult	Wheel stud	ÖD	
9	1	-	-	-	662014-0	Urluftningsnippel	Air venting nipple		
10	ERF	-	-	-	945763-0	Plastslang	Plastic hose	(943185)	
11	1	-	-	-	99443-7	Gummibussning	Rubber bushing		
12	2	-	-	-	672610-3	Momentstag	Torque rod		
13	2	-	-	-	662787-0	*Gummibussning	*Rubber bushing		
14	2	-	-	-	675887-1	*Bussning	*Bushing		
15	2	-	-	-	955569-9	Skruv	Screw		
16	2	-	-	-	950356-8	Mutter	Nut		
17	2	-	-	-	941858-3	Skruv	Screw		
18	2	-	-	-	950377-2	Mutter	Nut		
19	2	-	-	-	672616-0	Bärstag	Support arm		
20	4	-	-	-	678790-7	*Gummibussning	*Rubber bushing		
21	4	-	-	-	955568-8	Skruv	Screw		
22	2	-	-	-	940280-1	Låsbricka	Lock washer		
23	2	-	-	-	950356-6	Mutter	Nut		
24	1	-	-	-	653260-0	Tvärstag	Anti-roll bar		

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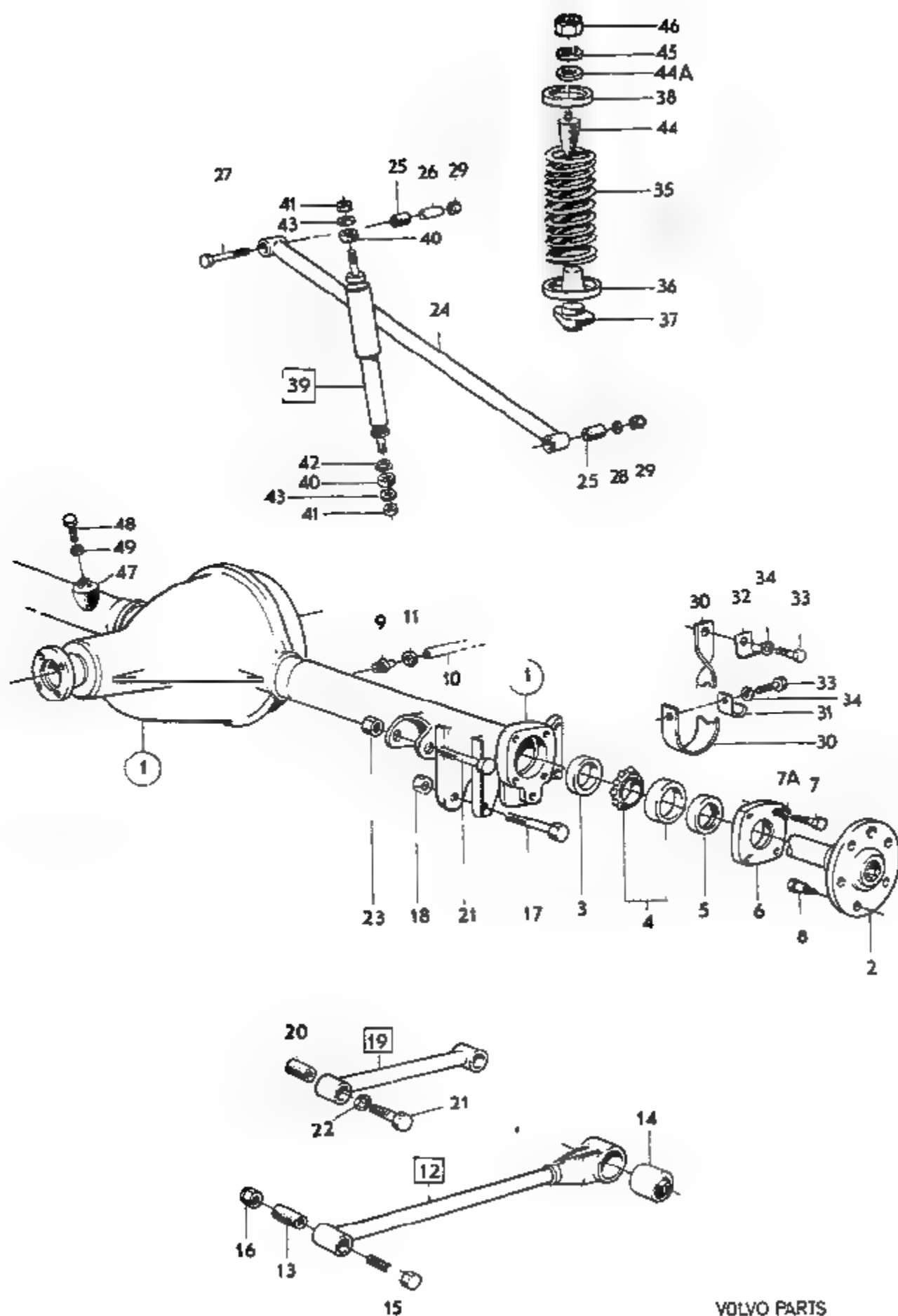


VOLVO PARTS  
1 040 11948



Side	Grupp	Bakaxel	Rear axle	Illustration	Utgåva				
68c	4	Upphängning	Mountings		2				
Page	Group	182 CH 30000-183	182 CH 30000-183	11948	Issue				
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sets Kit	Anmärkning Notes
25	2	—	—	—	87033-7	Gummibussning	Rubber bushing		010
26	1	—	—	—	853361-6	Distanshylsa	Spacer sleeve		020
27	1	—	—	—	955565-7	Skruv	Screw		030
28	1	—	—	—	120802-4	Bricka	Washer		040
29	2	—	—	—	85555-4	Nut	Nut		050
30	2	—	—	—	671991-8	Stötdämparband	Damper band		060
31	2	—	—	—	671939-7	Bricka	Washer		070
32	2	—	—	—	89818-8	Bricka	Washer		080
33	4	—	—	—	844209-6	Flänsskruv	Flanged screw	(840115)SEN UTF	090
34	4	—	—	—	942336-8	Låsbricka	Lock washer	TID UTF	100
35	2	—	—	—	11411	Fjäder	Spring	182 CH 30001-	110
	2	—	—	—	853163-6	Fjäder	Spring	183 CH-3084.	120
36	2	—	—	—	659154-9	Fjädersäte	Spring seat	183 CH 3085-	130
37	2	—	—	—	857686-0	Gummikudde	Rubber cushion		140
38	2	—	—	—	859325-5	Gummimellanlägg	Rubber spacer		150
39	2	—	—	—	278553-5	Stötdämparsats	Shock absorber kit		160
	—	—	—	—	—	*Stötdämpare	*Shock absorber		160
40	8	—	—	—	670128-8	*Gummibussning	*Rubber bushing		160
41	4	—	—	—	955448-7	*Mutter	*Nut		200
42	2	—	—	—	88326-3	Bricka	Washer		210
43	8	—	—	—	87741-6	Bricka	Washer		220
44	2	—	—	—	83108-1	Gummibuffert	Rubber cushion		230
44a	2	—	—	—	120085-8	Bricka	Washer	183 CH 3085-	240
45	2	—	—	—	965922-0	Fjäderbricka	Spring washer		250
46	2	—	—	—	855783-6	Mutter	Nut		260
47	1	—	—	—	663989-2	Gummibuffert	Rubber cushion		270
48	1	—	—	—	—	Skruv	Screw		280
49	1	—	—	—	—	Låsbricka	Lock washer		290

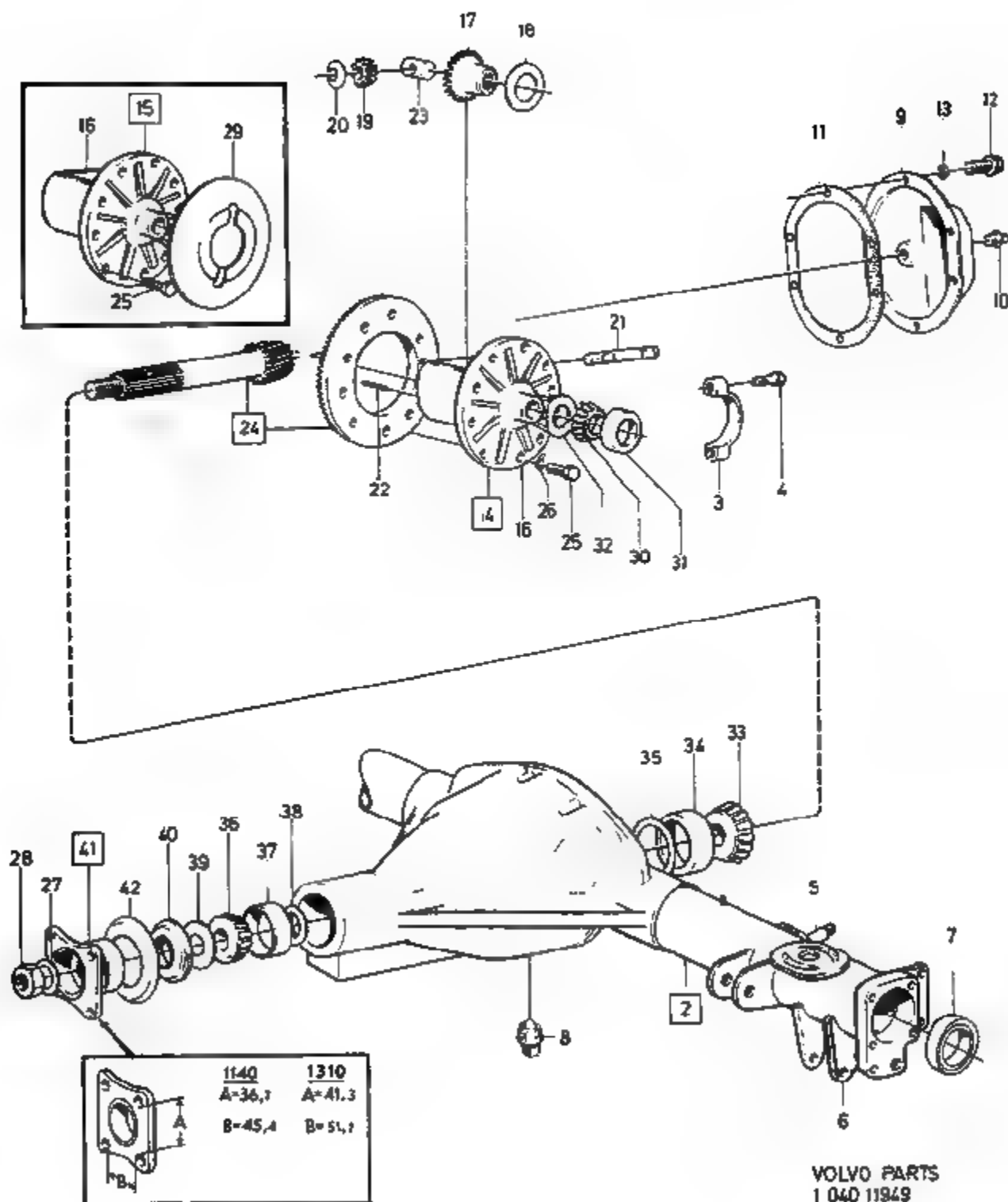
13) Beställning av ingående detaljer skall göras med ledning av bakaxelns märkning och utväxlingsförhållande. Parts components must be ordered in accordance with the marking on the rear axle and the ratio. La commande des pièces de rechange s'y rapportent doit se faire en se référant au code d'identification et au rapport du pont. Bei Bestellung von Einzelbestandteilen sind Kennzeichnung und Unteretzung des Hinterachsantriebes zu berücksichtigen. El pedido de piezas deberá hacerse de acuerdo al marcado y a la relación de engranajes del puente trasero.





Sida	Grupp	Bakaxel	Rear axle	Illustration	Utgåve					
60	4				4					
Page	Group				11949 Issue					
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	—	—	—	—		Bakaxel, kompl. alt.	Rear axle cpl alt.		SE SIDA 56-58	010
2	1	—	—	—	384313-3	•Bakaxelåp	•Rear axle casing		14)	020
3	2	—	—	—	383207-8	•Bakaxelåp	•Rear axle casing		15) (384738)	030
4	4	—	—	—	958521-7	•Övertall	•Cap			040
5	2	—	—	—		•Skruv	•Screw			050
6	1	—	—	—		•Fäste	•Anchorage			060
7	2	—	—	—	383222-7	•Fäste	•Anchorage			070
8	1	—	—	—	851901-8	•Tätningring	•Seal ring			015
9	1	—	—	—	85253-8	•Propp	•Plug			060
	1	—	—	—		•Inspektionslock med propp	•Inspection cover with plug		ERS AV 1 ST 89671-2, 1 ST 852359-8	090
10	1	—	—	—	89671-2	•Inspektionslock	•Inspection cover			110
11	1	—	—	—	952359-8	•Propp	•Plug			120
12	10	—	—	—	81254-7	•Packning	•Gasket			130
13	10	—	—	—	841402-8	•Fjäderkrav	•Flange screw		SEN UTF (855523)	140
14	1	—	—	—	951848-2	•Fjäderbricka	•Spring washer		TID UTF	150
15	1	—	—	—	384194-2	•Differential	•Differential		1, 14)	170
16	1	—	—	—	383258-8	•Differential	•Differential		2, 15) (384726, 383088)	180
17	2	—	—	—	383258-1	•Hus	•Housing		(384199, 383067)	190
18	2	—	—	—	384206-8	•Differentialhyl	•Diff. side gear		14)	220
	2	—	—	—		•Differentialhyl	•Diff. side gear		15)	230
	—	—	—	—		•Tryckbricka, alt	•Thrust washer, alt			240
	ERF	—	—	—	383000-7	•Tj 0,74	•Th 0,74			250
	ERF	—	—	—	384366-1	•Tj 0,78	•Th 0,78			260
	ERF	—	—	—	384367-8	•Tj 0,82	•Th 0,82			270
	ERF	—	—	—	384368-7	•Tj 0,86	•Th 0,86			280
	ERF	—	—	—	384369-5	•Tj 0,90	•Th 0,90			290
	ERF	—	—	—	384370-3	•Tj 0,94	•Th 0,94			300
	ERF	—	—	—	383001-5	•Tj 0,98	•Th 0,98			310
19	2	—	—	—	384204-4	•Differentialhyl	•Diff. side pinion		14)	320
	2	—	—	—		•Differentialhyl	•Diff. side pinion		15)	330
20	2	—	—	—	384205-3	•Tryckbricka	•Thrust washer			340
21	1	—	—	—	384201-0	•Axeltapp	•Pivot pin			350
22	1	—	—	—	181838-2	•Låspinne	•Lock pin			360
23	1	—	—	—	384202-8	•Distanshylsa	•Spacer sleeve		14)	370
24	1	—	—	—	273128-1	•Kronhyl o. pinjong	•Crown wheel and pinion		13) UTF 3,81/1 ALT 1	380
	1	—	—	—	273126-3	•Kronhyl o. pinjong	•Crown wheel and pinion		13) UTF 4,10/1 ALT 2	390
	1	—	—	—	273128-8	•Kronhyl o. pinjong	•Crown wheel and pinion		13) UTF 4,30/1 ALT 3	400
25	10	—	—	—	181807-7	•Skruv	•Screw			410
26	10	—	—	—	842338-8	•Fjäderbricka	•Resilient washer		TID UTF, SEN UTF POS 29	420
27	1	—	—	—	80613-5	•Bricka	•Washer			430
28	1	—	—	—	88726-8	•Mutter	•Nut			440
	—	—	—	—	281478-8	•Olja	•Oil			450
29	1	—	—	—	383253-3	•Låsplåt	•Lock plate		15) SEN UTF	460
30	2	—	—	—	181305-4	•Rullager, innering	•Roller bearing, cone			470
31	2	—	—	—	181462-8	•Rullager, yttering	•Roller bearing, cup			480
32	—	—	—	—		•Justermellanlägg	•Shim			490
	ERF	—	—	—	81374-1	•Tj 0,08	•Th 0,08			500
	ERF	—	—	—	81375-8	•Tj 0,13	•Th 0,13			510
	ERF	—	—	—	120622-8	•Tj 0,25	•Th 0,25			520
	ERF	—	—	—	81377-4	•Tj 0,76	•Th 0,76			530
33	1	—	—	—	181303-8	•Rullager, innering	•Roller bearing, cone			540
34	1	—	—	—	181304-7	•Rullager, yttering	•Roller bearing, cup			550

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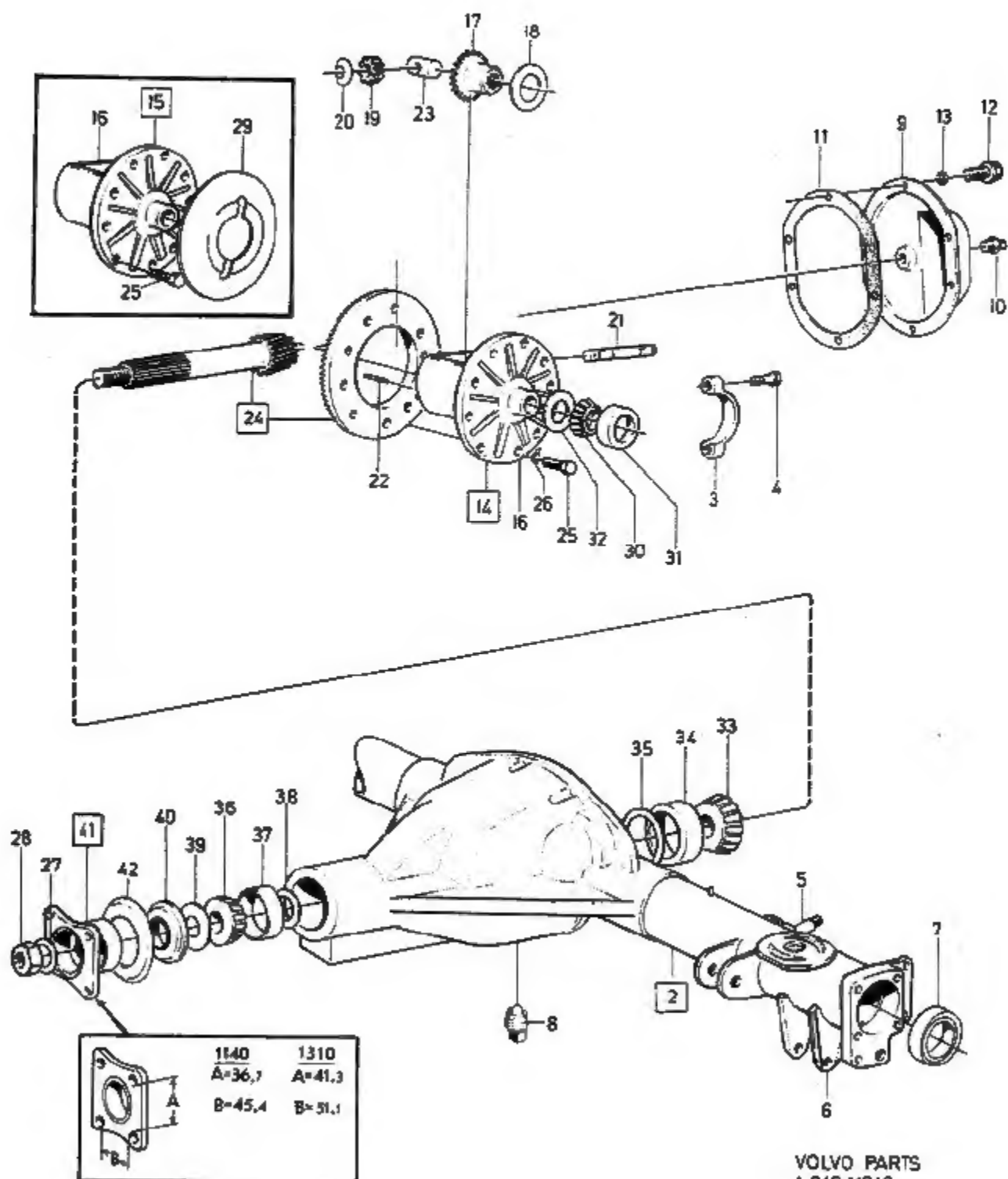


Sida	Grupp	Bakaxel	Rear axle	Illustration	Utgåva				
62	4				4				
Page	Group				11949 Issue				
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sets Kit	Anmärkning Notes
36	—	—	—	—	—	•Justermellaniagg	•Shim		
	ERF	—	—	—	87655-7	••Tj 0.08	••Th 0.08		
	ERF	—	—	—	191840-8	••Tj 0.13	••Th 0.13		
	ERF	—	—	—	191841-8	••Tj 0.25	••Th 0.25		
36	1	—	—	—	181301-3	•Rullager, inerring	•Roller bearing, cone		
37	1	—	—	—	181302-1	•Rullager, ytterring	•Roller bearing, cup		
38	—	—	—	—	—	•Justermellaniagg	•Shim		
	ERF	—	—	—	191834-1	••Tj 0.08	••Th 0.08		
	ERF	—	—	—	191836-8	••Tj 0.13	••Th 0.13		
	ERF	—	—	—	191837-4	••Tj 0.25	••Th 0.25		
	ERF	—	—	—	191836-6	••Tj 0.75	••Th 0.75		
39	1	—	—	—	80506-9	•Oljeslungare	•Oil deflector		
40	1	—	—	—	942905-1	•Oljetätning	•Oil seal		(982986)
41	1	—	—	—	384720-9	•Medbringare 1310	•Companion flange 1310		17)
	1	—	—	—	384281-2	•Medbringare 1140	•Companion flange 1140		18)
42	1	—	—	—	81388-1	•Dammslungare	•Dust sling		
	1	—	—	—	273224-6	Differentialdrevsats	Differential gear kit		15)

- Vid byte till "Anti-Spin" skall differential 384479 monteras. With transition to Anti-Spin, differential 384479 must be installed. Lors de remplacement de "NoSpin" le différentiel 384479 doit être monté. Beim Übergang auf Anti-Spin ist Ausgleichgetriebe 384479 einzubauen. Al cambiar a "NoSpin" debe montarse el diferencial 384479.
- Vid byte till "Anti-Spin" skall differential 384727 monteras. With transition to Anti-Spin, differential 384727 must be installed. Lors de remplacement de "NoSpin" le différentiel 384727 doit être monté. Beim Übergang auf Anti-Spin ist Ausgleichgetriebe 384727 einzubauen. Al cambiar a "NoSpin" debe montarse el diferencial 384727.
- Beställning av ingående detaljer skall göras med ledning av bakaxelns märkning och utväxlingsförhållande. Parts components must be ordered in accordance with the marking on the rear axle and the ratio. La commande des pièces de rechange s'y rapportant doit se faire en se référant au code d'identification et au rapports du pont. Bei Bestellung von Einzelbestandteilen sind Kennzeichnung und Unterzersetzung des Hinterachsgetriebes zu berücksichtigen. El pedido de piezas deberá hacerse de acuerdo al marcado y a la relación de engranajes del puente trasero.
- För bakaxel nr 255600. For rear axle No. 255600. Pour pont arrière No 255600. Für Hinterschae Nr 255600. Para puente trasero No 255600.
- För samtliga bakaxlar utom nr 255600. For all rear axles except no 255600. Pour tous les ponts arrière excepte le No 255600. Für sämtliche Hinterachsen ausser Nr 255600. Para todos los puentes traseros excepto el No 255600.
- Endast för 383258 och 383259. For 383258 and 383259 only. Seulement pour 383258 et 383259. Nur für 383258 und 383259. Solo para los 383258 y 383259.
- För bakaxlar märkta 255687, 255692, 255753, 255788, 255789. For rear axles marked 255687, 255692, 255753, 255788, 255789. Pour ponts arrière portant les numéros 255687, 255692, 255753, 255788, 255789. Für Hinterachsen mit der Kennzeichnung 255687, 255692, 255753, 255788, 255789. Para ejes traseros marcados 255687, 255692, 255753, 255788, 255789.
- För bakaxlar märkta 255600, 255756, 255757, 255798. For rear axles marked 255600, 255756, 255757, 255798. Pour ponts arrière portant les numéros 255600, 255756, 255757, 255798. Für Hinterachsen mit der Kennzeichnung 255600, 255756, 255757, 255798. Para ejes traseros marcados 255600, 255756, 255757, 255798.



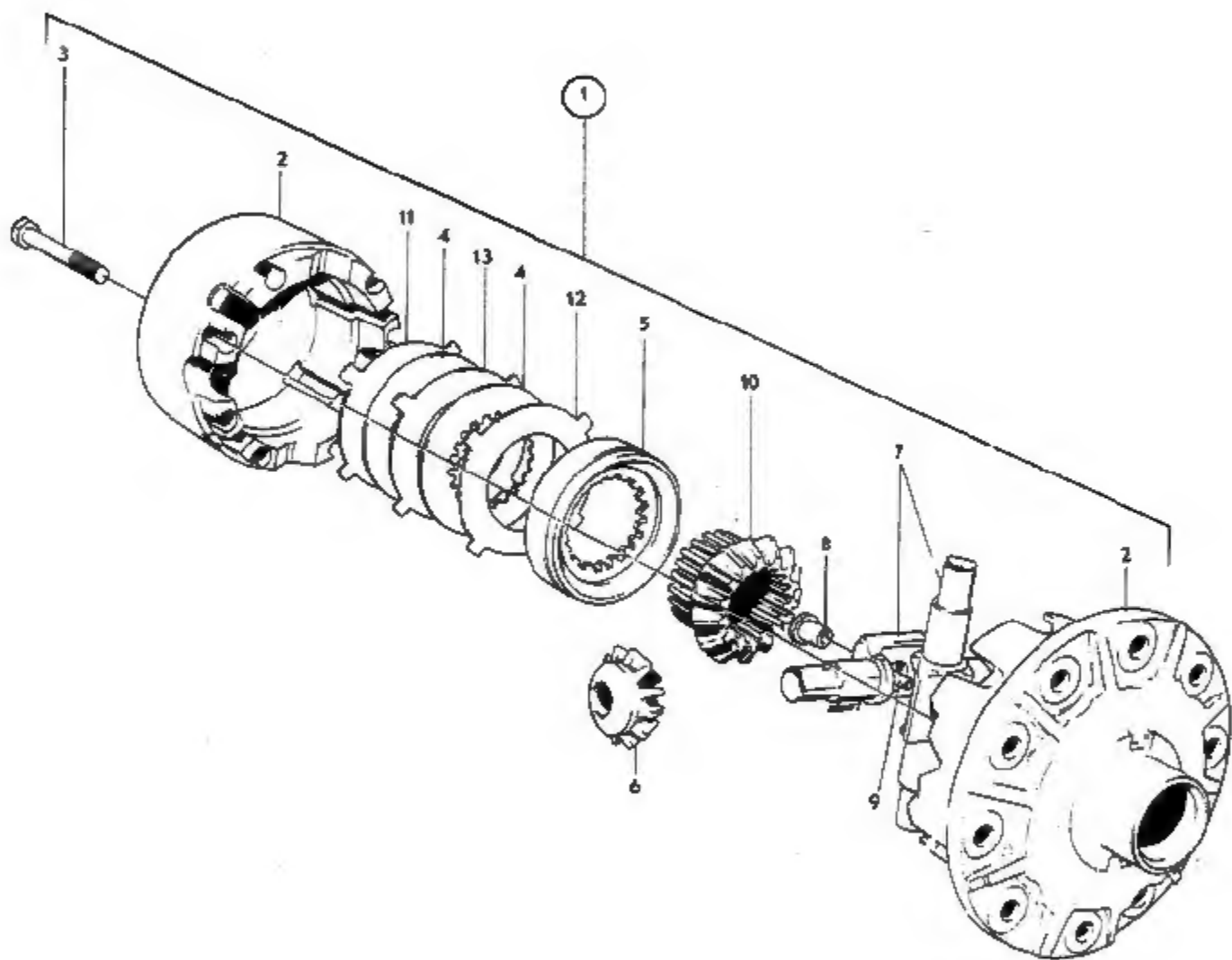
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VOLVO PARTS  
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Sida		Grupp		Differential		Differential		Illustration	
64		4		Anti-spinn		Anti-spinn		Utgåva	
Page		Group						7643 Issue	
Pos.	Antal/Quantity				Detail nr	Benämning	Description	Sets	Anmärkning
Fig.	384	384			Part No			Kit	Notes
	479	727							
1	1	—	—	—	38479-2	Differential .....	Differential .....		
	—	1	—	—	384727-4	Differential .....	Differential .....		
2	1	1	—	—		*Hus (2 halvor) .....	*Housing (2 halves) .....		
3	8	8	—	—	384511-2	*Skruv .....	*Screw .....		
4	4	4	—	—	833282-1	*Lamell .....	*Disc .....		
5	2	2	—	—	384510-4	*Lamellnav .....	*Disc hub .....		
6	4	4	—	—	384505-4	*Differentialhjul .....	*Side pinion .....		
7	2	—	—	—	384506-2	*Axel .....	*Shaft .....		
	—	2	—	—	384507-0	*Axel .....	*Shaft .....		
8	2	—	—	—	384508-8	*Distanshylsa .....	*Spacer sleeve .....		
9	1	—	—	—	192243-4	*Spännstift .....	*Tensioner pin .....		
10	2	—	—	—	384503-9	*Differentialhjul .....	*Side gear .....		
	—	2	—	—	384504-7	*Differentialhjul .....	*Side gear .....		
11	2	2	—	—	866248-0	*Lamell,tj 1,5 .....	*Disc th 1.5 .....		
12	2	2	—	—	866249-8	*Lamell,tj 2,4 plan .....	*Disc th 2.4 flat .....		
13	2	2	—	—	866250-6	*Lamell,tj 2,4 konig .....	*Disc th 2.4 dishd .....		



VOLVO  
KA 7643

